SECTION 05 12 00

STRUCTURAL STEEL FRAMING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
   1. Structural steel.
   2. Prefabricated building columns.

B. Related Sections:
   1. Section 01 45 23 "Testing and Inspection Services".
   2. Section 05 12 13 "Architecturally Exposed Structural Steel Framing".
   3. Section 05 31 00 "Steel Decking".
   4. Section 13 34 19 "Metal Building Systems".

1.3 DEFINITIONS

A. Structural Steel: Elements of structural-steel frame, as classified by AISC 303, "Code of Standard Practice for Steel Buildings and Bridges."

B. Seismic-Load-Resisting System: Elements of structural-steel frame designated as "SLRS" or along grid lines designated as "SLRS" on Drawings, including columns, beams, and braces and their connections.

C. Heavy Sections: Rolled and built-up sections as follows:
   1. Shapes included in ASTM A 6 with flanges thicker than 1 1/2 inches.
   2. Welded built-up members with plates thicker than 2 inches.
   3. Column base plates thicker than 2 inches.

D. Protected Zone: Structural members or portions of structural members indicated as "Protected Zone" on Drawings. Connections of structural and nonstructural elements to protected zones are limited.

E. Demand Critical Welds: Those welds, the failure of which would result in significant degradation of the strength and stiffness of the Seismic-Load-Resisting System and which are indicated as "Demand Critical" or "Seismic Critical" on Drawings.

1.4 REFERENCES

A. Comply with applicable provisions of the following specifications and documents: The latest adopted edition of all standards referenced in this section shall apply, unless noted otherwise.
   1. AISC "Code of Standard Practice for Steel Buildings and Bridges".
   2. AISC "Specification for Structural Steel Buildings," including the "Commentary" and the Supplements thereto, as issued.
   3. AISC "Specification for Architecturally Exposed Structural Steel".
   4. AISC's "Seismic Provisions for Structural Steel Buildings".
   5. ASTM A 6 "Specification for General Requirements for Rolled Steel Plates, Shapes, Sheet Piling, and Bars for Structural Use".
   6. AWS D1.1 Structural Welding Code.
   7. Research Council on Structural Connections' (RCSC) "Specification for Structural Joints Using ASTM A 325 or A 490 Bolts".
   8. Research Council on Structural Connections' (RCSC) "Load and Resistance Factor Design Specification for Structural Joints Using ASTM A 325 or A 490 Bolts".
   9. SSPC (Steel Structures Painting Council), Painting Manuals, Volumes 1 and 2.
   10. UL Fire Resistance Directory.

B. In the case of conflict between the Contract Documents and a reference standard, the Contract Documents shall govern. In the case of a conflict between the Contract Documents and the Building Code, the more stringent shall govern.

1.5 PERFORMANCE REQUIREMENTS

A. Connections: Provide details of simple shear connections required by the Contract Documents to be selected or completed by structural-steel fabricator, including comprehensive engineering analysis by a qualified professional engineer, to withstand loads indicated and comply with other information and restrictions indicated.
   1. Select and complete connections using schematic details indicated and AISC 360.

B. Moment Connections: Type FR, fully restrained.

C. Construction: System as indicated on Drawings.

1.6 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

B. LEED Submittals:
   1. Product Data for Credit MR 4: For products having recycled content, documentation indicating percentages by weight of postconsumer and preconsumer recycled content. Include a statement indicating cost for each product having recycled content.
   2. Laboratory Test Reports for Credit IEQ 4: For primers, documentation indicating that products comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

C. Shop Drawings: Show fabrication of structural-steel components.
   1. Include details of cuts, connections, splices, camber, holes, and other pertinent data.
   2. Include embedment drawings.
   3. Indicate welds by standard AWS symbols, distinguishing between shop and field welds, and show size, length, and type of each weld. Show backing bars that are to be removed and supplemental fillet welds where backing bars are to remain.
   4. Indicate type, size, and length of bolts, distinguishing between shop and field bolts. Identify pretensioned and slip-critical high-strength bolted connections.
   5. Identify members and connections of the seismic-load-resisting system.
   6. Indicate locations and dimensions of protected zones.
   7. Identify demand critical welds.
   8. For structural-steel connections indicated to comply with design loads, include structural analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

D. At full penetration welds, Welding Procedure Specifications (WPSs) and Procedure Qualification Records (PQRs): Provide according to AWS D1.1, "Structural Welding Code - Steel," for each welded joint whether prequalified or qualified by testing, including the following:
   1. Power source (constant current or constant voltage).
   2. Electrode manufacturer and trade name, for demand critical welds.

1.7 INFORMATIONAL SUBMITTALS

A. Submit the following informational submittals:
   1. Qualification Data: For qualified installer, fabricator, and testing agency.
   2. Welding certificates.
   3. Mill test reports for structural steel, including chemical and physical properties.
   4. Product Test Reports: For the following:
      a. Bolts, nuts, and washers including mechanical properties and chemical analysis.
      b. Direct-tension indicators.
      c. Tension-control, high-strength bolt-nut-washer assemblies.
      d. Shear stud connectors.
      e. Shop primers.
   5. Source quality-control reports.

1.8 QUALITY ASSURANCE

A. Fabricator Qualifications: A qualified fabricator that participates in the AISC Quality Certification Program and is designated an AISC-Certified Plant, Category STD.

B. Installer Qualifications: A qualified installer who participates in the AISC Quality Certification Program and is designated an AISC-Certified Erector, Category CSE.

C. Shop-Painting Applicators: Qualified according to AISC's Sophisticated Paint Endorsement P1, P2, or P3 as applicable for exposure or SSPC-QP 3, "Standard Procedure for Evaluating Qualifications of Shop Painting Applicators."

D. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
   1. Welders and welding operators performing work on bottom-flange, demand-critical welds shall pass the supplemental welder qualification testing, as required by AWS D1.8. FCAW-S and FCAW-G shall be considered separate processes for welding personnel qualification.

E. Comply with applicable provisions of the following specifications and documents:
   1. AISC 303.
   2. AISC 341 and AISC 341s1.
   3. AISC 360.
   4. RCSC's "Specification for Structural Joints Using ASTM A 325 or A 490 Bolts."

F. Preinstallation Conference: Conduct conference at Project site.

1.9 DELIVERY, STORAGE, AND HANDLING

A. Store materials to permit easy access for inspection and identification. Keep steel members off ground and spaced by using pallets, dunnage, or other supports and spacers. Protect steel members and packaged materials from corrosion and deterioration.
   1. Do not store materials on structure in a manner that might cause distortion, damage, or overload to members or supporting structures. Repair or replace damaged materials or structures as directed.

B. Store fasteners in a protected place in sealed containers with manufacturer's labels intact.
   1. Fasteners may be repackaged provided Owner's testing and inspecting agency observes repackaging and seals containers.
   2. Clean and re-lubricate bolts and nuts that become dry or rusty before use.
   3. Comply with manufacturers' written recommendations for cleaning and lubricating ASTM F 1852 fasteners and for retesting fasteners after lubrication.

1.10 COORDINATION

A. Coordinate selection of shop primers with topcoats to be applied over them. Comply with paint and coating manufacturers' recommendations to ensure that shop primers and topcoats are compatible with one another.

B. Coordinate installation of anchorage items to be embedded in or attached to other construction without delaying the Work. Provide setting diagrams, sheet metal templates, instructions, and directions for installation.

PART 2 - PRODUCTS

2.1 STRUCTURAL-STEEL MATERIALS

A. Recycled Content of Steel Products: Provide products with an average recycled content of steel products so postconsumer recycled content plus one-half of preconsumer recycled content is not less than the following:
1. W-Shapes: 60 percent.
2. Channels, Angles, M, S-Shapes: 60 percent.
3. Plate and Bar: 25 percent.
4. Cold-Formed Hollow Structural Sections: 25 percent.
5. Steel Pipe: 25 percent.
6. All Other Steel Materials: 25 percent.

B. W-Shapes: Refer Structural General Notes.

C. Channels, Angles, M, S-Shapes: Refer Structural General Notes.

D. Plate and Bar: Refer Structural General Notes.

E. Corrosion-Resisting Structural-Steel Shapes, Plates, and Bars: ASTM A 588, Grade 50.

F. Cold-Formed Hollow Structural Sections: Refer Structural General Notes.

G. Steel Pipe: Refer Structural General Notes.
1. Weight Class: See Plans.
2. Finish: Black except where indicated to be galvanized.

H. Welding Electrodes: Comply with AWS requirements.

2.2 BOLTS, CONNECTORS, AND ANCHORS

A. High-Strength Bolts, Nuts, and Washers: ASTM A 325, Type 1, heavy-hex steel structural bolts.
1. Direct-Tension Indicators: ASTM F 959, Type 325, compressible-washer type with plain finish.

B. Zinc-Coated High-Strength Bolts, Nuts, and Washers (All bolts located in Crawl Space): ASTM A 325, Type 1, heavy-hex steel structural bolts.
1. Finish: Hot-dip or mechanically deposited zinc coating.
2. Direct-Tension Indicators: ASTM F 959, Type 325, compressible-washer type with mechanically deposited zinc coating finish.

C. Tension-Control, High-Strength Bolt-Nut-Washer Assemblies: ASTM F 1852, Type 1, heavy-hex or round head assemblies consisting of steel structural bolts with splined ends, heavy-hex carbon-steel nuts, and hardened carbon-steel washers.
1. Finish: Plain or Mechanically deposited zinc coating, where required.

D. Shear Connectors: ASTM A 108, Grades 1015 through 1020, headed-stud type, cold-finished carbon steel; AWS D1.1, Type B.

E. Unheaded Anchor Rods: ASTM F 1554, See Anchor Bolt Schedule on Drawings for Grade.
1. Configuration: Straight.
2. Nuts: ASTM A 563 heavy-hex carbon steel.
3. Plate Washers: ASTM A 36 carbon steel.
4. Washers: ASTM F 436, Type 1, hardened carbon steel.
5. Finish:
   a. General Condition – Plain
   b. Crawl Space - Hot-dip zinc coating, ASTM A 153, Class C.

F. Clevises and Turnbuckles: Made from cold-finished carbon steel bars, ASTM A 108, Grade 1035.

G. Eye Bolts and Nuts: Made from cold-finished carbon steel bars, ASTM A 108, Grade 1030.

H. Sleeve Nuts: Made from cold-finished carbon steel bars, ASTM A 108, Grade 1018.

I. Structural Slide Bearings: Low-friction assemblies, of configuration indicated, that provide vertical transfer of loads and allow horizontal movement perpendicular to plane of expansion joint while resisting movement within plane of expansion joint.
1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
   a. Amscot Structural Products Corp.
   b. Fluorocarbon Company Limited.
   c. R.J. Watson Bridge & Structural Engineered Systems.
   d. Seismic Energy Products, L.P.
2. Mating Surfaces: PTFE and PTFE or mirror-finished stainless steel.
3. Coefficient of Friction: Not more than 0.05.
4. Design Load: Not less than 5,000 psi .
5. Total Movement Capability: 2 inches.

2.3 PRIMER

A. Low-Emitting Materials: Paints and coatings shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

B. Primer (General): Fabricator's standard lead- and chromate-free, non-asphaltic, rust-inhibiting primer complying with MPI#79 and compatible with topcoat.

C. Primer (Crawl Space Steel): Tnemec Perimeprime Series 394.

D. Galvanizing Repair Paint: SSPC-Paint 20.

2.4 GROUT

A. Refer Section 03 30 00.

2.5 FABRICATION

A. Structural Steel: Fabricate and assemble in shop to greatest extent possible. Fabricate according to AISC's "Code of Standard Practice for Steel Buildings and Bridges" and AISC 360.
   1. Camber structural-steel members where indicated.
   2. Fabricate beams with rolling camber up.
   3. Identify high-strength structural steel according to ASTM A 6 and maintain markings until structural steel has been erected.
   4. Mark and match-mark materials for field assembly.
   5. Complete structural-steel assemblies, including welding of units, before starting shop-priming operations.

B. Fabricate and assemble structural steel in shop to greatest extent possible. Fabricate structural steel according to AISC specifications referenced in this Section and in final approved Shop Drawings.
   1. Properly mark and match-mark materials for field assembly. Fabricate for delivery sequence that will expedite erection and minimize field handling of materials.
   2. Where finishing is required, complete assembly, including welding of units, before start of finishing operations. Provide finish surfaces of members exposed in final structure free of markings, burrs, and other effects.
   3. Camber structural steel members where indicated. The camber specified is the camber that is measured in the field with the beam on its side so that the beam weight has no effect. During shipment and handling, cambered members shall be supported in a way that will not result in loss of camber.
   4. Camber tolerance
      a. Beams 50 feet and less; plus or minus 1/2 inch.
      b. Beams greater than 50 feet; plus or minus 1/2 inch, except tolerance can be increased 1/8 inch for each 10 feet or fraction thereof in excess of 50 feet.
      c. Contact engineer for members outside specified camber tolerance. Provide engineer with a list of beam locations and actual measured camber amounts. Submit an engineered shoring plan, if requested, that will allow the beam to deflect to the horizontal position after concrete placement without overloading the framing below.
   5. Complete structural steel assemblies, including welding of units, before starting shop-priming operations.
   6. Comply with fabrication tolerance limits of AISC's "Code of Standard Practice for Steel Buildings and Bridges" for structural steel.

