

SECTION 042113 - BRICK & STONE MASONRY

PART 1 - GENERAL

0.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

0.2 SUMMARY

- A. Section Includes:

1. Face brick.
2. Stone masonry at base of building
3. Mortar and grout.
4. Ties and anchors.
5. Embedded flashing.
6. Miscellaneous masonry accessories.
7. Most areas of masonry veneer will be supported continuously at every floor. However, there will be some areas (over the first 30' above grade) where brick will span 2 levels vertically. At these locations the contractor will have masonry system and supports designed by a PE registered in Texas per local code and ACI 530 requirements.

- B. Related Sections:

1. Division 04 Section "Cast Stone Masonry".
2. Division 05 Section "Metal Fabrications" for furnishing steel lintels and shelf angles for brick masonry.
3. Division 07 Section "Air and Moisture Barrier Coatings" for air and moisture barrier system on all exterior wall substrates. This section also includes sheet membrane flashings.
4. Division 07 Section "Sheet Metal Flashing and Trim" for exposed sheet metal flashing and for furnishing manufactured reglets installed in masonry joints.
5. Division 32 Section "Precast Concrete Unit Paving" for exterior paving.

0.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

- B. NGBS Submittals:

1. Product Certificates: For products and materials required to comply with requirements for regional materials indicating location and distance from Project of material manufacturer and point of extraction, harvest, or recovery for each raw material. Include

statement indicating cost for each regional material and the fraction by weight that is considered regional.

2. Recycled Content Materials- Provide a submittal demonstrating that the materials contains recycled content for major and minor building components.
3. Manufacturing Energy- Provide documentation that major building components were manufactures with at least 33% renewable energy.
4. Resource Efficient materials. Provide documentation that the proposed materials reduce materials in their manufacture by 25% in core or with a 3" depth (masonry) or thorough 35% for engineered production. Provide the material cost.
5. Indigenous Materials. Provide documentation demonstrating that a major or minor building component's materials are manufactured or processed and harvested within 500 miles of the jobsite.
6. Environmental Certification. Provide documentation that a product manufacturer is certified with the ISO 14001. Provide the material cost.
7. Site applied adhesives and sealants. Provide product documentation demonstrating compliance with CDPH -1350 or Green Seal-36 Standard for Commercial Adhesives, SCS Indoor Advantage Gold Certification, or GreenGuard Certification for Children and Schools.

C. Shop Drawings: For the following:

1. Masonry Units: Show sizes, profiles, coursing, and locations of special shapes.
2. Fabricated Flashing: Detail corner units, end-dam units, and other special applications.
3. PE registered in Texas shall seal shop drawings that pertain to vertical brick masonry that spans 2 levels vertically.

D. Samples for Initial Selection:

1. Face brick.
2. White mortar.
3. Weep holes/vents.

E. Samples for Verification: For each type and color of the following:

1. Face brick.
2. Special brick shapes.
3. White mortar. Make Samples using same sand and mortar ingredients to be used on Project.
4. Weep holes and vents.
5. Accessories embedded in masonry.

0.4 INFORMATIONAL SUBMITTALS

- A. List of Materials Used in Constructing Mockups: List generic product names together with manufacturers, manufacturers' product names, model numbers, lot numbers, batch numbers,

source of supply, and other information as required to identify materials used. Include mix proportions for mortar and grout and source of aggregates.

1. Submittal is for information only. Neither receipt of list nor approval of mockup constitutes approval of deviations from the Contract Documents unless such deviations are specifically brought to the attention of Architect and approved in writing.

B. Material Certificates: For each type and size of the following:

1. Masonry units.
 - a. Include data on material properties, material test reports substantiating compliance with requirements.
 - b. For brick, include size-variation data verifying that actual range of sizes falls within specified tolerances.
 - c. For exposed brick, include test report for efflorescence according to ASTM C 67.
 - d. For surface-coated brick, include test report for durability of surface appearance after 50-cycles of freezing and thawing per ASTM C 67, or a list of addresses of buildings in Project's area where proposed brick has been used successfully and with a history of durability.
2. Cementitious materials. Include brand, type, and name of manufacturer.
3. Preblended, dry mortar mixes. Include description of type and proportions of ingredients.
4. Grout mixes. Include description of type and proportions of ingredients.
5. Anchors, ties, and metal accessories.

C. Cold-Weather and Hot-Weather Procedures: Detailed description of methods, materials, and equipment to be used to comply with requirements.

0.5 QUALITY ASSURANCE

- A. Source Limitations for Masonry Units: Obtain exposed masonry units of a uniform texture and color, or a uniform blend within the ranges accepted for these characteristics, from single source from single manufacturer for each product required.
- B. Source Limitations for Mortar Materials: Obtain mortar ingredients of a uniform quality, including color for exposed masonry, from single manufacturer for each cementitious component and from single source or producer for each aggregate.
- C. Masonry Standard: Comply with ACI 530.1/ASCE 6/TMS 602 unless modified by requirements in the Contract Documents.
- D. Sample Panels: Build sample panels to verify selections made under sample submittals and to demonstrate aesthetic effects. Comply with requirements in Division 01 Section "Quality Requirements" for mockups.

1. Build sample panels for each type of exposed unit masonry construction in sizes approximately 48 inches (1200 mm) long by 48 inches (1200 mm) high by full thickness.
 2. Clean one-half of exposed faces of panels with masonry cleaner indicated.
 3. Protect approved sample panels from the elements with weather-resistant membrane.
 4. Approval of sample panels is for color, texture, and blending of masonry units; relationship of mortar and sealant colors to masonry unit colors; tooling of joints; aesthetic qualities of workmanship; and other material and construction qualities specifically approved by Architect in writing.
 - a. Approval of sample panels does not constitute approval of deviations from the Contract Documents contained in sample panels unless such deviations are specifically approved by Architect in writing.
- E. Mockups: Build mockups to verify selections made under sample submittals and to demonstrate aesthetic effects and set quality standards for materials and execution.
1. Build mockup of typical wall area as shown on Drawings.
 2. Build mockups for each type of exposed unit masonry construction in sizes approximately 48 inches (1200 mm) long by 48 inches (1200 mm) high by full thickness, including accessories.
 - a. Include a sealant-filled joint at least 16 inches (400 mm) long in each mockup.
 - b. Include lower corner of window opening at upper corner of exterior wall mockup. Make opening approximately 12 inches (300 mm) wide by 16 inches (400 mm) high.
 - c. Include through-wall flashing installed for a 24-inch (600-mm) length in corner of exterior wall mockup approximately 16 inches (400 mm) down from top of mockup, with a 12-inch (300-mm) length of flashing left exposed to view (omit masonry above half of flashing).
 - d. Include metal studs, sheathing, sheathing joint-and-penetration treatment, air and moisture barrier, veneer anchors, flashing, cavity drainage material, and weep holes in mockup.
 3. Clean one-half of exposed faces of mockups with masonry cleaner as indicated.
 4. Protect accepted mockups from the elements with weather-resistant membrane.
 5. Approval of mockups is for color, texture, and blending of masonry units; relationship of mortar and sealant colors to masonry unit colors; tooling of joints; and aesthetic qualities of workmanship.
 - a. Approval of mockups is also for other material and construction qualities specifically approved by Architect in writing.
 - b. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless such deviations are specifically approved by Architect in writing.
 6. Approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

0.6 DELIVERY, STORAGE, AND HANDLING

- A. Store masonry units on elevated platforms in a dry location. If units are not stored in an enclosed location, cover tops and sides of stacks with waterproof sheeting, securely tied. If units become wet, do not install until they are dry.
- B. Store cementitious materials on elevated platforms, under cover, and in a dry location. Do not use cementitious materials that have become damp.
- C. Store aggregates where grading and other required characteristics can be maintained and contamination avoided.
- D. Deliver preblended, dry mortar mix in moisture-resistant containers designed for use with dispensing silos. Store preblended, dry mortar mix in delivery containers on elevated platforms, under cover, and in a dry location or in covered weatherproof dispensing silos.
- E. Store masonry accessories, including metal items, to prevent corrosion and accumulation of dirt and oil.

0.7 PROJECT CONDITIONS

- A. Protection of Masonry: During construction, cover tops of walls, projections, and sills with waterproof sheeting at end of each day's work. Cover partially completed masonry when construction is not in progress.
 - 1. Extend cover a minimum of 24 inches (600 mm) down both sides of walls and hold cover securely in place.
 - 2. Where one wythe of multiwythe masonry walls is completed in advance of other wythes, secure cover a minimum of 24 inches (600 mm) down face next to unconstructed wythe and hold cover in place.
- B. Stain Prevention: Prevent grout, mortar, and soil from staining the face of masonry to be left exposed or painted. Immediately remove grout, mortar, and soil that come in contact with such masonry.
 - 1. Protect base of walls from rain-splashed mud and from mortar splatter by spreading coverings on ground and over wall surface.
 - 2. Protect sills, ledges, and projections from mortar droppings.
 - 3. Protect surfaces of window and door frames, as well as similar products with painted and integral finishes, from mortar droppings.
 - 4. Turn scaffold boards near the wall on edge at the end of each day to prevent rain from splashing mortar and dirt onto completed masonry.
- C. Cold-Weather Requirements: Do not use frozen materials or materials mixed or coated with ice or frost. Do not build on frozen substrates. Remove and replace unit masonry damaged by frost or by freezing conditions. Comply with cold-weather construction requirements contained in ACI 530.1/ASCE 6/TMS 602.

1. Cold-Weather Cleaning: Use liquid cleaning methods only when air temperature is 40 deg F (4 deg C) and higher and will remain so until masonry has dried, but not less than seven days after completing cleaning.
- D. Hot-Weather Requirements: Comply with hot-weather construction requirements contained in ACI 530.1/ASCE 6/TMS 602.

PART 2 - PRODUCTS

0.1 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer registered in Texas, as defined in Division 01 Section "Quality Requirements," to design masonry system at areas where masonry spans 2 vertical levels of the building.
- B. General: Design masonry anchors and supports according to local code and ACI 530 009001 requirements.

0.2 MASONRY UNITS, GENERAL

- A. Defective Units: Referenced masonry unit standards may allow a certain percentage of units to contain chips, cracks, or other defects exceeding limits stated in the standard. Do not use units where such defects will be exposed in the completed Work.
- B. Fire-Resistance Ratings: Where indicated, provide units that comply with requirements for fire-resistance ratings indicated as determined by testing according to ASTM E 119, by equivalent masonry thickness, or by other means, as acceptable to authorities having jurisdiction.

0.3 BRICK

- A. Regional Materials: The contractor is encouraged to obtain brick manufactured within 500 miles (800 km) of Project site from materials that have been extracted, harvested, or recovered, as well as manufactured, within 500 miles (800 km) of Project site. Should NGBS be included in project scope, this requirement shall be included in project cost.
- B. General: Provide shapes indicated and as follows, with exposed surfaces matching finish and color of exposed faces of adjacent units.
 1. For ends of sills and caps and for similar applications that would otherwise expose unfinished brick surfaces, provide units without cores or frogs and with exposed surfaces finished.
 2. Provide special shapes for applications where stretcher units cannot accommodate special conditions, including those at corners, movement joints, bond beams, sashes, and lintels.
 3. Provide special shapes for applications requiring brick of size, form, color, and texture on exposed surfaces that cannot be produced by sawing.