C. Thermal Cutting: Perform thermal cutting by machine to greatest extent possible.
   1. Plane thermally cut edges to be welded to comply with requirements in AWS D1.1.

D. Bolt Holes: Cut, drill, or punch standard bolt holes perpendicular to metal surfaces.

E. Finishing: Accurately finish ends of columns and other members transmitting bearing loads.

F. Cleaning: Clean and prepare steel surfaces that are to remain unpainted according to SSPC-SP 3, "Power Tool Cleaning."

G. Shear Connectors: Prepare steel surfaces as recommended by manufacturer of shear connectors. Use automatic end welding of headed-stud shear connectors according to AWS D1.1 and manufacturer's written instructions.

H. Holes for Other Work: Provide holes required for securing other work to structural steel framing, and for passage of other work through steel framing members, as shown on approved shop drawings.
1. Provide threaded nuts welded to framing, and other specialty items as indicated to receive other work.
2. Cut, drill, or punch holes perpendicular to metal surfaces. Do not flame cut holes by burning.

I. Base-Plate Holes: Cut, drill, mechanically thermal cut, or punch holes perpendicular to steel surfaces. Base plates hole sizes for anchor bolts may be oversized to facilitate erection:
1. Bolts 3/4 inch to 7/8 inch diameter: 1/2 inch oversize.
2. Bolts 1 inch to 1 1/2 inch diameter: 3/4 inch oversize.
3. Bolts over 1 3/4 inch diameter: 1 inch oversize.

J. Base Plate Washers: Sizes shall be as follows:
1. 3/4 inch diameter Bolts: 2 inch diameter x 1/4 inch thick
2. 7/8 inch diameter Bolts: 2 1/2 inch diameter x 5/16 inch thick
3. 1 inch diameter Bolts: 3 inch diameter x 3/8 inch thick
4. 1 1/4 inch diameter Bolts: 3 inch diameter x 1/2 inch thick
5. 1 1/2 inch diameter Bolts: 3 1/2 inch diameter x 1/2 inch thick
6. 1 3/4 inch diameter Bolts: 4 inch diameter x 5/8 inch thick
7. 2 inch diameter Bolts: 5 inch diameter x 3/4 inch thick

K. Architecturally Exposed Structural Steel (AESS): Fabricate with exposed surfaces smooth, square, and free of surface blemishes, including pitting, rust and scale seam marks, roller marks, rolled trade names, and roughness.
1. Remove blemishes by filling, grinding, or by welding and grinding, prior to cleaning, treating, and shop priming.
2. Comply with fabrication requirements, including tolerance limits, of AISC's "Specification for Architecturally Exposed Structural Steel" for architecturally exposed structural steel.

2.6 SHOP CONNECTIONS

A. High-Strength Bolts: Shop install high-strength bolts according to RCSC's "Specification for Structural Joints Using ASTM A 325 or A 490 Bolts" for type of bolt and type of joint specified.
1. Joint Type: Snug tightened, Pretensioned, or Slip critical as required or indicated on Drawings.

B. Weld Connections: Comply with AWS D1.1 and AWS D1.8, where required, for tolerances, appearances, welding procedure specifications, weld quality, and methods used in correcting welding work.

1. Assemble and weld built-up sections by methods that will maintain true alignment of axes without exceeding tolerances in AISC 303 for mill material.

2.7 SHOP PRIMING

A. Shop prime steel surfaces except the following:
   1. Surfaces embedded in concrete or mortar. Extend priming of partially embedded members to a depth of 2 inches.
   2. Surfaces to be field welded.
   3. Surfaces to be high-strength bolted with slip-critical connections.
   4. Surfaces to receive sprayed fire-resistive materials (applied fireproofing) excluding crawl space steel. Crawl space steel shall be primed regardless of whether it is to receive fireproofing.
   5. Galvanized surfaces.

B. Surface Preparation: Clean surfaces to be painted. Remove loose rust and mill scale and spatter, slag, or flux deposits. Prepare surfaces according to the following specifications and standards:
   1. SSPC-SP 2, "Hand Tool Cleaning."

C. Priming: Immediately after surface preparation, apply primer according to manufacturer's written instructions and at rate recommended by SSPC to provide a minimum dry film thickness of 1.5 mils. Use priming methods that result in full coverage of joints, corners, edges, and exposed surfaces.

D. Apply two coats of shop paint to surfaces that are inaccessible after assembly or erection. Change color of second coat to distinguish it from first.

E. Crawl space steel to be primed to a DFT between 2.5 and 3.5 mils.

F. Painting: Prepare steel and apply a one-coat, non-asphaltic primer complying with SSPC-PS Guide 7.00, "Painting System Guide 7.00: Guide for Selecting One-Coat Shop Painting Systems," to provide a dry film thickness of not less than 1.5 mils.

G. GALVANIZING

H. Hot-Dip Galvanized Finish: Apply zinc coating by the hot-dip process to structural steel according to ASTM A 123.
   1. Fill vent and drain holes that will be exposed in the finished Work unless they will function as weep holes, by plugging with zinc solder and filing off smooth.
   2. Galvanize lintels and shelf angles attached to structural steel frame and located in exterior walls.

2.8 SOURCE QUALITY CONTROL

A. Testing Agency: Refer Section 01 45 23.
   1. Provide testing agency with access to places where structural-steel work is being fabricated or produced to perform tests and inspections.

B. Correct deficiencies in Work that test reports and inspections indicate does not comply with the Contract Documents.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Verify, with steel Erector present, elevations of concrete and masonry bearing surfaces and locations of anchor rods, bearing plates, and other embedments for compliance with requirements.
   1. Prepare a certified survey of bearing surfaces, anchor rods, bearing plates, and other embedments showing dimensions, locations, angles, and elevations.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Provide temporary shores, guys, braces, and other supports during erection to keep structural steel secure, plumb, and in alignment against temporary construction loads and loads equal in intensity to design loads. Remove temporary supports when permanent structural steel, connections, and bracing are in place unless otherwise indicated.
   1. Do not remove temporary shoring supporting composite deck construction until cast-in-place concrete has attained its design compressive strength.

3.3 ERECTION

A. Set structural steel accurately in locations, to elevations indicated, and according to AISC 303 and AISC 360.

B. Base Bearing and Leveling Plates: Clean concrete- and masonry-bearing surfaces of bond-reducing materials, and roughen surfaces prior to setting plates. Clean bottom surface of plates.
   1. Set plates for structural members on wedges, shims, or setting nuts as required.
   2. Weld plate washers to top of baseplate.
   3. Snug-tighten anchor rods after supported members have been positioned and plumbed. Do not remove wedges or shims but, if protruding, cut off flush with edge of plate before packing with grout.
   4. Promptly pack grout solidly between bearing surfaces and plates so no voids remain. Neatly finish exposed surfaces; protect grout and allow it to cure. Comply with manufacturer's written installation instructions for shrinkage-resistant grouts.

C. Maintain erection tolerances of structural steel within AISC's "Code of Standard Practice for Steel Buildings and Bridges."

D. Align and adjust various members that form part of complete frame or structure before permanently fastening. Before assembly, clean bearing surfaces and other surfaces that will be

in permanent contact with members. Perform necessary adjustments to compensate for discrepancies in elevations and alignment.
1. Level and plumb individual members of structure.
2. Make allowances for difference between temperature at time of erection and mean temperature when structure is completed and in service.

E. Splice members only where indicated.

F. Do not use thermal cutting during erection unless approved by Engineer. Finish thermally cut sections within smoothness limits in AWS D1.1.

G. Do not enlarge unfair holes in members by burning or using drift pins. Ream holes that must be enlarged to admit bolts.

H. Shear Connectors: Prepare steel surfaces as recommended by manufacturer of shear connectors. Use automatic end welding of headed-stud shear connectors according to AWS D1.1 and manufacturer's written instructions.

3.4 FIELD CONNECTIONS

A. High-Strength Bolts: Install high-strength bolts according to RCSC's "Specification for Structural Joints Using ASTM A 325 Bolts" for type of bolt and type of joint specified.
1. Joint Type: Snug tightened, Pretensioned, or Slip critical as indicated on Drawings.

B. Weld Connections: Comply with AWS D1.1 and AWS D1.8 for tolerances, appearances, welding procedure specifications, weld quality, and methods used in correcting welding work.
1. Comply with AISC 303 and AISC 360 for bearing, alignment, adequacy of temporary connections, and removal of paint on surfaces adjacent to field welds.
2. Remove backing bars or runoff tabs where indicated, back gouge, and grind steel smooth.
3. Assemble and weld built-up sections by methods that will maintain true alignment of axes without exceeding tolerances in AISC's "Code of Standard Practice for Steel Buildings and Bridges" for mill material.

3.5 FIELD QUALITY CONTROL

A. Testing Agency: See Section 01 45 23.

B. Correct deficiencies in Work that test reports and inspections indicate does not comply with the Contract Documents.

3.6 REPAIRS AND PROTECTION

A. Galvanized Surfaces: Clean areas where galvanizing is damaged or missing and repair galvanizing to comply with ASTM A 780.

B. Touchup Painting: Immediately after erection, clean exposed areas where primer is damaged or missing and paint with the same material as used for shop painting to comply with SSPC-PA 1 for touching up shop-painted surfaces.
   1. Clean and prepare surfaces by SSPC-SP 2 hand-tool cleaning or SSPC-SP 3 power-tool cleaning.

END OF SECTION 05 12 00

SECTION 05 31 13

STEEL FLOOR DECKING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
1. Composite floor deck.
2. Electrified cellular floor deck.
3. Noncomposite form deck.
4. Noncomposite vented form deck.

B. Related Requirements:
1. Section 01 45 23 “Testing and Inspection Services”.
2. Section 03 30 00 "Cast-in-Place Concrete".
3. Section 05 12 00 "Structural Steel Framing".
4. Section 05 21 00 “Steel Joist Framing”

1.3 REFERENCES

A. Comply with applicable provisions of the following specifications and documents. The latest adopted edition of all standards referenced in this section shall apply, unless noted otherwise.
1. AWS D1.1 - Structural Welding Code
2. AWS D1.3 – Structural Welding Code – Sheet Steel
3. SDI – Design Manual for Composite Decks, Form Decks, Roof Decks, Cellular Metal Floor Deck with Electrical Distribution.
4. SSPC – Painting Manual
5. UL – Fire Resistance Directory
6. ICBO – Product Evaluation Reports

1.4 ACTION SUBMITTALS

A. Product Data: For each type of deck, accessory, and product indicated.

B. LEED Submittals:

1. Product Data for Credit MR 4: For products having recycled content, documentation indicating percentages by weight of postconsumer and preconsumer recycled content. Include statement indicating cost for each product having recycled content.
2. Laboratory Test Reports for Credit EQ 4: For primers, documentation indicating that products comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

C. Shop Drawings:
1. Include layout and types of deck panels, anchorage details, reinforcing channels, pans, cut deck openings, special jointing, accessories, and attachments to other construction.

1.5 INFORMATIONAL SUBMITTALS

A. Submit the following informational submittals:
1. Welding certificates.
2. Product Certificates: For each type of steel deck.
3. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency, indicating that each of the following complies with requirements:
4. Power-actuated mechanical fasteners.
5. Evaluation Reports: For steel deck.
6. Field quality-control reports.

1.6 QUALITY ASSURANCE

A. Testing Agency Qualifications: Refer Section 01 45 23.

B. Welding Qualifications: Qualify procedures and personnel according to AWS D1.3, "Structural Welding Code - Sheet Steel."

1.7 DELIVERY, STORAGE, AND HANDLING

A. Protect steel deck from corrosion, deformation, and other damage during delivery, storage, and handling.

B. Stack steel deck on platforms or pallets and slope to provide drainage. Protect with a waterproof covering and ventilate to avoid condensation.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. AISI Specifications: Comply with calculated structural characteristics of steel deck according to AISI's "North American Specification for the Design of Cold-Formed Steel Structural Members."

B. Fire-Resistance Ratings: Comply with ASTM E 119; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
   1. Indicate design designations from UL's "Fire Resistance Directory" or from the listings of another qualified testing agency.

C. Recycled Content of Steel Products: Postconsumer recycled content plus one-half of preconsumer recycled content not less than 25 percent.

D. Low-Emitting Materials: Paints and coatings shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

2.2 COMPOSITE FLOOR DECK

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
   1. ASC Profiles, Inc.; a Blue Scope Steel company.
   2. Canam United States; Canam Group Inc.
   3. CMC Joist & Deck.
   4. Consolidated Systems, Inc.; Metal Dek Group.
   5. Cordeck.
   6. DACS, Inc.
   7. Epic Metals Corporation.
   8. Marlyn Steel Decks, Inc.
   9. New Millennium Building Systems, LLC.
   10. Nucor Corp.; Vulcraft Group.
   11. Roof Deck, Inc.
   12. Verco Manufacturing Co.
   13. Wheeling Corrugating Company; Div. of Wheeling-Pittsburgh Steel Corporation.

B. Composite Floor Deck: Fabricate panels, with integrally embossed or raised pattern ribs and interlocking side laps, to comply with "SDI Specifications and Commentary for Composite Steel Floor Deck," in SDI Publication No. 31, with the minimum section properties indicated, and with the following:
   1. Galvanized-Steel Sheet: As indicated in Structural General Notes.
   2. Profile Depth: As indicated on plan.
   3. Design Uncoated-Steel Thickness: As indicated in Structural General Notes.
   4. Span Condition: Triple span or more.

2.3 ELECTRIFIED CELLULAR FLOOR DECK

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
   1. CMC Joist & Deck.

2. Consolidated Systems, Inc.; Metal Dek Group.
3. Cordeck.
4. HH Robertson Floor Systems; a CENTRIA company.
5. Marlyn Steel Decks, Inc.
6. New Millennium Building Systems, LLC.
7. Nucor Corp.; Vulcraft Group.
8. Verco Manufacturing Co.
9. Wheeling Corrugating Company; Div. of Wheeling-Pittsburgh Steel Corporation.

C. Source Limitations for Electrified Cellular Floor Deck: Obtain cellular floor-deck units and compatible electrical components, such as preset inserts, activation kits, afterset inserts, service fittings, header ducts, and trench header ducts, from single manufacturer.

D. Electrified Cellular Floor Deck: Fabricate steel-sheet cellular floor-deck panels, consisting of a ribbed top section welded to a lower flat-bottom sheet with interlocking side laps, to comply with "SDI Specifications and Commentary for Composite Steel Floor Deck" in SDI Publication No. 31. Fabricate deck to the minimum section properties, width of panel, number and area of cells per panel indicated, and the following:
1. Cellular Deck Type: Composite.
2. Galvanized-Steel Sheet: ASTM A 653, Structural Steel (SS), Grade 33, G60 zinc coating.
3. Profile Depth: As indicated on plan.
4. Design Uncoated-Steel Thicknesses; Deck Unit/Bottom Plate: As indicated in Structural General Notes.
5. Span Condition: Triple span or more.
6. Factory punch holes, of size and arrangement indicated, into each deck cell at preset inserts and header duct locations.

2.4 NONCOMPOSITE FORM DECK

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. ASC Profiles, Inc.; a Blue Scope Steel company.
2. Canam United States; Canam Group Inc.
3. CMC Joist & Deck.
4. Consolidated Systems, Inc.; Metal Dek Group.
5. Cordeck.
6. DACS, Inc.
7. Marlyn Steel Decks, Inc.
8. New Millennium Building Systems, LLC.
9. Nucor Corp.; Vulcraft Group.
10. Roof Deck, Inc.
11. Valley Joist; Subsidiary of EBSCO Industries, Inc.
12. Verco Manufacturing Co.
13. Wheeling Corrugating Company; Div. of Wheeling-Pittsburgh Steel Corporation.

B. Noncomposite Form Deck: Fabricate ribbed-steel sheet non-composite form-deck panels to comply with "SDI Specifications and Commentary for Noncomposite Steel Form Deck," in SDI Publication No. 31, with the minimum section properties indicated, and with the following:

1. Prime-Painted Steel Sheet: ASTM A 1008, Structural Steel (SS), Grade 80 minimum, with top and underside surface shop primed with manufacturer's standard baked-on, rust-inhibitive primer.
   a. Color: Manufacturer's standard Gray.
2. Galvanized-Steel Sheet: ASTM A 653, Structural Steel (SS), Grade 80, G90 zinc coating.
3. Profile Depth: As indicated on Plan.
4. Design Uncoated-Steel Thickness: As indicated in Structural General Notes.
5. Span Condition: Triple span or more.
6. Side Laps: Overlapped or interlocking seam at Contractor's option.

2.5 NONCOMPOSITE VENTED FORM DECK

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
   1. ASC Profiles, Inc.; a Blue Scope Steel company.
   2. Canam United States; Canam Group Inc.
   3. CMC Joist & Deck.
   4. Consolidated Systems, Inc.; Metal Dek Group.
   5. Marlyn Steel Decks, Inc.
   6. New Millennium Building Systems, LLC.
   7. Nucor Corp.; Vulcraft Group.
   8. Roof Deck, Inc.
   9. Verco Manufacturing Co.
   10. Wheeling Corrugating Company; Div. of Wheeling-Pittsburgh Steel Corporation.

B. Noncomposite Vented Form Deck: Fabricate ribbed- and vented-steel sheet noncomposite form-deck panels to comply with "SDI Specifications and Commentary for Noncomposite Steel Form Deck," in SDI Publication No. 31, and with the following:
   1. Galvanized-Steel Sheet: ASTM A 653, Structural Steel (SS), Grade 80, G60 zinc coating.
   2. Profile Depth: As indicated on Plan.
   3. Design Uncoated-Steel Thickness: As indicated in Structural General Notes.
   4. Span Condition: Triple span or more.
   5. Side Laps: Overlapped or interlocking seam at Contractor's option.
   6. Vent Slot Area: Manufacturer's standard vent slots providing 1.5 percent open area.

2.6 ACCESSORIES

A. General: Provide manufacturer's standard accessory materials for deck that comply with requirements indicated.

B. Mechanical Fasteners: Corrosion-resistant, low-velocity, power-actuated or pneumatically driven carbon-steel fasteners; or self-drilling, self-threading screws.

C. Side-Lap Fasteners: Corrosion-resistant, hexagonal washer head; self-drilling, carbon-steel screws, No. 10 minimum diameter.

D. Flexible Closure Strips: Vulcanized, closed-cell, synthetic rubber.

E. Miscellaneous Sheet Metal Deck Accessories: Steel sheet, minimum yield strength of 33,000 psi, not less than 0.0359-inch design uncoated thickness, of same material and finish as deck; of profile indicated or required for application.

F. Pour Stops and Girder Fillers: Steel sheet, minimum yield strength of 33,000 psi, of same material and finish as deck, and of thickness and profile recommended by SDI Publication No. 31 for overhang and slab depth unless otherwise indicated on Drawings.

G. Column Closures, End Closures, Z-Closures, and Cover Plates: Steel sheet, of same material, finish, and thickness as deck unless otherwise indicated.

H. Piercing Hanger Tabs: Piercing steel sheet hanger attachment devices for use with floor deck.

I. Weld Washers: Uncoated steel sheet, shaped to fit deck rib, 0.0598 inch thick, with factory-punched hole of 3/8-inch minimum diameter.

J. Flat Sump Plates: Single-piece steel sheet, 0.0747 inch thick, of same material and finish as deck. For drains, cut holes in the field.

K. Recessed Sump Pans: Single-piece steel sheet, 0.0747 inch thick, of same material and finish as deck, with 3-inch wide flanges and sloped recessed pans of 1-1/2-inch minimum depth. For drains, cut holes in the field.

L. Galvanizing Repair Paint: ASTM A 780.

M. Repair Paint: Manufacturer's standard rust-inhibitive primer of same color as primer.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine supporting frame and field conditions for compliance with requirements for installation tolerances and other conditions affecting performance.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION, GENERAL

A. Install deck panels and accessories according to applicable specifications and commentary in SDI Publication No. 31, manufacturer's written instructions, and requirements in this Section.

B. Install temporary shoring before placing deck panels if required to meet deflection limitations.

C. Locate deck bundles to prevent overloading of supporting members.

D. Place deck panels on supporting frame and adjust to final position with ends accurately aligned and bearing on supporting frame before being permanently fastened. Do not stretch or contract side-lap interlocks.
   1. Align cellular deck panels over full length of cell runs and align cells at ends of abutting panels.

E. Place deck panels flat and square and fasten to supporting frame without warp or deflection.

F. Cut and neatly fit deck panels and accessories around openings and other work projecting through or adjacent to deck.

G. Provide additional reinforcement and closure pieces at openings as required for strength, continuity of deck, and support of other work.

H. Comply with AWS requirements and procedures for manual shielded metal arc welding, appearance and quality of welds, and methods used for correcting welding work.

I. Mechanical fasteners may be used in lieu of welding to fasten deck. Locate mechanical fasteners and install according to deck manufacturer's written instructions.

3.3 FLOOR-DECK INSTALLATION

A. Fasten floor-deck panels to steel supporting members by arc spot (puddle) welds of the surface diameter indicated and as follows:
   1. Weld Diameter: 3/4 inch, nominal.
   2. Weld Spacing: Space and locate welds as indicated on Drawings.
   3. Weld Washers: Install weld washers at each weld location where deck is 22 gage or less.

B. Side-Lap and Perimeter Edge Fastening: Fasten side laps and perimeter edges of panels between supports, at intervals not exceeding the lesser of half of the span or 36 inches, and as follows:
   1. Mechanically fasten with self-drilling, No. 10 diameter or larger, carbon-steel screws.
   2. Mechanically clinch or button punch only with concrete filled decks.
   3. Fasten with a minimum of 1-1/2-inch- long welds.

C. End Bearing: Install deck ends over supporting frame with a minimum end bearing of 1-1/2 inches, with end joints as follows:
   1. End Joints: Butted.

D. Pour Stops and Girder Fillers: Weld steel sheet pour stops and girder fillers to supporting structure according to SDI recommendations unless otherwise indicated.

E. Revise "Floor-Deck Closures" Paragraph below to suit Project. Sealing cellular deck openings, butt joints, and junctions with trench headers with tape is not included in this Section. Floor-Deck Closures: Weld steel sheet column closures, cell closures, and Z-closures to deck, according to SDI recommendations, to provide tight-fitting closures at open ends of ribs and sides of deck.

F. Electrified Cellular Floor Deck: Install cellular floor system with deck assembled from units indicated.

1. Coordinate layout and installation of trench headers, preset inserts, duct fittings, and other components specified in Section 260539 "Underfloor Raceways for Electrical Systems" with installation of electrified cellular metal floor deck.

G. Install piercing hanger tabs at 14 inches apart in both directions, within 9 inches of walls at ends, and not more than 12 inches from walls at sides unless otherwise indicated.

3.4 COMPOSITE FLOOR DECK INSTALLATION

A. The composite steel deck shall be connected to the supporting steel beams by welding the shear/headed stud connectors through the deck as indicated in the drawings. Contractor to verify the attachment of the deck to the supporting member after the headed stud is welded. Improper amperage may cause burn through around the stud and the deck may not be adequately attached to the supporting deck.

B. Where shear/headed stud connectors are not specified, the metal deck shall be attached to the supporting steel with 3/4-inch diameter puddle welds at a maximum spacing of 12 inches.

C. Where the specified shear/headed stud connector spacing exceeds 12 inches, provide 3/4-inch diameter puddle welds between shear/headed stud connectors to maintain a maximum deck connection of 12 inches.

D. Where deck units abut side to side or end to end over a supporting member provide 3/4-inch diameter puddle welds on each deck unit at a maximum spacing of 12 inches.

E. Shear/Headed Stud Connectors: Field weld shear/headed stud connectors through deck to supporting frame according to AWS D1.1 and manufacturer’s written instructions. Located connectors as indicated in the drawings. Remove and discard arc shields after welding shear/headed stud connectors.

3.5 DECK AND FLOOR DEFLECTION

A. The metal deck is designed to deflect up to 3/4-inch.

B. Uncambered steel beams are designed to be within code required deflection limits (Span/240). Cambered steel beams are designed to have a final deflected shape of less than 1/2-inch. Due to field tolerances and camber tolerances, these design limits may be slightly exceeded.

C. The contractor shall account for any additional concrete required due to these deflected shape tolerances.

3.6 FIELD QUALITY CONTROL

A. Testing Agency: Refer Section 01 45 23.

B. Remove and replace work that does not comply with specified requirements.

C. Additional inspecting, at Contractor's expense, will be performed to determine compliance of corrected work with specified requirements.

3.7 PROTECTION

A. Galvanizing Repairs: Prepare and repair damaged galvanized coatings on both surfaces of deck with galvanized repair paint according to ASTM A 780 and manufacturer's written instructions.

B. Repair Painting: Wire brush and clean rust spots, welds, and abraded areas on both surfaces of prime-painted deck immediately after installation, and apply repair paint.
   1. Apply repair paint, of same color as adjacent shop-primed deck, to bottom surfaces of deck exposed to view.

C. Provide final protection and maintain conditions to ensure that steel deck is without damage or deterioration at time of Substantial Completion.

END OF SECTION 05 31 00

SECTION 05 31 23

STEEL ROOF DECKING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
   1. Roof deck.
   2. Acoustical roof deck.
   3. Noncomposite vented roof deck.

B. Related Requirements:
   1. Section 01 45 23 “Testing and Inspection Services”
   2. Section 05 12 00 "Structural Steel Framing".