4. Provide special shapes for applications where shapes produced by sawing would result in sawed surfaces being exposed to view.
- C. Face Brick: Facing brick, and glazed brick units complying with ASTM C 216, or hollow brick complying with ASTM C 652, Class H40V (void areas between 25 and 40 percent of gross cross-sectional area).
1. Products: Subject to compliance with requirements, provide the following:
 - a. Reference Finish Schedule on Drawings for brick types, sizes and color requirements.
 2. Grade: MW.
 3. Type: SBX face.
 4. Initial Rate of Absorption: Less than 30 g/30 sq. in. (30 g/194 sq. cm) per minute when tested per ASTM C 67.
 5. Efflorescence: Provide brick that has been tested according to ASTM C 67 and is rated "not effloresced."
 6. Surface Coating: Brick with colors or textures produced by application of coatings shall withstand 50 cycles of freezing and thawing per ASTM C 67 with no observable difference in the applied finish when viewed from 10 feet (3 m).
 7. Application: Use where brick is exposed unless otherwise indicated.

0.4 MORTAR MATERIALS

- A. Regional Materials: The contractor is encouraged to obtain aggregate for mortar, cement, and lime that is extracted, harvested, or recovered, as well as manufactured, within 500 miles (800 km) of Project site. Ref. 2.2 A. above.
- B. Portland Cement: ASTM C 150, Type I or II, except Type III may be used for cold-weather construction. Provide natural color or white cement as required to produce mortar color indicated.
- C. Hydrated Lime: ASTM C 207, Type S.
- D. Portland Cement-Lime Mix: Packaged blend of portland cement and hydrated lime containing no other ingredients.
- E. Masonry Cement: ASTM C 91.
- F. Mortar Cement: ASTM C 1329.
- G. Aggregate for Mortar: ASTM C 144.
 1. For mortar that is exposed to view, use washed aggregate consisting of natural sand or crushed stone.
 2. For joints less than 1/4 inch (6 mm) thick, use aggregate graded with 100 percent passing the No. 16 (1.18-mm) sieve.
 3. White-Mortar Aggregates: Natural white sand or crushed white stone.

- H. Cold-Weather Admixture: Nonchloride, noncorrosive, accelerating admixture complying with ASTM C 494/C 494M, Type C, and recommended by manufacturer for use in masonry mortar of composition indicated.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Euclid Chemical Company (The); Accelguard 80.
 - b. Grace Construction Products, W. R. Grace & Co. - Conn.; Morset.
 - c. Sonneborn Products, BASF Aktiengesellschaft; Trimix-NCA.

0.5 REINFORCEMENT

- A. Masonry Joint Reinforcement, General: ASTM A 951/A 951M.
- B. Masonry Joint Reinforcement for Veneers Anchored with Seismic Masonry-Veneer Anchors: Single **0.187-inch- (4.76-mm-)** diameter, - hot-dip galvanized, carbon steel continuous wire.

0.6 TIES AND ANCHORS

- A. Materials: Provide ties and anchors specified in this article that are made from materials that comply with the following unless otherwise indicated:
 1. Hot-Dip Galvanized, Carbon-Steel Wire: ASTM A 82/A 82M; with ASTM A 153/A 153M, Class B-2 coating.
 2. Steel Sheet, Galvanized after Fabrication: ASTM A 1008/A 1008M, Commercial Steel, with ASTM A 153/A 153M, Class B coating.
- B. Adjustable Masonry-Veneer Anchors:
 1. General: Provide anchors that allow vertical adjustment but resist tension and compression forces perpendicular to plane of wall, for attachment over sheathing to wood or metal studs, and as follows:
 - a. Structural Performance Characteristics: Capable of withstanding a **100-lbf (445-N)** load in both tension and compression without deforming or developing play in excess of **0.05 inch (1.3 mm)**.
 2. Screw-Attached, Masonry-Veneer Anchors: Units consisting of a wire tie and a metal anchor section.
 - a. Products: Subject to compliance with requirements, provide one of the following:
 - 1) Dayton Superior Corporation, Dur-O-Wal Division.
 - 2) Heckmann Building Products Inc.
 - 3) Hohmann & Barnard, Inc.
 - 4) Wire-Bond.

- b. Anchor Section: Rib-stiffened, sheet metal plate with screw holes top and bottom, **2-3/4 inches (70 mm)** wide by **3 inches (76 mm)** high; with projecting tabs having slotted holes for inserting vertical legs of wire tie specially formed to fit anchor section.
 - c. Fabricate sheet metal anchor sections and other sheet metal parts from **1.05-inch-(2.66-mm-)** thick, steel sheet, galvanized after fabrication.
 - d. Wire Ties: Triangular-, rectangular-, or T-shaped wire ties fabricated from **0.25-inch-(6.35-mm-)** diameter, hot-dip galvanized steel wire.
3. Polymer-Coated, Steel Drill Screws for Steel Studs: ASTM C 954 except manufactured with hex washer head and neoprene or EPDM washer, **No. 10 (4.83-mm)** diameter by length required to penetrate steel stud flange with not less than three exposed threads, and with organic polymer coating with salt-spray resistance to red rust of more than 800 hours per ASTM B 117.
- a. Products: Subject to compliance with requirements, provide one of the following:
 - 1) ITW Buildex; Teks Maxiseal with Climaseal finish.
 - 2) Leland Industries Inc.; Master Drillers with DT2000 Longlife Coating and Master Seal Bonded Washer.
 - 3) Textron Inc., Textron Fastening Systems; Elco Dril-Flex with Stalgard finish.

0.7 MISCELLANEOUS ANCHORS

- A. Unit Type Inserts in Concrete: Cast-iron or malleable-iron wedge-type inserts.
- B. Dovetail Slots in Concrete: Furnish dovetail slots with filler strips, of slot size indicated, fabricated from **0.034-inch (0.86-mm)**, galvanized steel sheet.

0.8 EMBEDDED FLASHING MATERIALS

- A. Metal Flashing: Provide prefinished galvanized metal flashing complying with SMACNA's "Architectural Sheet Metal Manual, Division 07 Section "Sheet Metal Flashing and Trim" and as follows:
 1. Fabricate continuous flashings in sections **96 inches (2400 mm)** long minimum, but not exceeding **12 feet (3.7 m)**. Provide splice plates at joints of formed, smooth metal flashing.
 - a. Products: Subject to compliance with requirements, provide one of the following:
 - 1) Cheney Flashing Company.
 - 2) Keystone Flashing Company, Inc.; Keystone 3-Way Interlocking Thruwall Flashing.
 - 3) Sandell Manufacturing Co., Inc.; Mechanically Keyed Flashing.
 2. Fabricate through-wall flashing with drip edge unless otherwise indicated. Fabricate by extending flashing **1/2 inch (13 mm)** out from wall, with outer edge bent down 30 degrees and hemmed.

B. Flexible Flashing: Use the following unless otherwise indicated:

1. Rubberized-Asphalt Flashing: Composite flashing product consisting of a pliable, adhesive rubberized-asphalt compound, bonded to a high-density, cross-laminated polyethylene film to produce an overall thickness of not less than 0.040 inch (1.02 mm).
 - a. Products: Subject to compliance with requirements, provide one of the following:
 - 1) Advanced Building Products Inc.; Peel-N-Seal.
 - 2) Carlisle Coatings & Waterproofing; CCW-705-TWF Thru-Wall Flashing.
 - 3) Dayton Superior Corporation, Dur-O-Wal Division; Dur-O-Barrier Thru-Wall Flashing.
 - 4) Grace Construction Products, W. R. Grace & Co. - Conn.; Perm-A-Barrier Wall Flashing.
 - 5) Heckmann Building Products Inc.; No. 82 Rubberized-Asphalt Thru-Wall Flashing.
 - 6) W. R. Meadows, Inc.; Air-Shield Thru-Wall Flashing.
 - 7) Polyguard Products, Inc.; Polyguard 400.
 - 8) Sandell Manufacturing Co., Inc.; Sando-Seal.
 - 9) Williams Products, Inc.; Everlastic MF-40.
 - b. Accessories: Provide preformed corners, end dams, other special shapes, and seaming materials produced by flashing manufacturer.

C. Application: Unless otherwise indicated, use the following:

1. Where flashing is indicated to receive counterflashing, use metal flashing.
2. Where flashing is indicated to be turned down at or beyond the wall face, use metal flashing.
3. Where flashing is partly exposed and is indicated to terminate at the wall face, use metal flashing with a drip edge.
4. Where flashing is fully concealed, use flexible flashing.

D. Solder and Sealants for Sheet Metal Flashings: As specified in Division 07 Section "Sheet Metal Flashing and Trim."

E. Adhesives, Primers, and Seam Tapes for Flashings: Flashing manufacturer's standard products or products recommended by flashing manufacturer for bonding flashing sheets to each other and to substrates.

0.9 MISCELLANEOUS MASONRY ACCESSORIES

- A. Compressible Filler: Premolded filler strips complying with ASTM D 1056, Grade 2A1; compressible up to 35 percent; of width and thickness indicated; formulated from neoprene or PVC.
- B. Bond-Breaker Strips: Asphalt-saturated, organic roofing felt complying with ASTM D 226, Type I (No. 15 asphalt felt).

- C. Weep/Vent Products: Use the following unless otherwise indicated:
1. Cellular Plastic Weep/Vent: One-piece, flexible extrusion made from UV-resistant polypropylene copolymer, full height and width of head joint and depth **1/8 inch (3 mm)** less than depth of outer wythe, in color selected from manufacturer's standard.
 - a. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) Advanced Building Products Inc.; Mortar Maze weep vent.
 - 2) Blok-Lok Limited; Cell-Vent.
 - 3) Dayton Superior Corporation, Dur-O-Wal Division; Cell Vents.
 - 4) Heckmann Building Products Inc.; No. 85 Cell Vent.
 - 5) Hohmann & Barnard, Inc.; Quadro-Vent.
 - 6) Wire-Bond; Cell Vent..
- D. Cavity Drainage Material: Free-draining mesh, made from polymer strands that will not degrade within the wall cavity.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Advanced Building Products Inc.
 - b. Archovations, Inc.; CavClear Masonry Mat.
 - c. Dayton Superior Corporation, Dur-O-Wal Division; Polytite MortarStop.
 - d. Mortar Net USA, Ltd.; Mortar Net.
 2. Provide one of the following configurations:
 - a. Strips, full-depth of cavity and **10 inches (250 mm)** high, with dovetail shaped notches **7 inches (175 mm)** deep that prevent clogging with mortar droppings.
 - b. Strips, not less than **1-1/2 inches (38 mm)** thick and **10 inches (250 mm)** high, with dimpled surface designed to catch mortar droppings and prevent weep holes from clogging with mortar.

0.10 MASONRY CLEANERS

- A. Proprietary Acidic Cleaner: Manufacturer's standard-strength cleaner designed for removing mortar/grout stains, efflorescence, and other new construction stains from new masonry without discoloring or damaging masonry surfaces. Use product expressly approved for intended use by cleaner manufacturer and manufacturer of masonry units being cleaned.
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Diedrich Technologies, Inc.
 - b. EaCo Chem, Inc.
 - c. ProSoCo, Inc.

0.11 MORTAR MIXES

- A. General: Do not use admixtures, including pigments, air-entraining agents, accelerators, retarders, water-repellent agents, antifreeze compounds, or other admixtures unless otherwise indicated.
 - 1. Do not use calcium chloride in mortar.
 - 2. Use portland cement-lime mortar unless otherwise indicated.
 - 3. Add cold-weather admixture (if used) at same rate for all mortar that will be exposed to view, regardless of weather conditions, to ensure that mortar color is consistent.
- B. Preblended, Dry Mortar Mix: Furnish dry mortar ingredients in form of a preblended mix. Measure quantities by weight to ensure accurate proportions, and thoroughly blend ingredients before delivering to Project site.

PART 3 - EXECUTION

0.1 EXAMINATION

- A. Examine conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

0.2 INSTALLATION, GENERAL

- A. Leave openings for equipment to be installed before completing masonry. After installing equipment, complete masonry to match the construction immediately adjacent to opening.
- B. Use full-size units without cutting if possible. If cutting is required to provide a continuous pattern or to fit adjoining construction, cut units with motor-driven saws; provide clean, sharp, unchipped edges. Allow units to dry before laying unless wetting of units is specified. Install cut units with cut surfaces and, where possible, cut edges concealed.
- C. Select and arrange units for exposed unit masonry to produce a uniform blend of colors and textures.
 - 1. Mix units from several pallets or cubes as they are placed.
- D. Wetting of Brick: Wet brick before laying if initial rate of absorption exceeds **30 g/30 sq. in. (30 g/194 sq. cm)** per minute when tested per ASTM C 67. Allow units to absorb water so they are damp but not wet at time of laying.

0.3 TOLERANCES

- A. Dimensions and Locations of Elements:

1. For dimensions in cross section or elevation do not vary by more than plus **1/2 inch (12 mm)** or minus **1/4 inch (6 mm)**.
2. For location of elements in plan do not vary from that indicated by more than plus or minus **1/2 inch (12 mm)**.
3. For location of elements in elevation do not vary from that indicated by more than plus or minus **1/4 inch (6 mm)** in a story height or **1/2 inch (12 mm)** total.

B. Lines and Levels:

1. For bed joints and top surfaces of bearing walls do not vary from level by more than **1/4 inch in 10 feet (6 mm in 3 m)**, or **1/2 inch (12 mm)** maximum.
2. For conspicuous horizontal lines, such as lintels, sills, parapets, and reveals, do not vary from level by more than **1/8 inch in 10 feet (3 mm in 3 m)**, **1/4 inch in 20 feet (6 mm in 6 m)**, or **1/2 inch (12 mm)** maximum.
3. For vertical lines and surfaces do not vary from plumb by more than **1/4 inch in 10 feet (6 mm in 3 m)**, **3/8 inch in 20 feet (9 mm in 6 m)**, or **1/2 inch (12 mm)** maximum.
4. For conspicuous vertical lines, such as external corners, door jambs, reveals, and expansion and control joints, do not vary from plumb by more than **1/8 inch in 10 feet (3 mm in 3 m)**, **1/4 inch in 20 feet (6 mm in 6 m)**, or **1/2 inch (12 mm)** maximum.
5. For lines and surfaces do not vary from straight by more than **1/4 inch in 10 feet (6 mm in 3 m)**, **3/8 inch in 20 feet (9 mm in 6 m)**, or **1/2 inch (12 mm)** maximum.
6. For vertical alignment of exposed head joints, do not vary from plumb by more than **1/4 inch in 10 feet (6 mm in 3 m)**, or **1/2 inch (12 mm)** maximum.
7. For faces of adjacent exposed masonry units, do not vary from flush alignment by more than **1/16 inch (1.5 mm)** except due to warpage of masonry units within tolerances specified for warpage of units.

C. Joints:

1. For bed joints, do not vary from thickness indicated by more than plus or minus **1/8 inch (3 mm)**, with a maximum thickness limited to **1/2 inch (12 mm)**; do not vary from bed-joint thickness of adjacent courses by more than **1/8 inch (3 mm)**.
2. For exposed head joints, do not vary from thickness indicated by more than plus or minus **1/8 inch (3 mm)**.
3. For exposed bed joints and head joints of stacked bond, do not vary from a straight line by more than **1/16 inch (1.5 mm)** from one masonry unit to the next.

0.4 LAYING MASONRY WALLS

- A. Lay out walls in advance for accurate spacing of surface bond patterns with uniform joint thicknesses and for accurate location of openings, movement-type joints, returns, and offsets. Avoid using less-than-half-size units, particularly at corners, jambs, and, where possible, at other locations.
- B. Bond Pattern for Exposed Masonry: Unless otherwise indicated, lay exposed masonry in one-third running bond and / or as shown on Drawings; do not use units with less than nominal **4-inch (100-mm)** horizontal face dimensions at corners or jambs.

- C. Stopping and Resuming Work: Stop work by racking back units in each course from those in course below; do not tooth. When resuming work, clean masonry surfaces that are to receive mortar, remove loose masonry units and mortar, and wet brick if required before laying fresh masonry.
- D. Built-in Work: As construction progresses, build in items specified in this and other Sections. Fill in solidly with masonry around built-in items.
- E. Fill space between steel frames and masonry solidly with mortar unless otherwise indicated.

0.5 MORTAR BEDDING AND JOINTING

- A. Lay hollow brick as follows:
 - 1. With face shells fully bedded in mortar and with head joints of depth equal to bed joints.
 - 2. With entire units, including areas under cells, fully bedded in mortar at starting course on footings.
- B. Lay solid masonry units with completely filled bed and head joints; butter ends with sufficient mortar to fill head joints and shove into place. Do not deeply furrow bed joints or slush head joints.
- C. Tool exposed joints slightly concave when thumbprint hard, using a jointer larger than joint thickness unless otherwise indicated.

0.6 ANCHORING MASONRY VENEERS

- A. Anchor masonry veneers to metal stud wall framing with (seismic when required by code) masonry-veneer anchors to comply with the following requirements:
 - 1. Fasten screw-attached anchors through air / moisture barrier and sheathing to wall framing with metal fasteners of type indicated. Use two fasteners unless anchor design only uses one fastener.
 - 2. Embed tie sections, connector sections and continuous wire in masonry joints. Provide not less than **2 inches (50 mm)** of air space between back of masonry veneer and face of sheathing.
 - 3. Locate anchor sections to allow maximum vertical differential movement of ties up and down.
 - 4. Space anchors as indicated, but not more than **16 inches (406 mm)** o.c. vertically and **24 inches (610 mm)** o.c. horizontally with not less than 1 anchor for each **2.67 sq. ft. (0.25 sq. m)** of wall area. Install additional anchors within **12 inches (305 mm)** of openings and at intervals, not exceeding **36 inches (914 mm)**, around perimeter.
 - 5. Thoroughly seal all penetrations through air/moisture barrier. Perform water spray tests on areas where anchors have been installed to insure wall is waterproof. Do not install foam insulation or masonry until it has been confirmed that wall substrates are waterproof.
 - 6. Inlay insulation boards snugly between the legs of the uniform horizontal lines of the masonry anchors. Fill in open gaps of insulation greater than 1/8-inch wide.

0.7 EXPANSION JOINTS

- A. General: Install expansion joint materials in unit masonry as masonry progresses. Do not allow materials to span expansion joints without provision to allow for in-plane wall or partition movement.
- B. Form expansion joints in brick as follows:
 - 1. Build flanges of metal expansion strips into masonry. Lap each joint **4 inches (100 mm)** in direction of water flow. Seal joints below grade and at junctures with horizontal expansion joints if any.
 - 2. Build flanges of factory-fabricated, expansion-joint units into masonry.
 - 3. Build in compressible joint fillers where indicated.
 - 4. Form open joint full depth of brick wythe and of width indicated, but not less than **3/8 inch (10 mm)** for installation of sealant and backer rod specified in Division 07 Section "Joint Sealants."
- C. Provide horizontal, pressure-relieving joints by either leaving an air space or inserting a compressible filler of width required for installing sealant and backer rod specified in Division 07 Section "Joint Sealants," but not less than **3/8 inch (10 mm)**.
 - 1. Locate horizontal, pressure-relieving joints beneath shelf angles supporting masonry.

0.8 LINTELS

- A. Install steel lintels where indicated.
- B. Provide minimum bearing of **8 inches (200 mm)** at each jamb unless otherwise indicated.

0.9 FLASHING, WEEP HOLES, CAVITY DRAINAGE, AND VENTS

- A. General: Install embedded flashing and weep holes in masonry at shelf angles, lintels, ledges, other obstructions to downward flow of water in wall, and where indicated. Install vents at shelf angles, ledges, and other obstructions to upward flow of air in cavities, and where indicated. Inspect all substrates prior to beginning work. Insure that all penetrations have been sealed, all window and door perimeters have been flashed and are completely waterproof before beginning work.
- B. Install flashing as follows unless otherwise indicated:
 - 1. Prepare masonry surfaces so they are smooth and free from projections that could puncture flashing. Where flashing is within mortar joint, place through-wall flashing on sloping bed of mortar and cover with mortar. Before covering with mortar, seal penetrations in flashing with adhesive, sealant, or tape as recommended by flashing manufacturer.
 - 2. At masonry-veneer walls, extend flashing through veneer, across air space behind veneer, and up face of sheathing at least **8 inches (200 mm)**; with upper edge tucked under building paper or building wrap (air barrier system), lapping at least **4 inches (100 mm)**.

3. At lintels and shelf angles, extend flashing a minimum of **6 inches (150 mm)** into masonry at each end. At heads and sills, extend flashing **6 inches (150 mm)** at ends and turn up not less than **2 inches (50 mm)** to form end dams.
 4. Install metal drip edges beneath flexible flashing at exterior face of wall. Stop flexible flashing **1/2 inch (13 mm)** back from outside face of wall and adhere flexible flashing to top of metal drip edge.
 5. Install metal flashing termination beneath flexible flashing at exterior face of wall. Stop flexible flashing **1/2 inch (13 mm)** back from outside face of wall and adhere flexible flashing to top of metal flashing termination.
- C. Install reglets and nailers for flashing and other related construction where they are shown to be built into masonry.
- D. Install weep holes in head joints in exterior wythes of first course of masonry immediately above embedded flashing and as follows:
1. Use specified weep/vent products to form weep holes.
 2. Space weep holes **24 inches (600 mm)** o.c. unless otherwise indicated.
 3. Space weep holes formed from plastic tubing **16 inches (400 mm)** o.c.
 4. Trim wicking material flush with outside face of wall after mortar has set.
- E. Place cavity drainage material in cavities to comply with configuration requirements for cavity drainage material in "Miscellaneous Masonry Accessories" Article.
- F. Install vents in head joints in exterior wythes at spacing indicated. Use specified weep/vent products to form vents.
1. Close cavities off vertically and horizontally with blocking in manner indicated. Install through-wall flashing and weep holes above horizontal blocking.

0.10 FIELD QUALITY CONTROL

- A. Testing and Inspecting: Contractor will engage special inspectors to perform tests and inspections and prepare reports. Allow inspectors access to scaffolding and work areas, as needed to perform tests and inspections. Retesting of materials that fail to meet specified requirements shall be done at Contractor's expense.
- B. Do not install masonry until air & moisture barriers, flashings, ties and fasteners have been successfully water tested and approved by Consultant and Architect.
- C. Inspections: Level 1 special inspections according to the "International Building Code."
1. Begin masonry construction only after inspectors have verified proportions of site-prepared mortar. Contractor to schedule and pay for inspections. Include inspections from 3rd party inspection in bid price.
- D. Mortar Aggregate Ratio Test (Proportion Specification): For each mix provided, according to ASTM C 780.