1.3 REFERENCES

A. Comply with applicable provisions of the following specifications and documents. The latest adopted edition of all standard referenced in this section shall apply, unless noted otherwise.
   1. AWS D1.1 – Structural Welding Code
   2. AWS D1.3 – Structural Welding Code – Sheet Steel
   3. SDI – Design Manual
   4. SSPC – Painting Manual
   5. UL – Fire Resistance Directory
   6. ICBO – Product Evaluation Reports
   7. FM – Roof Assembly Classifications

B. In the case of conflict between the Contract Documents and a referenced standard, the Contract Documents shall govern. In the case of a conflict between the Contract Documents and the Building Code, the more stringent shall govern.

1.4 ACTION SUBMITTALS

A. Product Data: For each type of deck, accessory, and product indicated.
B. LEED Submittals:

1. Product Data for Credit MR 4: For products having recycled content, documentation indicating percentages by weight of postconsumer and preconsumer recycled content. Include statement indicating cost for each product having recycled content.
2. Laboratory Test Reports for Credit EQ 4: For primers, documentation indicating that products comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

C. Shop Drawings:
1. Include layout and types of deck panels, anchorage details, reinforcing channels, pans, cut deck openings, special jointing, accessories, and attachments to other construction.

1.5 INFORMATIONAL SUBMITTALS

A. Welding certificates.

B. Product Certificates: For each type of steel deck.

C. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency, indicating that each of the following complies with requirements:
1. Power-actuated mechanical fasteners.
2. Acoustical roof deck.

D. Evaluation Reports: For steel deck.

E. Field quality-control reports.

1.6 QUALITY ASSURANCE

A. Testing Agency Qualifications: Refer Section 01 45 23.

B. Welding Qualifications: Qualify procedures and personnel according to AWS D1.3, "Structural Welding Code - Sheet Steel."

C. FM Global Listing: Provide steel roof deck evaluated by FM Global and listed in its "Approval Guide, Building Materials" for Class 1 fire rating and Class 1-90 windstorm ratings.

1.7 DELIVERY, STORAGE, AND HANDLING

A. Protect steel deck from corrosion, deformation, and other damage during delivery, storage, and handling.

B. Stack steel deck on platforms or pallets and slope to provide drainage. Protect with a waterproof covering and ventilate to avoid condensation.
1. Protect and ventilate acoustical cellular roof deck with factory-installed insulation to maintain insulation free of moisture.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. AISI Specifications: Comply with calculated structural characteristics of steel deck according to AISI's "North American Specification for the Design of Cold-Formed Steel Structural Members."

B. Fire-Resistance Ratings: Comply with ASTM E 119; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
   1. Indicate design designations from UL's "Fire Resistance Directory" or from the listings of another qualified testing agency.

C. Recycled Content of Steel Products: Postconsumer recycled content plus one-half of preconsumer recycled content not less than 25 percent.

D. Low-Emitting Materials: Paints and coatings shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

2.2 ROOF DECK

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
   1. ASC Profiles, Inc.; a Blue Scope Steel company.
   2. Canam United States; Canam Group Inc.
   3. CMC Joist & Deck.
   4. Consolidated Systems, Inc.; Metal Dek Group.
   5. Cordeck.
   6. DACS, Inc.
   7. Epic Metals Corporation.
   8. Marlyn Steel Decks, Inc.
   9. New Millennium Building Systems, LLC.
   10. Nucor Corp.; Vulcraft Group.
   11. Roof Deck, Inc.
   12. Valley Joist; Subsidiary of EBSCO Industries, Inc.
   13. Verco Manufacturing Co.
   14. Wheeling Corrugating Company; Div. of Wheeling-Pittsburgh Steel Corporation.

B. Roof Deck: Fabricate panels, without top-flange stiffening grooves, to comply with "SDI Specifications and Commentary for Steel Roof Deck," in SDI Publication No. 31, and with the following:
   1. Prime-Painted Steel Sheet: ASTM A 1008, Structural Steel (SS), Grade 40 minimum, shop primed with manufacturer's standard baked-on, rust-inhibitive primer.
      a. Color: Manufacturer's standard.
   2. Galvanized-Steel Sheet: ASTM A 653, Structural Steel (SS), Grade 40, G60 zinc coating.

3. Galvanized and Shop-Primed Steel Sheet: ASTM A 653, Structural Steel (SS), Grade 40, G60 zinc coating; cleaned, pretreated, and primed with manufacturer's standard baked-on, rust-inhibitive primer.
   a. Color: Manufacturer's standard.
4. Deck Profile: As indicated on plan.
5. Profile Depth: As indicated on plan.
6. Design Uncoated-Steel Thickness: As indicated in Structural General Notes.
7. Span Condition: Triple span or more.
8. Side Laps: Overlapped or interlocking seam at Contractor's option.

2.3 ACOUSTICAL ROOF DECK

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
   1. ASC Profiles, Inc.; a Blue Scope Steel company.
   2. Canam United States; Canam Group Inc.
   3. CMC Joist & Deck.
   4. Consolidated Systems, Inc.; Metal Dek Group.
   5. Cordeck.
   6. DACS, Inc.
   7. Epic Metals Corporation.
   8. Marlyn Steel Decks, Inc.
   9. New Millennium Building Systems, LLC.
   10. Nucor Corp.; Vulcraft Group.
   11. Roof Deck, Inc.
   12. Wheeling Corrugating Company; Div. of Wheeling-Pittsburgh Steel Corporation.

B. Acoustical Roof Deck: Fabricate panels, without top-flange stiffening grooves, to comply with "SDI Specifications and Commentary for Steel Roof Deck," in SDI Publication No. 31, and with the following:
   1. Prime-Painted Steel Sheet: ASTM A 1008, Structural Steel (SS), Grade 40 minimum, shop primed with manufacturer's standard baked-on, rust-inhibitive primer.
      a. Color: Manufacturer's standard.
   2. Galvanized-Steel Sheet: ASTM A 653, Structural Steel (SS), Grade 40, G60 zinc coating.
   3. Deck Profile: As indicated in Structural General Notes.
   4. Cellular Deck Profile: As indicated in Structural General Notes.
   5. Profile Depth: As indicated in Structural General Notes.
   6. Design Uncoated-Steel Thickness: As indicated in Structural General Notes.
   7. Design Uncoated-Steel Thicknesses; Deck Unit/Bottom Plate: As indicated in Structural General Notes.
   8. Span Condition: Triple span or more.
   9. Side Laps: Overlapped or interlocking seam at Contractor's option.
   10. Acoustical Perforations: Deck units with manufacturer's standard perforated vertical webs.
   11. Sound-Absorbing Insulation: Manufacturer's standard pre-molded roll or strip of glass or mineral fiber.
      a. Factory install sound-absorbing insulation into cells of cellular deck.

2.4 NONCOMPOSITE VENTED ROOF DECK

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
   1. ASC Profiles, Inc.; a Blue Scope Steel company.
   2. Canam United States; Canam Group Inc.
   3. CMC Joist & Deck.
   4. Consolidated Systems, Inc.; Metal Dek Group.
   5. Marlyn Steel Decks, Inc.
   6. New Millennium Building Systems, LLC.
   7. Nucor Corp.; Vulcraft Group.
   8. Roof Deck, Inc.
   9. Verco Manufacturing Co.
   10. Wheeling Corrugating Company; Div. of Wheeling-Pittsburgh Steel Corporation.

B. Noncomposite Vented Roof Deck: Fabricate ribbed- and vented-steel sheet noncomposite form-deck panels to comply with "SDI Specifications and Commentary for Noncomposite Steel Form Deck," in SDI Publication No. 31, and with the following:
   1. Galvanized-Steel Sheet: ASTM A 653, Structural Steel (SS), Grade 40, G60 zinc coating.
   2. Profile Depth: As indicated in Structural General Notes.
   3. Design Uncoated-Steel Thickness: As indicated in Structural General Notes.
   4. Span Condition: Triple span or more.
   5. Side Laps: Overlapped or interlocking seam at Contractor's option.
   6. Vent Slot Area: Manufacturer's standard vent slots providing 1-1/2.

2.5 ACCESSORIES

A. General: Provide manufacturer's standard accessory materials for deck that comply with requirements indicated.

B. Mechanical Fasteners: Corrosion-resistant, low-velocity, power-actuated or pneumatically driven carbon-steel fasteners; or self-drilling, self-threading screws.

C. Side-Lap Fasteners: Corrosion-resistant, hexagonal washer head; self-drilling, carbon-steel screws, No. 10 minimum diameter.

D. Flexible Closure Strips: Vulcanized, closed-cell, synthetic rubber.

E. Miscellaneous Sheet Metal Deck Accessories: Steel sheet, minimum yield strength of 33,000 psi, not less than 0.0359-inch design uncoated thickness, of same material and finish as deck; of profile indicated or required for application.

F. Pour Stops and Girder Fillers: Steel sheet, minimum yield strength of 33,000 psi, of same material and finish as deck, and of thickness and profile recommended by SDI Publication No. 31 for overhang and slab depth unless otherwise indicated.

G. Column Closures, End Closures, Z-Closures, and Cover Plates: Steel sheet, of same material, finish, and thickness as deck unless otherwise indicated.

H. Weld Washers: Uncoated steel sheet, shaped to fit deck rib, 0.0598 inch thick, with factory-punched hole of 3/8-inch minimum diameter.

I. Flat Sump Plates: Single-piece steel sheet, 0.0747 inch thick, of same material and finish as deck. For drains, cut holes in the field.

J. Recessed Sump Pans: Single-piece steel sheet, 0.0747 inch thick, of same material and finish as deck, with 3-inch- wide flanges and sloped recessed pans of 1-1/2-inch minimum depth. For drains, cut holes in the field.

K. Galvanizing Repair Paint: ASTM A 780.

L. Repair Paint: Manufacturer's standard rust-inhibitive primer of same color as primer.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine supporting frame and field conditions for compliance with requirements for installation tolerances and other conditions affecting performance.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION, GENERAL

A. Install deck panels and accessories according to applicable specifications and commentary in SDI Publication No. 31, manufacturer's written instructions, and requirements in this Section.

B. Install temporary shoring before placing deck panels if required to meet deflection limitations.

C. Locate deck bundles to prevent overloading of supporting members.

D. Place deck panels on supporting frame and adjust to final position with ends accurately aligned and bearing on supporting frame before being permanently fastened. Do not stretch or contract side-lap interlocks.

E. Place deck panels flat and square and fasten to supporting frame without warp or deflection.

F. Cut and neatly fit deck panels and accessories around openings and other work projecting through or adjacent to deck.

G. Provide additional reinforcement and closure pieces at openings as required for strength, continuity of deck, and support of other work.

H. Comply with AWS requirements and procedures for manual shielded metal arc welding, appearance and quality of welds, and methods used for correcting welding work.

I. Mechanical fasteners may be used in lieu of welding to fasten deck. Locate mechanical fasteners and install according to deck manufacturer's written instructions.
   1. Fasteners shall provide diaphragm shear and uplift resistance equal to or greater than welding indicated herein and on Drawings.

3.3 ROOF-DECK INSTALLATION

A. Fasten roof-deck panels to steel supporting members by arc spot (puddle) welds of the surface diameter indicated or arc seam welds with an equal perimeter that is not less than 1-1/2 inches long, and as follows:
   1. Weld Diameter: As indicated on Structural Plans.
   2. Weld Spacing: As indicated on Structural Plans.
   3. Weld Washers: Install weld washers at each weld location if deck gauge is lighter than 22 gauge.

B. Side-Lap and Perimeter Edge Fastening: Fasten side laps and perimeter edges of panels between supports, at intervals shown on Structural Plans:
   1. Mechanically fasten with self-drilling, No. 10 diameter or larger, carbon-steel screws.
   2. Fasten with a minimum of 1-1/2-inch- long welds.

C. End Bearing: Install deck ends over supporting frame with a minimum end bearing of 1-1/2 inches, with end joints as follows:
   1. End Joints: Lapped 2 inches minimum or butted at Contractor's option.

D. Roof Sump Pans and Sump Plates: Install over openings provided in roof deck and weld or mechanically fasten flanges to top of deck. Space welds or mechanical fasteners not more than 12 inches apart with at least one weld or fastener at each corner.
   1. Install reinforcing channels or zees in ribs to span between supports and weld or mechanically fasten.

E. Miscellaneous Roof-Deck Accessories: Install ridge and valley plates, finish strips, end closures, and reinforcing channels according to deck manufacturer's written instructions. Weld or mechanically fasten to substrate to provide a complete deck installation.
   1. Weld cover plates at changes in direction of roof-deck panels unless otherwise indicated.

3.4 FIELD QUALITY CONTROL

A. Testing Agency: See Section 01 45 23.

B. Field welds will be subject to inspection.

C. Testing agency will report inspection results promptly and in writing to Contractor and Architect.

D. Remove and replace work that does not comply with specified requirements.

E. Additional inspecting, at Contractor's expense, will be performed to determine compliance of corrected work with specified requirements.

3.5 PROTECTION

A. Galvanizing Repairs: Prepare and repair damaged galvanized coatings on both surfaces of deck with galvanized repair paint according to ASTM A 780 and manufacturer's written instructions.

B. Repair Painting: Wire brush and clean rust spots, welds, and abraded areas on both surfaces of prime-painted deck immediately after installation, and apply repair paint.
   1. Apply repair paint, of same color as adjacent shop-primed deck, to bottom surfaces of deck exposed to view.