0.11 REPAIRING, POINTING, AND CLEANING

- A. Remove and replace masonry units that are loose, chipped, broken, stained, or otherwise damaged or that do not match adjoining units. Install new units to match adjoining units; install in fresh mortar, pointed to eliminate evidence of replacement.
- B. Pointing: During the tooling of joints, enlarge voids and holes, except weep holes, and completely fill with mortar. Point up joints, including corners, openings, and adjacent construction, to provide a neat, uniform appearance. Prepare joints for sealant application, where indicated.
- C. In-Progress Cleaning: Clean unit masonry as work progresses by dry brushing to remove mortar fins and smears before tooling joints.
- D. Final Cleaning: After mortar is thoroughly set and cured, clean exposed masonry as follows:
 - 1. Remove large mortar particles by hand with wooden paddles and nonmetallic scrape hoes or chisels.
 - 2. Test cleaning methods on sample wall panel; leave one-half of panel uncleaned for comparison purposes. Obtain Architect's approval of sample cleaning before proceeding with cleaning of masonry.
 - 3. Protect adjacent stone and nonmasonry surfaces from contact with cleaner by covering them with liquid strippable masking agent or polyethylene film and waterproof masking tape.
 - 4. Wet wall surfaces with water before applying cleaners; remove cleaners promptly by rinsing surfaces thoroughly with clear water.
 - 5. Clean brick by bucket-and-brush hand-cleaning method described in "BIA Technical Notes 20."
 - 6. Clean masonry with a proprietary acidic cleaner applied according to manufacturer's written instructions.
 - 7. Clean concrete masonry by cleaning method indicated in NCMA TEK 8-2A applicable to type of stain on exposed surfaces.
 - 8. Clean stone trim to comply with stone supplier's written instructions.
 - 9. Clean limestone units to comply with recommendations in ILI's "Indiana Limestone Handbook."

0.12 MASONRY WASTE DISPOSAL

- A. Salvageable Materials: Unless otherwise indicated, excess masonry materials are Contractor's property. At completion of unit masonry work, remove from Project site.
- B. (If NGBS is included in project scope, include the following in project cost) Waste Disposal as Fill Material: Dispose of clean masonry waste, including excess or soil-contaminated sand, waste mortar, and broken masonry units, by crushing and mixing with fill material as fill is placed.
 - 1. Crush masonry waste to less than 4 inches (100 mm) in each dimension.
 - 2. Mix masonry waste with at least two parts of specified fill material for each part of masonry waste. Fill material is specified in Division 31 Section "Earth Moving."

3. Do not dispose of masonry waste as fill within 18 inches (450 mm) of finished grade.
- C. Excess Masonry Waste: Remove excess clean masonry waste that cannot be used as fill, as described above, and other masonry waste, and legally dispose of off Owner's property.

END OF SECTION 042113

SECTION 04 22 00

CONCRETE UNIT MASONRY

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 1. Concrete masonry units.
 2. Mortar and grout.
 3. Steel reinforcing bars.
 4. Masonry joint reinforcement.
 5. Ties and anchors.
 6. Embedded flashing.
 7. Miscellaneous masonry accessories.

1.3 DEFINITIONS

- A. CMU(s): Concrete masonry unit(s).
- B. Reinforced Masonry: Masonry containing reinforcing steel in grouted cells.

1.4 PERFORMANCE REQUIREMENTS

- A. Provide structural unit masonry that develops indicated net-area compressive strengths at 28 days.
 1. Determine net-area compressive strength of masonry from average net-area compressive strengths of masonry units and mortar types (unit-strength method) according to Tables 1 and 2 in ACI 530.1/ASCE 6/TMS 602.

1.5 PRECONSTRUCTION TESTING

- A. Preconstruction Testing Service: Owner will engage a qualified independent testing agency to perform preconstruction testing indicated below. Retesting of materials that fail to comply with specified requirements shall be done at Contractor's expense.
 1. Concrete Masonry Unit Test: For each type of unit required, according to ASTM C 140 for compressive strength.
 2. Mortar Test (Property Specification): For each mix required, according to ASTM C 109 for compressive strength, ASTM C 1506 for water retention, and ASTM C 91 for air content.
 3. Grout Test (Compressive Strength): For each mix required, according to ASTM C 1019.

1.6 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. LEED Submittals:

1. Documentation for products with Environmental Product Declarations conforming with LEED disclosure criteria.
2. Documentation for products that comply with LEED requirements for Multi-Attribute Optimization.
 - a. Include documentation for products sourced (extracted manufactured, purchased) within 100 miles of project site, indicating location and distance from Project of material manufacturer and point of extraction, manufacture, harvest, or recovery for each raw material and costs of materials.
3. Sustainability reports for products that comply with LEED requirements for Raw Material Source and Extraction Reporting.
4. Documentation for products that comply with LEED requirements for Leadership Extraction Practices. Include the following:
 - a. Product data and certification letter from product manufacturers, indicating participation in an extended producer responsibility program and statement of costs.
 - b. Product data and certification for bio-based materials, indicating that they comply with Sustainable Agriculture Network's Sustainable Agriculture Standard; tested using ASTM Test Method D6866 requirements. Include statement of costs.
 - c. Product data and chain-of-custody certificates for wood products certified by the Forest Stewardship Council. Include statement of costs.
 - d. Receipts for reused materials including salvaged, refurbished or reused products for Project, indicating sources and costs.
 - e. Product data and certification letter from product manufacturers, indicating percentages by weight of postconsumer recycled content and preconsumer recycled content for products with recycled content on project. Include statement of costs.
 - f. Documentation for locally sourced materials, indicating location and distance from Project of material manufacturer and point of extraction, harvest, or recovery for each raw material and costs of materials.
5. Documentation for products that comply with LEED requirements for Material Ingredient Reporting.
 - a. Inventory of all ingredients identified by name and Chemical Abstract Service Registration Number (CASRN).
 - b. Health product declaration.
 - c. Cradle to cradle.
6. Documentation for products that comply with LEED requirements for Material Ingredient Optimization.
 - a. Greenscreen v1.2 Benchmark product data and certification letter.
 - b. Cradle to Cradle Certified product data and certification letter.
 - c. International Alternative Compliance Path- REACH Optimization product data.
7. Documentation for products that comply with LEED requirements for Product Manufacturer Supply Chain Optimization.

- a. Include documentation for locally sourced materials, indicating location and distance from Project of material manufacturer and point of extraction, harvest, or recovery for each raw material and costs of materials.
 - C. Shop Drawings: For the following:
 1. Masonry Units: Show sizes, profiles, coursing, and locations of special shapes.
 2. Reinforcing Steel: Detail bending and placement of unit masonry reinforcing bars. Comply with ACI 315, "Details and Detailing of Concrete Reinforcement." Show elevations of reinforced walls.
 3. Fabricated Flashing: Detail corner units, end-dam units, and other special applications.
 - D. Samples for Initial Selection:
 1. Decorative CMUs, in the form of small-scale units.
 2. Pre-faced CMUs.
 3. Colored mortar.
 4. Weep holes/vents.
 - E. Samples for Verification: For each type and color of the following:
 1. CMUs.
 2. Accessories embedded in masonry.
- 1.7 INFORMATIONAL SUBMITTALS
- A. List of Materials Used in Constructing Mockups: List generic product names together with manufacturers, manufacturers' product names, model numbers, lot numbers, batch numbers, source of supply, and other information as required to identify materials used. Include mix proportions for mortar and grout and source of aggregates.
 1. Submittal is for information only. Neither receipt of list nor approval of mockup constitutes approval of deviations from the Contract Documents unless such deviations are specifically brought to the attention of Architect and approved in writing.
 - B. Qualification Data: For testing agency.
 - C. Material Certificates: For each type and size of the following:
 1. Masonry units.
 - a. Include material test reports substantiating compliance with requirements.
 - b. For masonry units used in structural masonry, include data and calculations establishing average net-area compressive strength of units.
 2. Cementitious materials. Include brand, type, and name of manufacturer.
 3. Pre-blended, dry mortar mixes. Include description of type and proportions of ingredients.
 4. Grout mixes. Include description of type and proportions of ingredients.
 5. Reinforcing bars.
 6. Joint reinforcement.
 7. Anchors, ties, and metal accessories.
 - D. Mix Designs: For each type of mortar and grout. Include description of type and proportions of ingredients.
 1. Include test reports for mortar mixes required to comply with property specification. Test according to ASTM C 109 for compressive strength, ASTM C 1506 for water retention, and ASTM C 91 for air content.

2. Include test reports, according to ASTM C 1019, for grout mixes required to comply with compressive strength requirement.
- E. Statement of Compressive Strength of Masonry: For each combination of masonry unit type and mortar type, provide statement of average net-area compressive strength of masonry units, mortar type, and resulting net-area compressive strength of masonry determined according to Tables 1 and 2 in ACI 530.1/ASCE 6/TMS 602.
- F. Cold-Weather and Hot-Weather Procedures: Detailed description of methods, materials, and equipment to be used to comply with requirements.

1.8 QUALITY ASSURANCE

- A. Testing Agency Qualifications: Qualified according to ASTM C 1093 for testing indicated.
- B. Source Limitations for Masonry Units: Obtain exposed masonry units of a uniform texture and color, or a uniform blend within the ranges accepted for these characteristics, from single source from single manufacturer for each product required.
- C. Source Limitations for Mortar Materials: Obtain mortar ingredients of a uniform quality, including color for exposed masonry, from single manufacturer for each cementitious component and from single source or producer for each aggregate.
- D. Masonry Standard: Comply with ACI 530.1/ASCE 6/TMS 602 unless modified by requirements in the Contract Documents.
- E. Sample Panels: Build sample panels to verify selections made under sample submittals and to demonstrate aesthetic effects. Comply with requirements in Section 014000 "Quality Requirements" for mockups.
 1. Build sample panels for each type of unit masonry construction in sizes approximately 48 inches long by 48 inches high by full thickness.
 2. Where masonry is to match existing, erect panels adjacent and parallel to existing surface.
 3. Protect approved sample panels from the elements with weather-resistant membrane.
 4. Approval of sample panels is for color, texture, and blending of masonry units; relationship of mortar and sealant colors to masonry unit colors; tooling of joints; aesthetic qualities of workmanship; and other material and construction qualities specifically approved by Architect in writing.
 - a. Approval of sample panels does not constitute approval of deviations from the Contract Documents contained in sample panels unless such deviations are specifically approved by Architect in writing.
- F. Preinstallation Conference: Conduct conference at Project site to comply with requirements in Section 01 31 00 "Project Management and Coordination."

1.9 DELIVERY, STORAGE, AND HANDLING

- A. Store masonry units on elevated platforms in a dry location. If units are not stored in an enclosed location, cover tops and sides of stacks with waterproof sheeting, securely tied. If units become wet, do not install until they are dry.
- B. Store cementitious materials on elevated platforms, under cover, and in a dry location. Do not use cementitious materials that have become damp.
- C. Store aggregates where grading and other required characteristics can be maintained and contamination avoided.

- D. Deliver pre-blended, dry mortar mix in moisture-resistant containers designed for use with dispensing silos. Store pre-blended, dry mortar mix in delivery containers on elevated platforms, under cover, and in a dry location or in covered weatherproof dispensing silos.
- E. Store masonry accessories, including metal items, to prevent corrosion and accumulation of dirt and oil.