C. Provide final protection and maintain conditions to ensure that steel deck is without damage or deterioration at time of Substantial Completion.

END OF SECTION 05 31 00

SECTION 05 40 00 - COLD-FORMED METAL FRAMING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of Contract, including General Conditions and Division 1 Specification Sections, apply to this section.

1.2 SUMMARY

A. Types of cold-formed metal framing units include the following:
   1. Exterior non-load bearing curtain-wall framing.
   2. Masonry back-up supports.
   3. Load-bearing framing including awnings, mansards, formed roof and specialty framing as identified.

1.3 DESIGN/PERFORMANCE REQUIREMENTS

A. Structural Performance:
   1. Design Wind Loads: Design, fabricate and install work of this section to withstand minimum design wind pressures of 25 lbf/sq.ft. at typical interior zones and 30 lbf/sq.ft. at 10-foot wind zones at building ends and at roof edges, with wind load uniformly distributed and acting inward or outward.
   2. Deflection Limits: Design framing system to withstand design wind load without deflection greater than the following:
      a. Masonry back-up supports: L/600 of the clear span.
      b. Exterior Non-Load Bearing Curtain-Wall Framing: L/240 of the clear span.
      c. Ceiling Joist Framing: Vertical deflection of L/360 of the clear span or ¾", whichever is less.
      d. Reduce allowable wall deflections where conditions would result in deleterious effects on supported veneer construction, sealants, flashing and similar weatherproofing system failures).
   3. Design framing systems to provide for movements, vertical and horizontal, of framing members and adjoining structures without damage or overstressing, sheathing failure, connection failure, undue strain on fasteners and anchors, or other detrimental effects when subject to a maximum ambient temperature change of 120 deg F (67 deg C).
   4. Design exterior non-load-bearing curtain-wall framing to accommodate horizontal deflection without regard for contribution of sheathing materials.
   5. Determine allowable stresses for all cold-formed metal framing in accordance with AISI "Specification for the Design of Cold Formed Steel Structural Members".
   6. Required design analysis does not include design of supporting building structure or cold-formed metal framing effect on supporting structures.

7. Where cold-formed metal framing is prefabricated and lifted into position, provide complete structural design of cold-formed metal framing, bridging, bracing, lifting reinforcing and connections between members and to building structure.
8. Design roof trusses according to AISI's "Design Guide for Cold-Formed Steel Trusses."

1.4 SUBMITTALS

A. Product Date: For each type of cold-formed metal framing product and accessory indicated.
1. Include physical and structural properties for constructions with one layer each of external gypsum sheathing and internal gypsum drywall continuous over framing, at required design wind load and at both L/360 and L/600 deflection limits.
2. Show minimum uncoated thickness and design thickness upon which cold-formed metal framing span and deflection limitations are based.
3. Calculate structural properties based upon computations in accordance with AISI "Specification for the Design of Cold Formed Steel Structural members."

B. Shop Drawings: Show layout, spacings, sizes, thicknesses, and types of cold-formed metal framing; fabrication; and fastening and anchorage details, including mechanical fasteners. Show reinforcing channels, opening framing, supplemental framing, strapping, bracing, bridging, splices, accessories, connection details, and attachment to adjoining work.
1. Indicate supplemental strapping, bracing, bridging, splices, accessories, and details of connections, including connections to adjacent work, types and locations of fasteners, as required to comply with requirements.
2. For cold-formed metal framing indicated to comply with design loads, include structural analysis data signed and sealed by the qualified professional engineer responsible for their preparation. Calculations shall include, but not be limited to, the justification of cold-formed metal framing, bridging, bracing, and connections for compliance with the specified Design/Performance Requirements.

C. Certification: Include certification signed and sealed by the qualified professional engineer responsible for the structural analysis preparation that the cold-formed metal framing system design complies with the Design/Performance Requirements specified. Submit engineering calculations and certification with first submittal of shop drawings.

D. Welding Certificates: Copies of certificates for welding procedures and personnel.

E. LEED Submittals:

1. Product Data for Credit MR 4: For products having recycled content, documentation indicating percentages by weight of postconsumer and preconsumer recycled content. Include statement indicating cost for each product having recycled content.

2. Product Certificates for Credit MR 5: For products and materials required to comply with requirements for regionally extracted and manufactured materials. Include

statement indicating cost for each regionally manufactured material.

a. Include statement indicating location of manufacturer and distance to Project for each regionally manufactured material.

b. Include statement indicating location of manufacturer and point of extraction, harvest, or recovery for each raw material used in regionally extracted and manufactured materials. Indicate distance to Project and fraction by weight of each regionally manufactured material that is regionally extracted.

1.5 QUALITY ASSURANCE

A. Installer Qualifications: An experienced installer who has completed cold-formed metal framing similar in material, design, and extent to that indicated for the Project and whose work has resulted in construction with a record of successful in-service performance.

B. Engineering Responsibility: Engage a qualified professional engineer to prepare design calculations, shop drawings, and other structural data.

C. Professional Engineer Qualifications: A professional engineer who is legally qualified to practice in jurisdiction where Project is located and who is experienced in providing engineering services of the kind indicated. Engineering services are defined as those performed for installations of cold-formed metal framing that are similar to those indicated for this Project in material, design, and extent.

D. Welding: Qualify procedures and personnel according to AWS D1.1, "Structural Welding Code--Steel," and AWS D1.3, "Structural Welding Code--Sheet Steel."

E. Mill certificates signed by steel producer or test reports from a qualified independent testing agency indicating steel sheet complies with requirements.

F. Fire-Test-Response Characteristics: Where metal framing is part of a fire-resistance-rated assembly, provide framing identical to that of assemblies tested for fire resistance per ASTM E 119 by a testing and inspecting agency acceptable to authorities having jurisdiction.

1. Fire-Resistance Ratings: Indicated by GA File Numbers in GA-600, "Fire Resistance Design Manual," or by design designations from UL's "Fire Resistance Directory" or from the listings of another testing and inspection agency.

G. AISI Specifications: Comply with AISI's "Specification for the Design of Cold-Formed Steel Structural Members" or "Load and Resistance Factor Design Specification for Cold-Formed Steel Structural Members" and the following for calculating structural characteristics of cold-formed metal framing.

1. CCFSS Technical Bulletin: AISI Specification Provisions for Screw Connections.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Manufacturers: Subject to compliance with requirements, provide products of one of the following:
   1. Alabama Metal Industries Corp.
   2. Dale Industries, Inc.
   3. Dietrich Industries, Inc.
   4. Marino Industries, Inc.
   5. Superior Steel Studs, Inc.
   6. Unimart Industries
   7. United States Steel
   8. Wheeling Corrugating Co.

2.2 METAL FRAMING

A. System Components: Manufacturers' standard load-bearing steel studs and joists of type, size, shape, and gage as indicated. With each type of metal framing required, provide manufacturer's standard steel runners (tracks), blocking, lintels, clip angles, shoes, reinforcements, fasteners, and accessories for applications indicated, as needed to provide a complete metal framing system.

B. Materials and Finishes:
   1. For 16-gage and heavier units, fabricate metal framing components of structural quality steel sheet with a minimum yield point of 50,000 psi; ASTM A 446, A 570, or A 611.
   2. For 18-gage and lighter units, fabricate metal framing components of commercial quality steel sheet with a minimum yield point of 33,000 psi; ASTM A 446, A 570, or A 611.
   3. Provide galvanized finish to metal framing components complying with ASTM A 525 for minimum G 60 coating.
   4. Fasteners: Provide nuts, bolts, washers, screws, and other fasteners with corrosion-resistant plated finish.
   5. Electrodes for Welding: Comply with AWS Code and as recommended by stud manufacturer.
   6. Galvanizing Repair: Where galvanized surfaces are damaged, prepare surfaces and repair in accordance with procedures specified in ASTM A 780.

2.3 FABRICATION

A. General: Fabricate framing in accordance with shop drawings. Framing components may be prefabricated into assemblies before erection. Fabricate cold-formed framing and accessories plumb, square, true to line, and braced against racking with joints securely fastened. Perform lifting of prefabricated units to prevent damage or distortion.

B. Fabricate units in jig templates to hold members in proper alignment and position and to assure consistent component placement.

C. Fastenings: Attach similar components by welding or by screw fastening, as required. Attach dissimilar components by welding, bolting, or screw fasteners, as standard with manufacturer.

D. Wire tying of framing components is not permitted.

E. Fabrication Tolerances: Fabricate units to a maximum allowable tolerance variation from plumb, level, and true to line of 1/8 inch in 10 feet.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General: Install metal framing systems in accordance with ASTM C 1007, shop drawings, manufacturer's printed or written instructions and recommendations, whichever is more stringent.

B. Runner Tracks: Install continuous tracks sized to match studs. Align tracks accurately to layout at base and tops of studs. Secure tracks as recommended by stud manufacturer for type of construction involved, except do not exceed 24 inches o.c. spacing for nail or power-driven fasteners or 16 inches o.c. for other types of attachment. Provide fasteners at corners and ends of tracks.

C. Installation of Wall Studs: Secure studs to top and bottom runner tracks by either welding or screw fastening at both inside and outside flanges.

D. Set studs plumb, except as needed for diagonal bracing or required for nonplumb walls or warped surfaces and similar requirements.

E. Where stud system abuts structural columns or walls, including masonry walls, anchor ends of stiffeners to supporting structure.

F. Install supplementary framing, blocking, and bracing in metal framing system wherever walls or partitions are indicated to support fixtures, equipment, services, casework, heavy trim and furnishings, and similar work requiring attachment to the wall or partition. Where type of supplementary support is not otherwise indicated, comply with stud manufacturer's recommendations and industry standards in each case, considering weight or loading resulting from item supported.

G. Frame wall openings larger than 2 feet square with double stud at each jamb of frame except where more than two are either shown or indicated in manufacturer's instructions. Install runner tracks and jack studs above and below wall openings. Anchor tracks to jamb studs with stud shoes or by welding, and space jack studs same as full-height studs of wall. Secure stud system wall opening frame in manner indicated.

H. Frame both sides of expansion and control joints with separate studs; do not bridge the joint with components of stud system.

I. Install horizontal stiffeners in stud system, spaced (vertical distance) at not more than 54 inches o.c. Weld at each intersection.

J. Erection Tolerances: Bolt or weld wall panels (at both horizontal and vertical junctures) to produce flush, even, true-to-line joints.
   1. Maximum variation in plane and true position between prefabricated assemblies should not exceed 1/16 inch.

K. Field Painting: Touch-up damaged shop-applied protective coatings. Use compatible primer for prime-coated surfaces; use galvanizing repair system for galvanized surfaces.

END OF SECTION

SECTION 055000 - METAL FABRICATIONS

PART 1 - GENERAL

0.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

0.2 SUMMARY

A. Section Includes:
1. Steel framing and supports for countertops.
2. Steel framing and supports for mechanical and electrical equipment.
3. Steel framing and supports for applications where framing and supports are not specified in other Sections.
4. Shelf angles.
5. Metal ladders.
6. Miscellaneous steel trim.
7. Metal bollards.
8. Loose bearing and leveling plates for applications where they are not specified in other Sections.

B. Products furnished, but not installed, under this Section:

1. Loose steel lintels.
2. Anchor bolts, steel pipe sleeves, slotted-channel inserts, and wedge-type inserts indicated to be cast into concrete or built into unit masonry.
3. Steel weld plates and angles for casting into concrete for applications where they are not specified in other Sections.

C. Related Sections:

1. Division 03 Section "Cast-in-Place Concrete" for installing anchor bolts, steel pipe sleeves, slotted-channel inserts, wedge-type inserts, and other items cast into concrete.
2. Division 04 Section "Brick Masonry" for installing loose lintels, anchor bolts, and other items built into unit masonry.
3. Division 05 Section "Structural Steel Framing."
4. Division 05 Section "Metal Stairs."
5. Division 06 Sections for metal framing anchors.
6. Division 12 Section "Site Furnishings" for bicycle racks.

0.3 PERFORMANCE REQUIREMENTS

A. Delegated Design: Design ladders, framing for suspended toilet partitions, counter top supports, mechanical equipment, and other steel framing and supports that represent life-safety, "standard-of-care" items. These will all include comprehensive engineering analysis by a qualified professional engineer registered in the State of Texas, using performance requirements and design criteria indicated.

B. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes acting on exterior metal fabrications by preventing buckling, opening of joints, overstressing of components, failure of connections, and other detrimental effects.

1. Temperature Change: 120 deg F (67 deg C), ambient; 180 deg F (100 deg C), material surfaces.

0.4 ACTION SUBMITTALS

A. Product Data: For the following:

1. Nonslip aggregates and nonslip-aggregate surface finishes.
2. Prefabricated building columns.
3. Paint products.
4. Grout.

B. LEED Submittals:

1. Product Data for Credit MR 4: For products having recycled content, documentation indicating percentages by weight of postconsumer and preconsumer recycled content. Include statement indicating cost for each product having recycled content.
2. Laboratory Test Reports for Credit IEQ 4: For primers, documentation indicating that products comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

C. Shop Drawings: Show fabrication and installation details for metal fabrications.

1. Include plans, elevations, sections, and details of metal fabrications and their connections. Show anchorage and accessory items.

D. Delegated-Design Submittal: For installed products indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

0.5 INFORMATIONAL SUBMITTALS

A. Qualification Data: For qualified professional engineer.

B. Mill Certificates: Signed by manufacturers of stainless-steel certifying that products furnished comply with requirements.

C. Welding certificates.

D. Paint Compatibility Certificates: From manufacturers of topcoats applied over shop primers certifying that shop primers are compatible with topcoats.

0.6 QUALITY ASSURANCE

A. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."

B. Welding Qualifications: Qualify procedures and personnel according to the following:

1. AWS D1.1/D1.1M, "Structural Welding Code - Steel."
2. AWS D1.2/D1.2M, "Structural Welding Code - Aluminum."
3. AWS D1.6, "Structural Welding Code - Stainless Steel."

0.7 PROJECT CONDITIONS

A. Field Measurements: Verify actual locations of walls and other construction contiguous with metal fabrications by field measurements before fabrication.

0.8 COORDINATION

A. Coordinate selection of shop primers with topcoats to be applied over them. Comply with paint and coating manufacturers' written recommendations to ensure that shop primers and topcoats are compatible with one another.

B. Coordinate installation of anchorages and steel weld plates and angles for casting into concrete. Furnish setting drawings, templates, and directions for installing anchorages, including sleeves, concrete inserts, anchor bolts, and items with integral anchors, that are to be embedded in concrete or masonry. Deliver such items to Project site in time for installation.

PART 2 - PRODUCTS

0.1 METALS, GENERAL

A. Metal Surfaces, General: Provide materials with smooth, flat surfaces unless otherwise indicated. For metal fabrications exposed to view in the completed Work, provide materials without seam marks, roller marks, rolled trade names, or blemishes.

0.2 FERROUS METALS

A. Recycled Content of Steel Products: Postconsumer recycled content plus one-half of preconsumer recycled content not less than **25** percent.

B. Steel Plates, Shapes, and Bars: ASTM A 36/A 36M.

C. Stainless-Steel Sheet, Strip, and Plate: ASTM A 240/A 240M or ASTM A 666, **Type 304**.

D. Stainless-Steel Bars and Shapes: ASTM A 276, **Type 304**.

E. Rolled-Steel Floor Plate: ASTM A 786/A 786M, rolled from plate complying with ASTM A 36/A 36M or ASTM A 283/A 283M, Grade C or D.

F. Rolled-Stainless-Steel Floor Plate: ASTM A 793.

G. Steel Tubing: ASTM A 500, cold-formed steel tubing.

H. Steel Pipe: ASTM A 53/A 53M, standard weight (Schedule 40) unless otherwise indicated.

I. Slotted Channel Framing: Cold-formed metal box channels (struts) complying with MFMA-4.

1. Size of Channels: **1-5/8 by 1-5/8 inches (41 by 41 mm)**.
2. Material: Galvanized steel, ASTM A 653/A 653M, commercial steel, Type B, with G90 (Z275) coating; 0.108-inch (2.8-mm) nominal thickness.
3. Material: Cold-rolled steel, ASTM A 1008/A 1008M, commercial steel, Type B 0.0966-inch (2.5-mm) minimum thickness; hot-dip galvanized after fabrication.

J. Cast Iron: Either gray iron, ASTM A 48/A 48M, or malleable iron, ASTM A 47/A 47M, unless otherwise indicated.

0.3 NONFERROUS METALS

A. Aluminum Plate and Sheet: ASTM B 209 (ASTM B 209M), Alloy 6061-T6.

B. Aluminum Extrusions: ASTM B 221 (ASTM B 221M), Alloy 6063-T6.

C. Aluminum-Alloy Rolled Tread Plate: ASTM B 632/B 632M, Alloy 6061-T6.

D. Aluminum Castings: ASTM B 26/B 26M, Alloy 443.0-F.

E. Bronze Plate, Sheet, Strip, and Bars: ASTM B 36/B 36M, Alloy UNS No. C28000 (muntz metal, 60 percent copper).

F. Bronze Extrusions: ASTM B 455, Alloy UNS No. C38500 (extruded architectural bronze).

G. Bronze Castings: ASTM B 584, Alloy UNS No. C83600 (leaded red brass) or No. C84400 (leaded semired brass).

H. Nickel Silver Extrusions: ASTM B 151/B 151M, Alloy UNS No. C74500.

I. Nickel Silver Castings: ASTM B 584, Alloy UNS No. C97600 (20 percent leaded nickel bronze).

0.4 FASTENERS

A. General: Unless otherwise indicated, provide **Type 304** stainless-steel fasteners for exterior use and zinc-plated fasteners with coating complying with ASTM B 633 or ASTM F 1941 (ASTM F 1941M), Class Fe/Zn 5, at exterior walls. Select fasteners for type, grade, and class required.

1. Provide stainless-steel fasteners for fastening aluminum.
2. Provide stainless-steel fasteners for fastening stainless steel.
3. Provide stainless-steel fasteners for fastening nickel silver.
4. Provide bronze fasteners for fastening bronze.

B. Steel Bolts and Nuts: Regular hexagon-head bolts, ASTM A 307, Grade A (ASTM F 568M, Property Class 4.6); with hex nuts, ASTM A 563 (ASTM A 563M); and, where indicated, flat washers.

C. Steel Bolts and Nuts: Regular hexagon-head bolts, ASTM A 325, Type 3 (ASTM A 325M, Type 3); with hex nuts, ASTM A 563, Grade C3 (ASTM A 563M, Class 8S3); and, where indicated, flat washers.

D. Stainless-Steel Bolts and Nuts: Regular hexagon-head annealed stainless-steel bolts, ASTM F 593 (ASTM F 738M); with hex nuts, ASTM F 594 (ASTM F 836M); and, where indicated, flat washers; Alloy.

E. Anchor Bolts: ASTM F 1554, Grade 36, of dimensions indicated; with nuts, ASTM A 563; and, where indicated, flat washers.

1. Hot-dip galvanize or provide mechanically deposited, zinc coating where item being fastened is indicated to be galvanized.

F. Eyebolts: ASTM A 489.

G. Machine Screws: ASME B18.6.3 (ASME B18.6.7M).

H. Lag Screws: ASME B18.2.1 (ASME B18.2.3.8M).

I. Wood Screws: Flat head, ASME B18.6.1.

J. Plain Washers: Round, ASME B18.22.1 (ASME B18.22M).

K. Lock Washers: Helical, spring type, ASME B18.21.1 (ASME B18.21.2M).

L. Anchors, General: Anchors capable of sustaining, without failure, a load equal to six times the load imposed when installed in unit masonry and four times the load imposed when installed in concrete, as determined by testing according to ASTM E 488, conducted by a qualified independent testing agency.

A. Cast-in-Place Anchors in Concrete: Either threaded type or wedge type unless otherwise indicated; galvanized ferrous castings, either ASTM A 47/A 47M malleable iron or ASTM A 27/A 27M cast steel. Provide bolts, washers, and shims as needed, all hot-dip galvanized per ASTM F 2329.

B. Post-Installed Anchors: Torque-controlled expansion anchors or chemical anchors.

1. Material for Interior Locations: Carbon-steel components zinc plated to comply with ASTM B 633 or ASTM F 1941 (ASTM F 1941M), Class Fe/Zn 5, unless otherwise indicated.
2. Material for Exterior Locations and Where Stainless Steel is Indicated: Alloy **Group 1 (A1)** stainless-steel bolts, ASTM F 593 (ASTM F 738M), and nuts, ASTM F 594 (ASTM F 836M).

C. Slotted-Channel Inserts: Cold-formed, hot-dip galvanized-steel box channels (struts) complying with MFMA-4, 1-5/8 by 7/8 inches (41 by 22 mm) by length indicated with anchor straps or studs not less than 3 inches (75 mm) long at not more than 8 inches (200 mm) o.c. Provide with temporary filler and tee-head bolts, complete with washers and nuts, all zinc-plated to comply with ASTM B 633, Class Fe/Zn 5, as needed for fastening to inserts.

0.2 MISCELLANEOUS MATERIALS

A. Welding Rods and Bare Electrodes: Select according to AWS specifications for metal alloy welded.

B. Low-Emitting Materials: Paints and coatings shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

C. Shop Primers: Provide primers that comply with Division 09 painting Sections.

D. Universal Shop Primer: Fast-curing, lead- and chromate-free, universal modified-alkyd primer complying with MPI#79 and compatible with topcoat.

1. Use primer containing pigments that make it easily distinguishable from zinc-rich primer.

E. Epoxy Zinc-Rich Primer: Complying with MPI#20 and compatible with topcoat.

F. Galvanizing Repair Paint: High-zinc-dust-content paint complying with SSPC-Paint 20 and compatible with paints specified to be used over it.

G. Bituminous Paint: Cold-applied asphalt emulsion complying with ASTM D 1187.

H. Nonshrink, Metallic Grout: Factory-packaged, ferrous-aggregate grout complying with ASTM C 1107, specifically recommended by manufacturer for heavy-duty loading applications.

I. Nonshrink, Nonmetallic Grout: Factory-packaged, nonstaining, noncorrosive, nongaseous grout complying with ASTM C 1107. Provide grout specifically recommended by manufacturer for interior and exterior applications.

J. Concrete: Comply with requirements in Division 03 Section "Cast-in-Place Concrete" for normal-weight, air-entrained, concrete with a minimum 28-day compressive strength of 3000 psi (20 MPa).

0.3 FABRICATION, GENERAL

A. Shop Assembly: Preassemble items in the shop to greatest extent possible. Disassemble units only as necessary for shipping and handling limitations. Use connections that maintain structural value of joined pieces. Clearly mark units for reassembly and coordinated installation.

B. Cut, drill, and punch metals cleanly and accurately. Remove burrs and ease edges to a radius of approximately 1/32 inch (1 mm) unless otherwise indicated. Remove sharp or rough areas on exposed surfaces.

C. Form bent-metal corners to smallest radius possible without causing grain separation or otherwise impairing work.

D. Form exposed work with accurate angles and surfaces and straight edges.

E. Weld corners and seams continuously to comply with the following:

1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
2. Obtain fusion without undercut or overlap.
3. Remove welding flux immediately.
4. At exposed connections, finish exposed welds and surfaces smooth and blended so no roughness shows after finishing and contour of welded surface matches that of adjacent surface.

F. Form exposed connections with hairline joints, flush and smooth, using concealed fasteners or welds where possible. Where exposed fasteners are required, use Phillips flat-head (countersunk) fasteners unless otherwise indicated. Locate joints where least conspicuous.

G. Fabricate seams and other connections that will be exposed to weather in a manner to exclude water. Provide weep holes where water may accumulate.

H. Cut, reinforce, drill, and tap metal fabrications as indicated to receive finish hardware, screws, and similar items.

I. Provide for anchorage of type indicated; coordinate with supporting structure. Space anchoring devices to secure metal fabrications rigidly in place and to support indicated loads.

1. Where units are indicated to be cast into concrete or built into masonry, equip with integrally welded steel strap anchors, 1/8 by 1-1/2 inches (3.2 by 38 mm), with a minimum 6-inch (150-mm) embedment and 2-inch (50-mm) hook, not less than 8 inches (200 mm) from ends and corners of units and 24 inches (600 mm) o.c., unless otherwise indicated.

0.2 MISCELLANEOUS FRAMING AND SUPPORTS

A. General: Provide steel framing and supports not specified in other Sections as needed to complete the Work.

B. Fabricate units from steel shapes, plates, and bars of welded construction unless otherwise indicated. Fabricate to sizes, shapes, and profiles indicated and as necessary to receive adjacent construction.

1. Fabricate units from slotted channel framing where indicated.
2. Furnish inserts for units installed after concrete is placed.

C. Fabricate supports for operable partitions from continuous steel beams of sizes recommended by partition manufacturer with attached bearing plates, anchors, and braces as recommended by partition manufacturer. Drill or punch bottom flanges of beams to receive partition track hanger rods; locate holes where indicated on operable partition Shop Drawings.

D. Galvanize all exterior framing, shelf angles, lintels and supports.

E. Prime miscellaneous interior framing and supports with zinc-rich primer where indicated.

0.3 SHELF ANGLES

A. Fabricate shelf angles from steel angles of sizes indicated and for attachment to concrete framing. Provide horizontally slotted holes to receive 3/4-inch (19-mm) bolts, spaced not more than 6 inches (150 mm) from ends and 24 inches (600 mm) o.c., unless otherwise indicated.

1. Provide mitered and welded units at corners.
2. Provide open joints in shelf angles at expansion and control joints. Make open joint approximately 2 inches (50 mm) larger than expansion or control joint.

B. For cavity walls, provide vertical channel brackets to support angles from backup masonry and concrete.

C. Galvanize shelf angles located in exterior walls.

0.4 MISCELLANEOUS STEEL TRIM

A. Unless otherwise indicated, fabricate units from steel shapes, plates, and bars of profiles shown with continuously welded joints and smooth exposed edges. Miter corners and use concealed field splices where possible.