1.10 PROJECT CONDITIONS

- A. Protection of Masonry: During construction, cover tops of walls, projections, and sills with waterproof sheeting at end of each day's work. Cover partially completed masonry when construction is not in progress.
 - 1. Extend cover a minimum of 24 inches down both sides of walls and hold cover securely in place.
- B. Do not apply uniform floor or roof loads for at least 12 hours and concentrated loads for at least three days after building masonry walls or columns.
- C. Stain Prevention: Prevent grout, mortar, and soil from staining the face of masonry to be left exposed or painted. Immediately remove grout, mortar, and soil that come in contact with such masonry.
 - 1. Protect base of walls from rain-splashed mud and from mortar splatter by spreading coverings on ground and over wall surface.
 - 2. Protect sills, ledges, and projections from mortar droppings.
 - 3. Protect surfaces of window and door frames, as well as similar products with painted and integral finishes, from mortar droppings.
 - 4. Turn scaffold boards near the wall on edge at the end of each day to prevent rain from splashing mortar and dirt onto completed masonry.
- D. Cold-Weather Requirements: Do not use frozen materials or materials mixed or coated with ice or frost. Do not build on frozen substrates. Remove and replace unit masonry damaged by frost or by freezing conditions. Comply with cold-weather construction requirements contained in ACI 530.1/ASCE 6/TMS 602.
 - 1. Cold-Weather Cleaning: Use liquid cleaning methods only when air temperature is 40 deg F and higher and will remain so until masonry has dried, but not less than 7 days after completing cleaning.
- E. Hot-Weather Requirements: Comply with hot-weather construction requirements contained in ACI 530.1/ASCE 6/TMS 602.

PART 2 - PRODUCTS

2.1 MASONRY UNITS, GENERAL

- A. Defective Units: Referenced masonry unit standards may allow a certain percentage of units to contain chips, cracks, or other defects exceeding limits stated in the standard. Do not use units where such defects will be exposed in the completed Work.
- B. Fire-Resistance Ratings: Where indicated, provide units that comply with requirements for fire-resistance ratings indicated as determined by testing according to ASTM E 119, by equivalent masonry thickness, or by other means, as acceptable to authorities having jurisdiction.

2.2 CONCRETE MASONRY UNITS

- A. Shapes: Provide shapes indicated and as follows, with exposed surfaces matching exposed faces of adjacent units unless otherwise indicated.
 - 1. Provide special shapes for lintels, corners, jambs, sashes, movement joints, headers, bonding, and other special conditions.
- B. Integral Water Repellent: Provide units made with integral water repellent for exposed units and where indicated.
 - 1. Integral Water Repellent: Liquid polymeric, integral water-repellent admixture that does not reduce flexural bond strength. Units made with integral water repellent, when tested according to ASTM E 514 as a wall assembly made with mortar containing integral water-repellent manufacturer's mortar additive, with test period extended to 24 hours, shall show no visible water or leaks on the back of test specimen.
- C. CMUs: ASTM C 90.
 - 1. Unit Compressive Strength: Provide units with minimum average net-area compressive strength of 1900 psi.
 - 2. Density Classification: Normal weight unless otherwise indicated.
 - 3. Size (Width): Manufactured to dimensions 3/8 inch less than nominal dimensions.
 - 4. Exposed Faces: Provide color and texture matching the range represented by Architect's sample.
 - 5. Faces to Receive Plaster: Where units are indicated to receive a direct application of plaster, provide textured-face units made with gap-graded aggregates.

2.3 CONCRETE AND MASONRY LINTELS

- A. General: Provide one of the following:
- B. Concrete Lintels: ASTM C 1623, matching CMUs in color, texture, and density classification; and with reinforcing bars indicated. Provide lintels with net-area compressive strength not less than CMUs.
- C. Masonry Lintels: Prefabricated or built-in-place masonry lintels made from bond beam CMUs with reinforcing bars placed as indicated and filled with coarse grout. Cure precast lintels before handling and installing. Temporarily support built-in-place lintels until cured.

2.4 MORTAR AND GROUT MATERIALS

- A. Regional Materials: Aggregate for mortar and grout shall be extracted, harvested, or recovered, as well as manufactured, within 500 miles of Project site.
- B. Portland Cement: ASTM C 150, Type I or II, except Type III may be used for cold-weather construction. Provide natural color or white cement as required to produce mortar color indicated.
- C. Hydrated Lime: ASTM C 207, Type S.
- D. Portland Cement-Lime Mix: Packaged blend of Portland cement and hydrated lime containing no other ingredients.
- E. Masonry Cement: ASTM C 91.
- F. Mortar Cement: ASTM C 1329.
- G. Mortar Pigments: Natural and synthetic iron oxides and chromium oxides, compounded for use in mortar mixes and complying with ASTM C 979. Use only pigments with a record of satisfactory performance in masonry mortar.
- H. Aggregate for Mortar: ASTM C 144.

1. For mortar that is exposed to view, use washed aggregate consisting of natural sand or crushed stone.
 2. For joints, less than 1/4-inch-thick, use aggregate graded with 100 percent passing the No. 16 sieve.
 3. White-Mortar Aggregates: Natural white sand or crushed white stone.
 4. Colored-Mortar Aggregates: Natural sand or crushed stone of color necessary to produce required mortar color.
- I. Aggregate for Grout: ASTM C 404.
- J. Cold-Weather Admixture: Non-chloride, noncorrosive, accelerating admixture complying with ASTM C 494, Type C, and recommended by manufacturer for use in masonry mortar of composition indicated.
- K. Water-Repellent Admixture: Liquid water-repellent mortar admixture intended for use with CMUs, containing integral water repellent by same manufacturer.
- L. Water: Potable.
- 2.5 REINFORCEMENT
- A. Uncoated Steel Reinforcing Bars: ASTM A 615 or ASTM A 996, Grade 60.
- B. Masonry Joint Reinforcement, General: ASTM A 951.
1. Interior Walls: Mill- galvanized, carbon steel.
 2. Exterior Walls: Hot-dip galvanized, carbon steel.
 3. Wire Size for Side Rods: 0.148-inch diameter or as indicated on Drawings.
 4. Wire Size for Cross Rods: 0.148-inch diameter or as indicated on Drawings.
 5. Wire Size for Veneer Ties: 0.148-inch diameter or as indicated on Drawings.
 6. Spacing of Cross Rods, Tabs, and Cross Ties: Not more than 16 inches o.c.
 7. Provide in lengths of not less than 10 feet, with prefabricated corner and tee units].
- C. Masonry Joint Reinforcement for Single-Wythe Masonry: Either ladder or truss type with single pair of side rods.
- 2.6 TIES AND ANCHORS
- A. Materials: Provide ties and anchors specified in this article that are made from materials that comply with the following unless otherwise indicated.
1. Hot-Dip Galvanized, Carbon-Steel Wire: ASTM A 82; with ASTM A 153, Class B-2 coating.
 2. Steel Sheet, Galvanized after Fabrication: ASTM A 1008, Commercial Steel, with ASTM A 153, Class B coating.
 3. Steel Plates, Shapes, and Bars: ASTM A 36.
- B. Adjustable Anchors for Connecting to Structural Steel Framing: Provide anchors that allow vertical or horizontal adjustment but resist tension and compression forces perpendicular to plane of wall.
1. Anchor Section for Welding to Steel Frame: Crimped 1/4-inch- diameter, hot-dip galvanized steel wire.
 2. Tie Section: Triangular-shaped wire tie, sized to extend within 1 inch of masonry face, made from 0.187-inch diameter, hot-dip galvanized steel.
- C. Adjustable Anchors for Connecting to Concrete: Provide anchors that allow vertical or horizontal adjustment but resist tension and compression forces perpendicular to plane of wall.

1. Connector Section: Dovetail tabs for inserting into dovetail slots in concrete and attached to tie section; formed from 0.060-inch- thick, steel sheet, galvanized after fabrication.
 2. Tie Section: Triangular-shaped wire tie, sized to extend within 1 inch of masonry face, made from 0.187-inch-diameter, hot-dip galvanized steel.
 3. Corrugated Metal Ties: Metal strips not less than 7/8-inch-wide with corrugations having a wavelength of 0.3 to 0.5 inch and an amplitude of 0.06 to 0.10 inch made from 0.075-inch-thick, steel sheet, galvanized after fabrication with dovetail tabs for inserting into dovetail slots in concrete and sized to extend to within 1 inch of masonry face.
- D. Partition Top anchors: 0.105-inch- thick metal plate with 3/8-inch-diameter metal rod 6 inches long welded to plate and with closed-end plastic tube fitted over rod that allows rod to move in and out of tube. Fabricate from steel, hot-dip galvanized after fabrication.
- E. Rigid Anchors: Fabricate from steel bars 1-1/2 inches wide by 1/4-inch-thick by 24 inches long, with ends turned up 2 inches or with cross pins unless otherwise indicated.
1. Corrosion Protection: Hot-dip galvanized to comply with ASTM A 153] [Epoxy coating 0.020 inch thick.
- 2.7 MISCELLANEOUS ANCHORS
- A. Anchor Bolts: Headed or L-shaped steel bolts complying with ASTM A 307, Grade A; with ASTM A 563 hex nuts and, where indicated, flat washers; hot-dip galvanized to comply with ASTM A 153, Class C; of dimensions indicated.
- B. Post-installed Anchors: Torque-controlled expansion anchors or chemical/adhesive anchors unless otherwise indicated on Drawings.
1. Load Capacity: Capable of sustaining, without failure, a load equal to six times the load imposed when installed in unit masonry and four times the load imposed when installed in concrete, as determined by testing according to ASTM E 488, conducted by a qualified independent testing agency.
 2. Material for Interior Locations: Carbon-steel components zinc plated to comply with ASTM B 633 or ASTM F 1941, Class Fe/Zn 5 unless otherwise indicated.
- 2.8 EMBEDDED FLASHING MATERIALS
- A. Metal Flashing: Provide metal flashing complying with Section 076200 "Sheet Metal Flashing and Trim" and as indicated on Drawings. Include accessories, adhesives, primers, and seam tapes as applicable.
- 2.9 MISCELLANEOUS MASONRY ACCESSORIES
- A. Compressible Filler: Pre-molded filler strips complying with ASTM D 1056, Grade 2A1; compressible up to 35 percent; of width and thickness indicated; formulated from neoprene, urethane, or PVC.
- B. Preformed Control-Joint Gaskets: Made from styrene-butadiene-rubber compound, complying with ASTM D 2000, Designation M2AA-805 and designed to fit standard sash block and to maintain lateral stability in masonry wall; size and configuration as indicated.
- C. Bond-Breaker Strips: Asphalt-saturated, organic roofing felt complying with ASTM D 226, Type I (No. 15 asphalt felt).
- D. Reinforcing Bar Positioners: Wire units designed to fit into mortar bed joints spanning masonry unit cells and hold reinforcing bars in center of cells. Units are formed from 0.148-

inch steel wire, hot-dip galvanized after fabrication. Provide units designed for number of bars indicated.

1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Dayton Superior Corporation, Dur-O-Wal Division; D/A 810, D/A 812 or D/A 817.
 - b. Heckmann Building Products Inc.; No. 376 Rebar Positioner.
 - c. Hohmann & Barnard, Inc.; #RB or #RB-Twin Rebar Positioner.
 - d. Wire-Bond; O-Ring or Double O-Ring Rebar Positioner.