B. Provide cutouts, fittings, and anchorages as needed to coordinate assembly and installation with other work.

1. Provide with integrally welded steel strap anchors for embedding in concrete or masonry construction.

C. Galvanize exterior miscellaneous steel trim.

0.5 METAL LADDERS

A. General:
1. Comply with ANSI A14.3 unless otherwise indicated.

B. Steel Ladders:

1. Space siderails 18 inches (457 mm) apart unless otherwise indicated.
2. Siderails: Continuous, 3/8-by-2-1/2-inch (9.5-by-64-mm) steel flat bars, with eased edges.
3. Rungs: 3/4-inch- (19-mm-) diameter steel bars.
4. Fit rungs in centerline of siderails; plug-weld and grind smooth on outer rail faces.
5. Provide nonslip surfaces on top of each rung, either by coating rung with aluminum-oxide granules set in epoxy-resin adhesive or by using a type of manufactured rung filled with aluminum-oxide grout.
6. Provide nonslip surfaces on top of each rung by coating with abrasive material metallically bonded to rung.

a. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

1) IKG Industries, a division of Harsco Corporation; Mebac.
2) SlipNOT Metal Safety Flooring, a W. S. Molnar company; SlipNOT.

7. Support each ladder at top and bottom and not more than 60 inches (1500 mm) o.c. with welded or bolted steel brackets.
8. Prime ladders, including brackets and fasteners, with zinc-rich primer.

0.6 METAL BOLLARDS

A. Fabricate metal bollards from Schedule 40 steel pipe 1/4-inch (6.4-mm) wall-thickness steel shapes, as indicated.

1. Cap bollards with 1/4-inch- (6.4-mm-) thick steel plate.
2. Where bollards are indicated to receive controls for door operators, provide necessary cutouts for controls and holes for wire.
3. Where bollards are indicated to receive light fixtures, provide necessary cutouts for fixtures and holes for wire.
4. Galvanize bollards after fabrication.

0.7 LOOSE BEARING AND LEVELING PLATES

A. Provide loose bearing and leveling plates for steel items bearing on masonry or concrete construction. Drill plates to receive anchor bolts and for grouting.

B. Galvanize plates.

0.8 LOOSE STEEL LINTELS

A. Fabricate loose steel lintels from steel angles and shapes of size indicated for openings and recesses in masonry walls and partitions at locations indicated. Fabricate in single lengths for each opening unless otherwise indicated. Weld adjoining members together to form a single unit where indicated.

B. Size loose lintels to provide bearing length at each side of openings equal to 1/12 of clear span but not less than 8 inches (200 mm) unless otherwise indicated.

C. Galvanize loose steel lintels located in exterior walls.

0.9 STEEL WELD PLATES AND ANGLES

A. Provide steel weld plates and angles not specified in other Sections, for items supported from concrete construction as needed to complete the Work. Provide each unit with no fewer than two integrally welded steel strap anchors for embedding in concrete.

0.10 FINISHES, GENERAL

A. Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.

B. Finish metal fabrications after assembly.

C. Finish exposed surfaces to remove tool and die marks and stretch lines, and to blend into surrounding surface.

0.11 STEEL AND IRON FINISHES

A. Galvanizing: Hot-dip galvanize items as indicated to comply with ASTM A 153/A 153M for steel and iron hardware and with ASTM A 123/A 123M for other steel and iron products.

1. Do not quench or apply post galvanizing treatments that might interfere with paint adhesion.

B. Shop prime iron and steel interior items not indicated to be galvanized unless they are to be embedded in concrete, sprayed-on fireproofing, or masonry, or unless otherwise indicated.

1. Shop prime with zinc-rich primer.

C. Preparation for Shop Priming: Prepare surfaces to comply with requirements indicated below:

1. Exterior Items: SSPC-SP 6/NACE No. 3, "Commercial Blast Cleaning."
2. Items Indicated to Receive Zinc-Rich Primer: SSPC-SP 6/NACE No. 3, "Commercial Blast Cleaning."
3. Items Indicated to Receive Primers Specified in Division 09 Section "High-Performance Coatings": SSPC-SP 6/NACE No. 3, "Commercial Blast Cleaning."
4. Other Items: SSPC-SP 3, "Power Tool Cleaning."

D. Pool Trellis and Structure: Galvanize all components of trellis; then coat all surfaces with custom metallic Kynar or powder coating as selected by Architect.

E. Shop Priming: Apply shop primer to comply with SSPC-PA 1, "Paint Application Specification No. 1: Shop, Field, and Maintenance Painting of Steel," for shop painting.

1. Stripe paint corners, crevices, bolts, welds, and sharp edges.

0.12 ALUMINUM FINISHES

A. Finish designations prefixed by AA comply with the system established by the Aluminum Association for designating aluminum finishes.

B. As-Fabricated Finish: AA-M10 (Mechanical Finish: as fabricated, unspecified).

C. Class I, Clear Anodic Finish: AA-M12C22A41 (Mechanical Finish: nonspecular as fabricated; Chemical Finish: etched, medium matte; Anodic Coating: Architectural Class I, clear coating 0.018 mm or thicker) complying with AAMA 611.

PART 3 - EXECUTION

0.1 INSTALLATION, GENERAL

A. Cutting, Fitting, and Placement: Perform cutting, drilling, and fitting required for installing metal fabrications. Set metal fabrications accurately in location, alignment, and elevation; with edges and surfaces level, plumb, true, and free of rack; and measured from established lines and levels.

B. Fit exposed connections accurately together to form hairline joints. Weld connections that are not to be left as exposed joints but cannot be shop welded because of shipping size limitations. Do not weld, cut, or abrade surfaces of exterior units that have been hot-dip galvanized after fabrication and are for bolted or screwed field connections.

C. Field Welding: Comply with the following requirements:

1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
2. Obtain fusion without undercut or overlap.

3. Remove welding flux immediately.
4. At exposed connections, finish exposed welds and surfaces smooth and blended so no roughness shows after finishing and contour of welded surface matches that of adjacent surface.

D. Fastening to In-Place Construction: Provide anchorage devices and fasteners where metal fabrications are required to be fastened to in-place construction. Provide threaded fasteners for use with concrete and masonry inserts, toggle bolts, through bolts, lag screws, wood screws, and other connectors.

E. Provide temporary bracing or anchors in formwork for items that are to be built into concrete, masonry, or similar construction.

F. Corrosion Protection: Coat concealed surfaces of aluminum that will come into contact with grout, concrete, masonry, wood, or dissimilar metals with the following:

1. Cast Aluminum: Heavy coat of bituminous paint.
2. Extruded Aluminum: Two coats of clear lacquer.

0.2 INSTALLING MISCELLANEOUS FRAMING AND SUPPORTS

A. General: Install framing and supports to comply with requirements of items being supported, including manufacturers' written instructions and requirements indicated on Shop Drawings.

B. Anchor supports for operable partitions securely to and rigidly brace from building structure.

C. Support steel girders on solid grouted masonry, concrete, or steel pipe columns. Secure girders with anchor bolts embedded in grouted masonry or concrete or with bolts through top plates of pipe columns.

1. Where grout space under bearing plates is indicated for girders supported on concrete or masonry, install as specified in "Installing Bearing and Leveling Plates" Article.

D. Install pipe columns on concrete footings with grouted baseplates. Position and grout column baseplates as specified in "Installing Bearing and Leveling Plates" Article.

1. Grout baseplates of columns supporting steel girders after girders are installed and leveled.

0.3 INSTALLING METAL BOLLARDS

A. Fill metal-capped bollards solidly with concrete and allow concrete to cure seven days before installing.

1. Do not fill removable bollards with concrete.

B. Anchor bollards in place with concrete footings. Center and align bollards in holes 3 inches (75 mm) above bottom of excavation. Place concrete and vibrate or tamp for consolidation. Support and brace bollards in position until concrete has cured.

0.4 INSTALLING BEARING AND LEVELING PLATES

A. Clean concrete and masonry bearing surfaces of bond-reducing materials, and roughen to improve bond to surfaces. Clean bottom surface of plates.

B. Set bearing and leveling plates on wedges, shims, or leveling nuts. After bearing members have been positioned and plumbed, tighten anchor bolts. Do not remove wedges or shims but, if protruding, cut off flush with edge of bearing plate before packing with grout.

1. Use nonshrink grout, either metallic or nonmetallic, in concealed locations where not exposed to moisture; use nonshrink, nonmetallic grout in exposed locations unless otherwise indicated.
2. Pack grout solidly between bearing surfaces and plates to ensure that no voids remain.

0.5 ADJUSTING AND CLEANING

A. Touchup Painting: Immediately after erection, clean field welds, bolted connections, and abraded areas. Paint uncoated and abraded areas with the same material as used for shop painting to comply with SSPC-PA 1 for touching up shop-painted surfaces.

1. Apply by brush or spray to provide a minimum 2.0-mil (0.05-mm) dry film thickness.

B. Touchup Painting: Cleaning and touchup painting of field welds, bolted connections, and abraded areas of shop paint are specified in Division 09 painting Sections.

C. Galvanized Surfaces: Clean field welds, bolted connections, and abraded areas and repair galvanizing to comply with ASTM A 780.

END OF SECTION 055000

SECTION 055100 - METAL STAIRS & RAILINGS

PART 1 - GENERAL

0.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

0.2 SUMMARY

A. Section Includes:

1. Preassembled steel stairs with concrete-filled treads.
2. Steel tube railings attached to metal stairs, and walls at perimeter.

B. Related Sections:
1. Division 09 Section "Non-Structural Metal Framing" for metal backing for anchoring railings.

0.3 PERFORMANCE REQUIREMENTS

A. Delegated Design: Design metal stairs, including comprehensive engineering analysis by a qualified professional engineer registered in the State of Texas, using performance requirements and design criteria indicated.

B. Structural Performance of Stairs: Metal stairs shall withstand the effects of gravity loads and the following loads and stresses within limits and under conditions indicated.

1. Uniform Load: 100 lbf/sq. ft. (4.79 kN/sq. m).
2. Concentrated Load: 300 lbf (1.33 kN) applied on an area of 4 sq. in. (2580 sq. mm).
3. Uniform and concentrated loads need not be assumed to act concurrently.
4. Stair Framing: Capable of withstanding stresses resulting from railing loads in addition to loads specified above.
5. Limit deflection of treads, platforms, and framing members to L/240 or 1/4 inch (6.4 mm), whichever is less.

C. Structural Performance of Railings: Railings shall withstand the effects of gravity loads and the following loads and stresses within limits and under conditions indicated.

1. Handrails and Top Rails of Guards:

a. Uniform load of 50 lbf/ ft. (0.73 kN/m) applied in any direction.
b. Concentrated load of 200 lbf (0.89 kN) applied in any direction.
c. Uniform and concentrated loads need not be assumed to act concurrently.

2. Infill of Guards:

   a. Concentrated load of 50 lbf (0.22 kN) applied horizontally on an area of 1 sq. ft. (0.093 sq. m).
   b. Infill load and other loads need not be assumed to act concurrently.

D. Seismic Performance: Metal stairs shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.

1. Component Importance Factor is 1.5.

0.4 ACTION SUBMITTALS

A. Product Data: For metal stairs and the following:

1. Prefilled metal-pan stair treads.
2. Paint products.
3. Grout.

B. LEED Submittals:

1. Product Data for Credit MR 4: For products having recycled content, documentation indicating percentages by weight of postconsumer and preconsumer recycled content. Include statement indicating cost for each product having recycled content.
2. Laboratory Test Reports for Credit IEQ 4: For primers, documentation indicating that products comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

C. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.

D. Samples for Initial Selection: For products involving selection of color, texture, or design.

E. Delegated-Design Submittal: For installed products indicated to comply with performance requirements and design criteria current code), including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

0.5 INFORMATIONAL SUBMITTALS

A. Qualification Data: For qualified professional engineer.

B. Welding certificates.

C. Paint Compatibility Certificates: From manufacturers of topcoats applied over shop primers certifying that shop primers are compatible with topcoats.

A. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency, for stairs and railings.

1. Test railings according ASTM E 894 and ASTM E 935.

0.2 QUALITY ASSURANCE

A. Installer Qualifications: Fabricator of products.

B. NAAMM Stair Standard: Comply with "Recommended Voluntary Minimum Standards for Fixed Metal Stairs" in NAAMM AMP 510, "Metal Stairs Manual," for class of stair designated, unless more stringent requirements are indicated.

1. Preassembled Stairs: Commercial class.

C. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."

D. Welding Qualifications: Qualify procedures and personnel according to the following:

1. AWS D1.1/D1.1M, "Structural Welding Code - Steel."
2. AWS D1.3, "Structural Welding Code - Sheet Steel."

0.3 COORDINATION

A. Coordinate selection of shop primers with topcoats to be applied over them. Comply with paint and coating manufacturers' written recommendations to ensure that shop primers and topcoats are compatible with one another.