2.10 MORTAR AND GROUT MIXES

- A. General: Do not use admixtures, including pigments, air-entraining agents, accelerators, retarders, water-repellent agents, antifreeze compounds, or other admixtures unless otherwise indicated.
 1. Do not use calcium chloride in mortar or grout.
 2. For reinforced masonry, use Portland cement-lime mortar.
 3. Add cold-weather admixture (if used) at same rate for all mortar that will be exposed to view, regardless of weather conditions, to ensure that mortar color is consistent.
- B. Pre-blended, Dry Mortar Mix: Furnish dry mortar ingredients in form of a pre-blended mix. Measure quantities by weight to ensure accurate proportions, and thoroughly blend ingredients before delivering to Project site.
- C. Mortar for Unit Masonry: Comply with ASTM C 270, Property Specification. Provide the following types of mortar for applications stated unless another type is indicated or needed to provide required compressive strength of masonry.
 1. For masonry below grade or in contact with earth, use Type M.
 2. For reinforced masonry, use Type S.
 3. For exterior, above-grade, load-bearing and non-load-bearing walls and parapet walls; for interior load-bearing walls; for interior non-load-bearing partitions; and for other applications where another type is not indicated, use Type N.
 4. For interior non-load-bearing partitions, Type O may be used instead of Type N.
- D. Grout for Unit Masonry: Comply with ASTM C 476.
 1. Use grout of type indicated or, if not otherwise indicated, of type (fine or coarse) that will comply with Table 1.15.1 in ACI 530.1/ASCE 6/TMS 602 for dimensions of grout spaces and pour height.
 2. Proportion grout in accordance with ASTM C 476, Table 1 or] paragraph 4.2.2 for specified 28-day compressive strength indicated, but not less than 2000 psi except where indicated on Drawings.
 3. Provide grout with a slump of 8 to 11 inches as measured according to ASTM C 143.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.

1. For the record, prepare written report, endorsed by Installer, listing conditions detrimental to performance of work.
 2. Verify that foundations are within tolerances specified.
 3. Verify that reinforcing dowels are properly placed.
- B. Before installation, examine rough-in and built-in construction for piping systems to verify actual locations of piping connections.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION, GENERAL

- A. Build chases and recesses to accommodate items specified in this and other Sections.
- B. Leave openings for equipment to be installed before completing masonry. After installing equipment, complete masonry to match the construction immediately adjacent to opening.
- C. Use full-size units without cutting if possible. If cutting is required to provide a continuous pattern or to fit adjoining construction, cut units with motor-driven saws; provide clean, sharp, unchipped edges. Allow units to dry before laying unless wetting of units is specified. Install cut units with cut surfaces and, where possible, cut edges concealed.

3.3 TOLERANCES

- A. Dimensions and Locations of Elements:
1. For dimensions in cross section or elevation do not vary by more than plus 1/2-inch or minus 1/4-inch.
 2. For location of elements in plan do not vary from that indicated by more than plus or minus 1/2-inch.
 3. For location of elements in elevation do not vary from that indicated by more than plus or minus 1/4-inch in a story height or 1/2-inch total.
- B. Lines and Levels:
1. For bed joints and top surfaces of bearing walls do not vary from level by more than 1/4-inch in 10 feet, or 1/2-inch maximum.
 2. For conspicuous horizontal lines, such as lintels, sills, parapets, and reveals, do not vary from level by more than 1/8-inch in 10 feet, 1/4-inch in 20 feet, or 1/2-inch maximum.
 3. For vertical lines and surfaces do not vary from plumb by more than 1/4-inch in 10 feet, 3/8 inch in 20 feet, or 1/2-inch maximum.
 4. For conspicuous vertical lines, such as external corners, door jambs, reveals, and expansion and control joints, do not vary from plumb by more than 1/8-inch in 10 feet, 1/4-inch in 20 feet, or 1/2-inch maximum.
 5. For lines and surfaces do not vary from straight by more than 1/4-inch in 10 feet, 3/8-inch in 20 feet, or 1/2-inch maximum.
 6. For vertical alignment of exposed head joints, do not vary from plumb by more than 1/4-inch in 10 feet, or 1/2-inch maximum.
- C. Joints:
1. For bed joints, do not vary from thickness indicated by more than plus or minus 1/8-inch, with a maximum thickness limited to 1/2-inch.
 2. For exposed bed joints, do not vary from bed-joint thickness of adjacent courses by more than 1/8-inch.

3. For head and collar joints, do not vary from thickness indicated by more than plus 3/8-inch or minus 1/4-inch.
4. For exposed head joints, do not vary from thickness indicated by more than plus or minus 1/8-inch.

3.4 LAYING MASONRY WALLS

- A. Lay out walls in advance for accurate spacing of surface bond patterns with uniform joint thicknesses and for accurate location of openings, movement-type joints, returns, and offsets. Avoid using less-than-half-size units, particularly at corners, jambs, and, where possible, at other locations.
- B. Bond Pattern for Exposed Masonry: Unless otherwise indicated, lay exposed masonry in running bond, unless otherwise indicated on Drawings; do not use units with less than nominal 4-inch horizontal face dimensions at corners or jambs.
- C. Lay concealed masonry with all units in a wythe in running bond or bonded by lapping not less than 4-inches. Bond and interlock each course of each wythe at corners. Do not use units with less than nominal 4-inch horizontal face dimensions at corners or jambs.
- D. Stopping and Resuming Work: Stop work by racking back units in each course from those in course below; do not tooth. When resuming work, clean masonry surfaces that are to receive mortar before laying fresh masonry.
- E. Built-in Work: As construction progresses, build in items specified in this and other Sections. Fill in solidly with masonry around built-in items.
- F. Fill space between steel frames and masonry solidly with mortar unless otherwise indicated.
- G. Where built-in items are to be embedded in cores of hollow masonry units, place a layer of metal lath, wire mesh, or plastic mesh in the joint below and rod mortar or grout into core.
- H. Fill cores in hollow CMUs with grout 24 inches under bearing plates, beams, lintels, posts, and similar items unless otherwise indicated.
- I. Build non-load-bearing interior partitions full height of story to underside of solid floor or roof structure above unless otherwise indicated.
 1. Install compressible filler in joint between top of partition and underside of structure above.
 2. Fasten partition top anchors to structure above and build into top of partition. Grout cells of CMUs solidly around plastic tubes of anchors and push tubes down into grout to provide 1/2-inch clearance between end of anchor rod and end of tube. Space anchors 48 inches or less on center unless otherwise indicated.
 3. Wedge non-load-bearing partitions against structure above with small pieces of tile, slate, or metal. Fill joint with mortar after dead-load deflection of structure above approaches final position.
 4. At fire-rated partitions, treat joint between top of partition and underside of structure above to comply with Section 078446 "Fire-Resistive Joint Systems."

3.5 MORTAR BEDDING AND JOINTING

- A. Lay hollow CMUs as follows:
 1. With face shells fully bedded in mortar and with head joints of depth equal to bed joints.
 2. With webs fully bedded in mortar in all courses of piers, columns, and pilasters.

3. With webs fully bedded in mortar in grouted masonry, including starting course on footings.
 4. With entire units, including areas under cells, fully bedded in mortar at starting course on footings where cells are not grouted.
 - B. Lay solid masonry units with completely filled bed and head joints; butter ends with sufficient mortar to fill head joints and shove into place. Do not deeply furrow bed joints or slush head joints.
 - C. Set cast-stone trim units in full bed of mortar with full vertical joints. Fill dowel, anchor, and similar holes.
 1. Clean soiled surfaces with fiber brush and soap powder and rinse thoroughly with clear water.
 2. Allow cleaned surfaces to dry before setting.
 3. Wet joint surfaces thoroughly before applying mortar.
 - D. Tool exposed joints slightly concave when thumbprint hard, using a jointer larger than joint thickness unless otherwise indicated.
 - E. Cut joints flush for masonry walls to receive plaster or other direct-applied finishes (other than paint) unless otherwise indicated.
- 3.6 MASONRY JOINT REINFORCEMENT
- A. General: Install entire length of longitudinal side rods in mortar with a minimum cover of 5/8-inch on exterior side of walls, 1/2-inch elsewhere. Lap reinforcement a minimum of 6 inches.
 1. Space reinforcement not more than 16 inches o.c.
 2. Space reinforcement not more than 8 inches o.c. in foundation walls and parapet walls.
 3. Provide reinforcement not more than 8 inches above and below wall openings and extending 12 inches beyond openings in addition to continuous reinforcement.
 - B. Interrupt joint reinforcement at control and expansion joints unless otherwise indicated.
 - C. Provide continuity at wall intersections by using prefabricated T-shaped units.
 - D. Provide continuity at corners by using prefabricated L-shaped units.
 - E. Cut and bend reinforcing units as directed by manufacturer for continuity at corners, returns, offsets, column fireproofing, pipe enclosures, and other special conditions.
- 3.7 ANCHORING MASONRY TO STRUCTURAL STEEL AND CONCRETE
- A. Anchor masonry to structural steel and concrete where masonry abuts or faces structural steel or concrete to comply with the following:
 1. Provide an open space not less than inch wide between masonry and structural steel or concrete unless otherwise indicated. Keep open space free of mortar and other rigid materials.
 2. Anchor masonry with anchors embedded in masonry joints and attached to structure.
 3. Space anchors as indicated, but not more than 24 inches o.c. vertically and 36 inches o.c. horizontally.
- 3.8 CONTROL AND EXPANSION JOINTS
- A. General: Install control and expansion joint materials in unit masonry as masonry progresses. Do not allow materials to span control and expansion joints without provision to allow for in-plane wall or partition movement.

- B. Form control joints in concrete masonry as follows:
 - 1. Fit bond-breaker strips into hollow contour in ends of CMUs on one side of control joint. Fill resultant core with grout and rake out joints in exposed faces for application of sealant.
 - 2. Install preformed control-joint gaskets designed to fit standard sash block.
 - 3. Install interlocking units designed for control joints. Install bond-breaker strips at joint. Keep head joints free and clear of mortar or rake out joint for application of sealant.
 - 4. Install temporary foam-plastic filler in head joints and remove filler when unit masonry is complete for application of sealant.

3.9 LINTELS

- A. Provide masonry lintels where shown and where openings of more than 12 inches for brick-size units and 24 inches for block-size units are shown without structural steel or other supporting lintels.
- B. Provide minimum bearing of 8 inches at each jamb unless otherwise indicated.

3.10 FLASHING

- A. General: Install embedded flashing in masonry at lintels, ledges, other obstructions to downward flow of water in wall, and where indicated.
- B. Install flashing as follows unless otherwise indicated:
 - 1. Prepare masonry surfaces so they are smooth and free from projections that could puncture flashing. Where flashing is within mortar joint, place through-wall flashing on sloping bed of mortar and cover with mortar. Before covering with mortar, seal penetrations in flashing with adhesive, sealant, or tape as recommended by flashing manufacturer.
 - 2. At lintels, extend flashing a minimum of 6 inches into masonry at each end. At heads and sills, extend flashing 6 inches at ends and turn up not less than 2 inches to form end dams.
 - 3. Interlock end joints of ribbed sheet metal flashing by overlapping ribs not less than 1-1/2 inches (38 mm) or as recommended by flashing manufacturer, and seal lap with elastomeric sealant complying with requirements in Section 07 92 00 "Joint Sealants" for application indicated.
 - 4. Install metal drip edges and sealant stops with ribbed sheet metal flashing by interlocking hemmed edges to form hooked seam. Seal seam with elastomeric sealant complying with requirements in Section 07 92 00 "Joint Sealants" for application indicated.
 - 5. Install metal drip edges beneath flexible flashing at exterior face of wall. Stop flexible flashing 1/2-inch back from outside face of wall and adhere flexible flashing to top of metal drip edge.
 - 6. Install metal flashing termination beneath flexible flashing at exterior face of wall. Stop flexible flashing 1/2-inch back from outside face of wall and adhere flexible flashing to top of metal flashing termination.
 - 7. Cut flexible flashing off flush with face of wall after masonry wall construction is completed.
- C. Install single-wythe CMU flashing system in bed joints of CMU walls where indicated to comply with manufacturer's written instructions. Install CMU cell pans with upturned edges

located below face shells and webs of CMUs above and with weep spouts aligned with face of wall. Install CMU web covers so that they cover upturned edges of CMU cell pans at CMU webs and extend from face shell to face shell.

- D. Install reglets and nailers for flashing and other related construction where they are shown to be built into masonry.

3.11 REINFORCED UNIT MASONRY INSTALLATION

- A. Temporary Formwork and Shores: Construct formwork and shores as needed to support reinforced masonry elements during construction.
 - 1. Construct formwork to provide shape, line, and dimensions of completed masonry as indicated. Make forms sufficiently tight to prevent leakage of mortar and grout. Brace, tie, and support forms to maintain position and shape during construction and curing of reinforced masonry.
 - 2. Do not remove forms and shores until reinforced masonry members have hardened sufficiently to carry their own weight and other loads that may be placed on them during construction.
- B. Placing Reinforcement: Comply with requirements in ACI 530.1/ASCE 6/TMS 602.
- C. Grouting: Do not place grout until entire height of masonry to be grouted has attained enough strength to resist grout pressure.
 - 1. Comply with requirements in ACI 530.1/ASCE 6/TMS 602 for cleanouts and for grout placement, including minimum grout space and maximum pour height.
 - 2. Limit height of vertical grout pours to not more than 60 inches.

3.12 FIELD QUALITY CONTROL

- A. Testing and Inspecting: Owner will engage special inspectors to perform tests and inspections and prepare reports. Allow inspectors access to scaffolding and work areas, as needed to perform tests and inspections. Retesting of materials that fail to meet specified requirements shall be done at Contractor's expense.
- B. Inspections: Level 1 special inspections according to the "International Building Code."
 - 1. Begin masonry construction only after inspectors have verified proportions of site-prepared mortar.
 - 2. Place grout only after inspectors have verified compliance of grout spaces and of grades, sizes, and locations of reinforcement.
 - 3. Place grout only after inspectors have verified proportions of site-prepared grout.
- C. Testing Prior to Construction: One set of tests.
- D. Testing Frequency: One set of tests for each 5000 sq. ft. of wall area or portion thereof.
- E. Concrete Masonry Unit Test: For each type of unit provided, according to ASTM C 140 for compressive strength.
- F. Grout Test (Compressive Strength): For each mix provided, according to ASTM C 1019.
- G. Prism Test: For each type of construction provided, according to ASTM C 1314 at 28 days.

3.13 REPAIRING, POINTING, AND CLEANING

- A. Remove and replace masonry units that are loose, chipped, broken, stained, or otherwise damaged or that do not match adjoining units. Install new units to match adjoining units; install in fresh mortar, pointed to eliminate evidence of replacement.

- B. Pointing: During the tooling of joints, enlarge voids and holes, except weep holes, and completely fill with mortar. Point up joints, including corners, openings, and adjacent construction, to provide a neat, uniform appearance. Prepare joints for sealant application, where indicated.
- C. In-Progress Cleaning: Clean unit masonry as work progresses by dry brushing to remove mortar fins and smears before tooling joints.
- D. Final Cleaning: After mortar is thoroughly set and cured, clean exposed masonry as follows:
 - 1. Remove large mortar particles by hand with wooden paddles and nonmetallic scrape hoes or chisels.
 - 2. Test cleaning methods on sample wall panel; leave one-half of panel uncleaned for comparison purposes. Obtain Architect's approval of sample cleaning before proceeding with cleaning of masonry.
 - 3. Protect adjacent stone and non-masonry surfaces from contact with cleaner by covering them with liquid strippable masking agent or polyethylene film and waterproof masking tape.
 - 4. Wet wall surfaces with water before applying cleaners; remove cleaners promptly by rinsing surfaces thoroughly with clear water.
 - 5. Clean concrete masonry by cleaning method indicated in NCMA TEK 8-2A applicable to type of stain on exposed surfaces.

3.14 MASONRY WASTE DISPOSAL

- A. Salvageable Materials: Unless otherwise indicated, excess masonry materials are Contractor's property. At completion of unit masonry work, remove from Project site.
- B. Waste Disposal as Fill Material: Dispose of clean masonry waste, including excess or soil-contaminated sand, waste mortar, and broken masonry units, by crushing and mixing with fill material as fill is placed.
 - 1. Crush masonry waste to less than 4 inches in each dimension.
 - 2. Mix masonry waste with at least two parts of specified fill material for each part of masonry waste. Fill material is specified in Section 31 20 00 "Earth Moving."
 - 3. Do not dispose of masonry waste as fill within 18 inches of finished grade.
- C. Excess Masonry Waste: Remove excess clean masonry waste that cannot be used as fill, as described above, and other masonry waste, and legally dispose of off Owner's property.

END OF SECTION 04 22 00

SECTION 047201 - CAST STONE MASONRY

PART 1 - GENERAL

0.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

0.2 SUMMARY

- A. Section Includes:
 - 1. Cast stone trim including the following:
 - a. Window sills.
 - b. Lintels.
 - c. Surrounds.
 - d. Belt courses.
 - e. Accent Details
- B. Related Sections:
 - 1. Division 04 Section "Brick Masonry".

0.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
 - 1. For cast stone units, include construction details, material descriptions, dimensions of individual components and profiles, and finishes.
- B. Shop Drawings: Show fabrication and installation details for cast stone units. Include dimensions, details of reinforcement and anchorages if any, and indication of finished faces.
 - 1. Include building elevations showing layout of units and locations of joints and anchors.
- C. Samples for Initial Selection: For colored mortar.
- D. Samples for Verification:
 - 1. For each color and texture of cast stone required, 10 inches (250 mm) square in size.
 - 2. For colored mortar. Make Samples using same sand and mortar ingredients to be used on Project.
- E. Full-Size Samples: For each color, texture and shape of cast stone unit required.

1. Make available for Architect's review at Project site, if acceptable to Architect.
2. Make Samples from materials to be used for units used on Project.
3. Approved Samples may be installed in the Work.

0.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For manufacturer and testing agency.
1. Include copies of material test reports for completed projects, indicating compliance of cast stone with ASTM C 1364.
- B. Material Test Reports: For each mix required to produce cast stone, based on testing according to ASTM C 1364, including test for resistance to freezing and thawing.
1. Provide test reports based on testing within previous two years.

0.5 QUALITY ASSURANCE

- A. Manufacturer Qualifications: A qualified manufacturer of cast stone units similar to those indicated for this Project, that has sufficient production capacity to manufacture required units, and is a plant certified by the Cast Stone Institute and / or the Architectural Precast Association.
- B. Testing Agency Qualifications: Qualified according to ASTM E 329 for testing indicated.
- C. Source Limitations for Cast Stone: Obtain cast stone units through single source from single manufacturer.
- D. Source Limitations for Mortar Materials: Obtain mortar ingredients of a uniform quality, including color, from one manufacturer for each cementitious component and from one source or producer for each aggregate.
- E. Mockups: Furnish cast stone for installation in mockups specified in Division 04 Section "Unit Masonry."
- F. Mockups: Build mockups to verify selections made under sample submittals and to demonstrate aesthetic effects and set quality standards for materials and execution.
1. Build mockup of typical wall area as shown on Drawings.

0.6 DELIVERY, STORAGE, AND HANDLING

- A. Coordinate delivery of cast stone to avoid delaying the Work and to minimize the need for on-site storage.
- B. Pack, handle, and ship cast stone units in suitable packs or pallets.
1. Lift with wide-belt slings; do not use wire rope or ropes that might cause staining. Move cast stone units, if required, using dollies with wood supports.

2. Store cast stone units on wood skids or pallets with nonstaining, waterproof covers, securely tied. Arrange to distribute weight evenly and to prevent damage to units. Ventilate under covers to prevent condensation.
- C. Store cementitious materials on elevated platforms, under cover, and in a dry location. Do not use cementitious materials that have become damp.
- D. Store mortar aggregates where grading and other required characteristics can be maintained and contamination can be avoided.

0.7 PROJECT CONDITIONS

- A. Cold-Weather Requirements: Do not use frozen materials or materials mixed or coated with ice or frost. Do not build on frozen substrates. Comply with cold-weather construction requirements in ACI 530.1/ASCE 6/TMS 602.
 1. Cold-Weather Cleaning: Use liquid cleaning methods only when air temperature is **40 deg F (4 deg C)** and above and will remain so until cast stone has dried, but no fewer than seven days after completing cleaning.
- B. Hot-Weather Requirements: Comply with hot-weather construction requirements in ACI 530.1/ASCE 6/TMS 602.

PART 2 - PRODUCTS

0.1 CAST STONE MATERIALS

- A. General: Comply with ASTM C 1364 and the following:
- B. Portland Cement: ASTM C 150, Type I or Type III, containing not more than 0.60 percent total alkali when tested according to ASTM C 114. Provide natural color or white cement as required to produce cast stone color indicated.
- C. Coarse Aggregates: Granite, quartz, or limestone complying with ASTM C 33; gradation and colors as needed to produce required cast stone textures and colors.
- D. Fine Aggregates: Natural sand or crushed stone complying with ASTM C 33, gradation and colors as needed to produce required cast stone textures and colors.
- E. Color Pigment: ASTM C 979, synthetic mineral-oxide pigments or colored water-reducing admixtures; color stable, nonfading, and resistant to lime and other alkalis.
- F. Admixtures: Use only admixtures specified or approved in writing by Architect.
 1. Do not use admixtures that contain more than 0.1 percent water-soluble chloride ions by mass of cementitious materials. Do not use admixtures containing calcium chloride.

2. Use only admixtures that are certified by manufacturer to be compatible with cement and other admixtures used.
 3. Air-Entraining Admixture: ASTM C 260.
 4. Water-Reducing Admixture: ASTM C 494/C 494M, Type A.
 5. Water-Reducing, Retarding Admixture: ASTM C 494/C 494M, Type D.
 6. Water-Reducing, Accelerating Admixture: ASTM C 494/C 494M, Type E.
- G. Reinforcement: Deformed steel bars complying with ASTM A 615/A 615M, **Grade 60 (Grade 420)**. Use galvanized or epoxy-coated reinforcement when covered with less than **1-1/2 inches (38 mm)** of cast stone material.
1. Epoxy Coating: ASTM A 775/A 775M.
 2. Galvanized Coating: ASTM A 767/A 767M.
- H. Embedded Anchors and Other Inserts: Fabricated from steel complying with ASTM A 36/A 36M, and hot-dip galvanized to comply with ASTM A 123/A 123M.

0.2 CAST STONE UNITS

- A. Provide cast stone units complying with ASTM C 1364 using either the vibrant dry tamp or wet-cast method.
1. Provide units that are resistant to freezing and thawing as determined by laboratory testing according to ASTM C 666/C 666M, Procedure A, as modified by ASTM C 1364.
- B. Fabricate units with sharp arris and accurately reproduced details, with indicated texture on all exposed surfaces unless otherwise indicated.
1. Slope exposed horizontal surfaces 1:12 to drain unless otherwise indicated.
 2. Provide raised fillets at backs of sills and at ends indicated to be built into jambs.
 3. Provide drips on projecting elements unless otherwise indicated.
- C. Fabrication Tolerances:
1. Variation in Cross Section: Do not vary from indicated dimensions by more than **1/8 inch (3 mm)**.
 2. Variation in Length: Do not vary from indicated dimensions by more than 1/360 of the length of unit or **1/8 inch (3 mm)**, whichever is greater, but in no case by more than **1/4 inch (6 mm)**.
 3. Warp, Bow, and Twist: Not to exceed 1/360 of the length of unit or **1/8 inch (3 mm)**, whichever is greater.
 4. Location of Grooves, False Joints, Holes, Anchorages, and Similar Features: Do not vary from indicated position by more than **1/8 inch (3 mm)** on formed surfaces of units and **3/8 inch (10 mm)** on unformed surfaces.
- D. Cure units as follows:
1. Cure units in enclosed moist curing room at 95 to 100 percent relative humidity and temperature of **100 deg F (38 deg C)** for 12 hours or **70 deg F (21 deg C)** for 16 hours.

2. Keep units damp and continue curing to comply with one of the following:
 - a. No fewer than seven days at mean daily temperature of 50 deg F (10 deg C) or above.

E. Acid etch units after curing to remove cement film from surfaces to be exposed to view.

F. Colors and Textures: Match Architect's samples.

0.3 MORTAR MATERIALS

A. Provide mortar materials that comply with Division 04 Section "Unit Masonry."

B. Portland Cement: ASTM C 150, Type I or II, except Type III may be used for cold-weather construction. Provide natural color or white cement as required to produce mortar color indicated.

C. Hydrated Lime: ASTM C 207, Type S.

D. Portland Cement-Lime Mix: Packaged blend of portland cement and hydrated lime containing no other ingredients.

E. Masonry Cement: ASTM C 91.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

- a. Capital Materials Corporation.
- b. Holcim (US) Inc.
- c. Lafarge North America Inc.
- d. Lehigh Cement Company;
- e. National Cement Company, Inc..

F. Mortar Cement: ASTM C 1329.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

- a. Lafarge North America Inc..

G. Mortar Pigments: Natural and synthetic iron oxides and chromium oxides, compounded for use in mortar mixes and complying with ASTM C 979. Use only pigments with a record of satisfactory performance in masonry mortar.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

- a. Davis Colors; True Tone Mortar Colors.
- b. Lanxess Corporation; Bayferrox Iron Oxide Pigments.
- c. Solomon Colors, Inc.; SGS Mortar Colors.

- H. Colored Cement Product: Packaged blend made from portland cement and hydrated lime and mortar pigments, all complying with specified requirements and containing no other ingredients.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Colored Portland Cement-Lime Mix:
 - 1) Capital Materials Corporation; Riverton Portland Cement Lime Custom Color.
 - 2) Holcim (US) Inc.; Rainbow Mortamix Custom Color Cement/Lime.
 - 3) Lafarge North America Inc.; Eaglebond Portland & Lime.
 - 4) Lehigh Cement Company; Lehigh Custom Color Portland/Lime Cement.
 - b. Colored Masonry Cement:
 - 1) Capital Materials Corporation; Flamingo Color Masonry Cement.
 - 2) Holcim (US) Inc.; Rainbow Mortamix Custom Color Masonry Cement.
 - 3) Lafarge North America Inc.; U.S. Cement Custom Color Masonry Cement.
 - 4) Lehigh Cement Company; Lehigh Custom Color Masonry Cement.
 - 5) National Cement Company, Inc.; Coosa Masonry Cement.
 2. Formulate blend as required to produce color indicated or, if not indicated, as selected from manufacturer's standard colors.
 3. Pigments shall not exceed 10 percent of portland cement by weight.
- I. Aggregate for Mortar: ASTM C 144.
1. For mortar that is exposed to view, use washed aggregate consisting of natural sand or crushed stone.
 2. For joints less than **1/4 inch (6 mm)** thick, use aggregate graded with 100 percent passing the **No. 16 (1.18-mm)** sieve.
 3. White-Mortar Aggregates: Natural white sand or crushed white stone.
 4. Colored-Mortar Aggregates: Natural sand or crushed stone of color necessary to produce required mortar color.
- J. Water: Potable.

0.4 ACCESSORIES

- A. Anchors: Type and size indicated, fabricated from steel complying with ASTM A 36/A 36M, and hot-dip galvanized to comply with ASTM A 123/A 123M.
- B. Dowels: **1/2-inch- (12-mm-)** diameter, round bars, fabricated from steel complying with ASTM A 36/A 36M, and hot-dip galvanized to comply with ASTM A 123/A 123M.
- C. Proprietary Acidic Cleaner: Manufacturer's standard-strength cleaner designed for removing mortar/grout stains, efflorescence, and other new construction stains from new masonry without

discoloring or damaging masonry surfaces. Use product expressly approved for intended use by cast stone manufacturer and expressly approved by cleaner manufacturer for use on cast stone and adjacent masonry materials.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Diedrich Technologies, Inc.
 - b. EaCo Chem, Inc.
 - c. ProSoCo, Inc.

0.5 MORTAR MIXES

- A. Comply with requirements in Division 04 Section "Unit Masonry" for mortar mixes.
- B. Do not use admixtures including pigments, air-entraining agents, accelerators, retarders, water-repellent agents, antifreeze compounds, or other admixtures unless otherwise indicated.
 1. Do not use calcium chloride in mortar or grout.
 2. Use portland cement-lime mortar unless otherwise indicated.
- C. Comply with ASTM C 270, Proportion Specification.
 1. For setting mortar, use Type N.
 2. For pointing mortar, use Type N.
- D. Pigmented Mortar: Use colored cement product.
 1. Pigments shall not exceed 10 percent of portland cement by weight.
 2. Mix to match Architect's sample.
 3. Application: Use pigmented mortar for exposed mortar joints.
- E. Colored-Aggregate Mortar: Produce required mortar color by using colored aggregates and natural color or white cement as necessary to produce required mortar color.
 1. Mix to match Architect's sample.
 2. Application: Use colored aggregate mortar for exposed mortar joints.

0.6 SOURCE QUALITY CONTROL

- A. Engage a qualified independent testing agency to sample and test cast stone units according to ASTM C 1364.
 1. Include one test for resistance to freezing and thawing.

PART 3 - EXECUTION

0.1 EXAMINATION

- A. Examine substrates and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

0.2 SETTING CAST STONE IN MORTAR

- A. Install cast stone units to comply with requirements in Division 04 Section "Unit Masonry."
- B. Set cast stone as indicated on Drawings. Set units accurately in locations indicated with edges and faces aligned according to established relationships and indicated tolerances.
 - 1. Install anchors, supports, fasteners, and other attachments indicated or necessary to secure units in place.
 - 2. Coordinate installation of cast stone with installation of flashing specified in other Sections.
- C. Wet joint surfaces thoroughly before applying mortar or setting in mortar.
- D. Set units in full bed of mortar with full head joints unless otherwise indicated.
 - 1. Set units with joints **1/4 to 3/8 inch (6 to 10 mm)** wide unless otherwise indicated.
 - 2. Build anchors and ties into mortar joints as units are set.
 - 3. Fill dowel holes and anchor slots with mortar.
 - 4. Fill collar joints solid as units are set.
 - 5. Build concealed flashing into mortar joints as units are set.
 - 6. Keep head joints in coping and other units with exposed horizontal surfaces open to receive sealant.
 - 7. Keep joints at shelf angles open to receive sealant.
- E. Rake out joints for pointing with mortar to depths of not less than **3/4 inch (19 mm)**. Rake joints to uniform depths with square bottoms and clean sides. Scrub faces of units to remove excess mortar as joints are raked.
- F. Point mortar joints by placing and compacting mortar in layers not greater than **3/8 inch (10 mm)**. Compact each layer thoroughly and allow it to become thumbprint hard before applying next layer.
- G. Tool exposed joints slightly concave when thumbprint hard, using a jointer larger than joint thickness unless otherwise indicated.
- H. Provide sealant joints at copings and other horizontal surfaces, at expansion, control, and pressure-relieving joints, and at locations indicated.

1. Keep joints free of mortar and other rigid materials.
2. Build in compressible foam-plastic joint fillers where indicated.
3. Form joint of width indicated, but not less than **3/8 inch (10 mm)**.
4. Prime cast stone surfaces to receive sealant and install compressible backer rod in joints before applying sealant unless otherwise indicated.
5. Prepare and apply sealant of type and at locations indicated to comply with applicable requirements in Division 07 Section "Joint Sealants."

0.3 SETTING ANCHORED CAST STONE WITH SEALANT-FILLED JOINTS

- A. Set cast stone as indicated on Drawings. Set units accurately in locations indicated with edges and faces aligned according to established relationships and indicated tolerances.
 1. Install anchors, supports, fasteners, and other attachments indicated or necessary to secure units in place.
 2. Shim and adjust anchors, supports, and accessories to set cast stone in locations indicated with uniform joints.
- B. Keep cavities open where unfilled space is indicated between back of cast stone units and backup wall; do not fill cavities with mortar or grout.
- C. Fill anchor holes with sealant.
 1. Where dowel holes occur at pressure-relieving joints, provide compressible material at ends of dowels.
- D. Set cast stone supported on clip or continuous angles on resilient setting shims. Use material of thickness required to maintain uniform joint widths. Hold shims back from face of cast stone a distance at least equal to width of joint.
- E. Keep joints free of mortar and other rigid materials. Remove temporary shims and spacers from joints after anchors and supports are secured in place and cast stone units are anchored. Do not begin sealant installation until temporary shims and spacers are removed.
 1. Form open joint of width indicated, but not less than **3/8 inch (10 mm)**.
- F. Prime cast stone surfaces to receive sealant and install compressible backer rod in joints before applying sealant unless otherwise indicated.
- G. Prepare and apply sealant of type and at locations indicated to comply with applicable requirements in Division 07 Section "Joint Sealants."

0.4 INSTALLATION TOLERANCES

- A. Variation from Plumb: Do not exceed **1/8 inch in 10 feet (3 mm in 3 m)**, **1/4 inch in 20 feet (6 mm in 6 m)**, or **1/2 inch (12 mm)** maximum.

- B. Variation from Level: Do not exceed **1/8 inch in 10 feet (3 mm in 3 m)**, **1/4 inch in 20 feet (6 mm in 6 m)**, or **1/2 inch (12 mm)** maximum.
- C. Variation in Joint Width: Do not vary joint thickness more than **1/8 inch in 36 inches (3 mm in 900 mm)** or one-fourth of nominal joint width, whichever is less.
- D. Variation in Plane between Adjacent Surfaces (Lipping): Do not vary from flush alignment with adjacent units or adjacent surfaces indicated to be flush with units by more than **1/16 inch (1.5 mm)**, except where variation is due to warpage of units within tolerances specified.

0.5 ADJUSTING AND CLEANING

- A. Remove and replace stained and otherwise damaged units and units not matching approved Samples. Cast stone may be repaired if methods and results are approved by Architect.
- B. Replace units in a manner that results in cast stone matching approved Samples, complying with other requirements, and showing no evidence of replacement.
- C. In-Progress Cleaning: Clean cast stone as work progresses.
 - 1. Remove mortar fins and smears before tooling joints.
 - 2. Remove excess sealant immediately, including spills, smears, and spatter.
- D. Final Cleaning: After mortar is thoroughly set and cured, clean exposed cast stone as follows:
 - 1. Remove large mortar particles by hand with wooden paddles and nonmetallic scrape hoes or chisels.
 - 2. Test cleaning methods on sample; leave one sample uncleaned for comparison purposes. Obtain Architect's approval of sample cleaning before proceeding with cleaning of cast stone.
 - 3. Protect adjacent surfaces from contact with cleaner by covering them with liquid strippable masking agent or polyethylene film and waterproof masking tape.
 - 4. Wet surfaces with water before applying cleaners; remove cleaners promptly by rinsing thoroughly with clear water.
 - 5. Clean cast stone by bucket-and-brush hand-cleaning method described in BIA Technical Notes 20.
 - 6. Clean cast stone with proprietary acidic cleaner applied according to manufacturer's written instructions.

END OF SECTION 047200