B. Coordinate installation of anchorages for metal stairs. Furnish setting drawings, templates, and directions for installing anchorages, including sleeves, concrete inserts, anchor bolts, and items with integral anchors, that are to be embedded in concrete or masonry. Deliver such items to Project site in time for installation.

C. Coordinate locations of hanger rods and struts with other work so that they will not encroach on required stair width and will be within the fire-resistance-rated stair enclosure.

PART 2 - PRODUCTS

0.1 METALS, GENERAL

A. Metal Surfaces, General: Provide materials with smooth, flat surfaces unless otherwise indicated. For components exposed to view in the completed Work, provide materials without seam marks, roller marks, rolled trade names, or blemishes.

0.2 FERROUS METALS

A. Recycled Content of Steel Products: Postconsumer recycled content plus one-half of preconsumer recycled content not less than 25 percent.

B. Steel Plates, Shapes, and Bars: ASTM A 36/A 36M.

C. Steel Tubing: ASTM A 500 (cold formed).

D. Rolled-Steel Floor Plate: ASTM A 786/A 786M, rolled from plate complying with ASTM A 36/A 36M or ASTM A 283/A 283M, Grade C or D.

E. Uncoated, Cold-Rolled Steel Sheet: ASTM A 1008/A 1008M, structural steel, (Grade 170), unless another grade is required by design loads; exposed.

F. Provide anchors for embedding units in concrete, either integral or applied to units, as standard with manufacturer.

G. Apply bituminous paint to concealed surfaces of cast-metal units set into concrete.

H. Apply clear lacquer to concealed surfaces of extruded units set into concrete.

0.3 FASTENERS

A. General: Provide zinc-plated fasteners with coating complying with ASTM B 633.

B. Bolts and Nuts: Regular hexagon-head bolts, ASTM A 307, Grade A (ASTM F 568M, Property Class 4.6); with hex nuts, ASTM A 563 (ASTM A 563M); and, where indicated, flat washers.

C. Anchor Bolts: ASTM F 1554, Grade 36, of dimensions indicated; with nuts, ASTM A 563 (ASTM A 563M); and, where indicated, flat washers.

1. Provide mechanically deposited or hot-dip, zinc-coated anchor bolts for stairs indicated to be shop primed with zinc-rich primer.

D. Machine Screws: ASME B18.6.3 (ASME B18.6.7M).

E. Lag Screws: ASME B18.2.1 (ASME B18.2.3.8M).

F. Plain Washers: Round, ASME B18.22.1 (ASME B18.22M).

G. Lock Washers: Helical, spring type, ASME B18.21.1 (ASME B18.21.2M).

H. Post-Installed Anchors: Torque-controlled expansion anchors or chemical anchors capable of sustaining, without failure, a load equal to six times the load imposed when installed in unit masonry and four times the load imposed when installed in concrete, as determined by testing according to ASTM E 488, conducted by a qualified independent testing agency.
1. Material for Interior Locations: Carbon-steel components zinc plated to comply with ASTM B 633 or ASTM F 1941 (ASTM F 1941M), Class Fe/Zn 5, unless otherwise indicated.

0.4 MISCELLANEOUS MATERIALS

A. Welding Rods and Bare Electrodes: Select according to AWS specifications for metal alloy welded.

B. Low-Emitting Materials: Paints and coatings shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

C. Shop Primers: Provide primers that comply with Division 09 painting Sections.

D. Universal Shop Primer: Fast-curing, lead- and chromate-free, universal modified-alkyd primer complying with MPI#79 and compatible with topcoat.

1. Use primer containing pigments that make it easily distinguishable from zinc-rich primer.

E. Nonshrink, Nonmetallic Grout: Factory-packaged, nonstaining, noncorrosive, nongaseous grout complying with ASTM C 1107. Provide grout specifically recommended by manufacturer for interior and exterior applications.

F. Concrete Materials and Properties: Comply with requirements in Division 03 Section "Cast-in-Place Concrete" for normal-weight, air-entrained, ready-mix concrete with a minimum 28-day compressive strength of 3000 psi (20 MPa) unless otherwise indicated.

0.5 FABRICATION, GENERAL

A. Provide complete stair assemblies, including metal framing, hangers, struts, railings, clips, brackets, bearing plates, and other components necessary to support and anchor stairs and platforms on supporting structure.

1. Join components by welding unless otherwise indicated.
2. Use connections that maintain structural value of joined pieces.
3. Fabricate treads and platforms of exterior stairs so finished walking surfaces slope to drain.

B. Preassembled Stairs: Assemble stairs in shop to greatest extent possible. Disassemble units only as necessary for shipping and handling limitations. Clearly mark units for reassembly and coordinated installation.

C. Cut, drill, and punch metals cleanly and accurately. Remove burrs and ease edges to a radius of approximately 1/32 inch (1 mm) unless otherwise indicated. Remove sharp or rough areas on exposed surfaces.

D. Form bent-metal corners to smallest radius possible without causing grain separation or otherwise impairing work.

E. Form exposed work with accurate angles and surfaces and straight edges.

F. Weld connections to comply with the following:

1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
2. Obtain fusion without undercut or overlap.
3. Remove welding flux immediately.
4. Weld exposed corners and seams continuously unless otherwise indicated.
5. At exposed connections, finish exposed welds to comply with NOMMA's "Voluntary Joint Finish Standards" for Type 1 welds: no evidence of a welded joint.

G. Form exposed connections with hairline joints, flush and smooth, using concealed fasteners where possible. Where exposed fasteners are required, use Phillips flat-head (countersunk) screws or bolts unless otherwise indicated. Locate joints where least conspicuous.

0.6 STEEL-FRAMED STAIRS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. Alfab, Inc.
2. American Stair, Inc.
3. Sharon Companies Ltd. (The).

B. Stair Framing:

1. Fabricate stringers of steel channels.

   a. Provide closures for exposed ends of channel stringers.

2. Construct platforms of steel channel headers and miscellaneous framing members as needed to comply with performance requirements.
3. Weld or bolt stringers to headers; weld or bolt framing members to stringers and headers. If using bolts, fabricate and join so bolts are not exposed on finished surfaces.
4. Where stairs are enclosed by gypsum board shaft-wall assemblies, provide hanger rods or struts to support landings from floor construction above or below. Locate hanger rods and struts where they will not encroach on required stair width and will be within the fire-resistance-rated stair enclosure.

C. Metal-Pan Stairs: Form risers, subtread pans, and subplatforms to configurations shown from steel sheet of thickness needed to comply with performance requirements but not less than 0.067 inch (1.7 mm).

1. Steel Sheet: Uncoated cold-rolled steel sheet.
2. Directly weld metal pans to stringers; locate welds on top of subtreads where they will be concealed by concrete fill. Do not weld risers to stringers.
3. Attach risers and subtreads to stringers with brackets made of steel angles or bars. Weld brackets to stringers and attach metal pans to brackets by welding, riveting, or bolting.
4. Shape metal pans to include nosing integral with riser.
5. Attach abrasive nosings to risers.

6. At Contractor's option, provide stair assemblies with metal-pan subtreads filled with reinforced concrete during fabrication.
7. Provide subplatforms of configuration indicated or, if not indicated, the same as subtreads. Weld subplatforms to platform framing.

    a. Smooth Soffit Construction: Construct subplatforms with flat metal under surfaces to produce smooth soffits.

0.7 STAIR RAILINGS

A. Steel Tube Railings: Fabricate railings to comply with requirements indicated for design, dimensions, details, finish, and member sizes, including wall thickness of tube, post spacings, and anchorage, but not less than that needed to withstand indicated loads.

1. Rails and Posts: 1-5/8-inch- (41-mm-) diameter top and bottom rails and 1-1/2-inch- (38-mm-) square posts.
2. Picket Infill: 1/2-inch- (13-mm-) square pickets spaced less than 4 inches (100 mm) clear.
3. Intermediate Rails Infill: 1-5/8-inch- (41-mm-) diameter intermediate rails spaced less than 12 inches (305 mm) clear.
4. Gates: Form gates from steel tube of same size and shape as top rails, with infill to match guards. Provide with cam-type, self-closing hinges for fastening to wall and overlapping stop with rubber bumper to prevent gate from opening in direction opposite egress.

B. Welded Connections: Fabricate railings with welded connections. Cope components at connections to provide close fit, or use fittings designed for this purpose. Weld all around at connections, including at fittings.

1. Finish welds to comply with NOMMA's "Voluntary Joint Finish Standards" for Type 1 welds: no evidence of a welded joint.

C. Form changes in direction of railings as follows:
1. By bending or by inserting prefabricated elbow fittings.

D. Form simple and compound curves by bending members in jigs to produce uniform curvature for each repetitive configuration required; maintain cross section of member throughout entire bend without buckling, twisting, cracking, or otherwise deforming exposed surfaces of components.

E. Close exposed ends of railing members with prefabricated end fittings.

F. Provide wall returns at ends of wall-mounted handrails unless otherwise indicated. Close ends of returns unless clearance between end of rail and wall is 1/4 inch (6 mm) or less.

G. Brackets, Flanges, Fittings, and Anchors: Provide wall brackets, end closures, flanges, miscellaneous fittings, and anchors for interconnecting components and for attaching to other work. Furnish inserts and other anchorage devices for connecting to concrete or masonry work.

1. Connect posts to stair framing by direct welding unless otherwise indicated.

2. For galvanized railings, provide galvanized fittings, brackets, fasteners, sleeves, and other ferrous-metal components.
3. For nongalvanized railings, provide nongalvanized ferrous-metal fittings, brackets, fasteners, and sleeves, except galvanize anchors embedded in exterior masonry and concrete construction.

H. Fillers: Provide fillers made from steel plate, or other suitably crush-resistant material, where needed to transfer wall bracket loads through wall finishes to structural supports. Size fillers to suit wall finish thicknesses and to produce adequate bearing area to prevent bracket rotation and overstressing of substrate.

0.8 FINISHES

A. Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.

B. Finish metal stairs after assembly.

C. Preparation for Shop Priming: Prepare uncoated ferrous-metal surfaces to comply with SSPC-SP 6/NACE No. 3, "Commercial Blast Cleaning.":
1. Interior Stairs: SSPC-SP 6/NACE No. 3, "Commercial Blast Cleaning."

D. Apply shop primer to uncoated surfaces of metal stair components, except those with galvanized finishes and those to be embedded in concrete or masonry unless otherwise indicated. Comply with SSPC-PA 1, "Paint Application Specification No. 1: Shop, Field, and Maintenance Painting of Steel," for shop painting.

1. Stripe paint corners, crevices, bolts, welds, and sharp edges.

PART 3 - EXECUTION

0.1 INSTALLATION, GENERAL

A. Fastening to In-Place Construction: Provide anchorage devices and fasteners where necessary for securing metal stairs to in-place construction. Include threaded fasteners for concrete and masonry inserts, through-bolts, lag bolts, and other connectors.

B. Cutting, Fitting, and Placement: Perform cutting, drilling, and fitting required for installing metal stairs. Set units accurately in location, alignment, and elevation, measured from established lines and levels and free of rack.

C. Install metal stairs by welding stair framing to steel structure or to weld plates cast into concrete unless otherwise indicated.

D. Provide temporary bracing or anchors in formwork for items that are to be built into concrete, masonry, or similar construction.

E. Fit exposed connections accurately together to form hairline joints. Weld connections that are not to be left as exposed joints but cannot be shop welded because of shipping size limitations. Do not weld, cut, or abrade surfaces of exterior units that have been hot-dip galvanized after fabrication and are for bolted or screwed field connections.

F. Field Welding: Comply with requirements for welding in "Fabrication, General" Article.

G. Place and finish concrete fill for treads and platforms to comply with Division 03 Section "Cast-in-Place Concrete."

0.2 INSTALLING METAL STAIRS WITH GROUTED BASEPLATES

A. Clean concrete and masonry bearing surfaces of bond-reducing materials, and roughen to improve bond to surfaces. Clean bottom surface of baseplates.

B. Set steel stair baseplates on wedges, shims, or leveling nuts. After stairs have been positioned and aligned, tighten anchor bolts. Do not remove wedges or shims but, if protruding, cut off flush with edge of bearing plate before packing with grout.

1. Use nonmetallic, nonshrink grout unless otherwise indicated.
2. Pack grout solidly between bearing surfaces and plates to ensure that no voids remain.

0.3 INSTALLING RAILINGS

A. Adjust railing systems before anchoring to ensure matching alignment at abutting joints. Space posts at spacing indicated or, if not indicated, as required by design loads. Plumb posts in each direction. Secure posts and rail ends to building construction as follows:

1. Anchor posts to steel by welding directly to steel supporting members.
2. Anchor handrail ends to concrete and masonry with steel round flanges welded to rail ends and anchored with postinstalled anchors and bolts.

0.4 ADJUSTING AND CLEANING

A. Touchup Painting: Immediately after erection, clean field welds, bolted connections, and abraded areas of shop paint, and paint exposed areas with same material as used for shop painting to comply with SSPC-PA 1 for touching up shop-painted surfaces.

1. Apply by brush or spray to provide a minimum 2.0-mil (0.05-mm) dry film thickness.

B. Touchup Painting: Cleaning and touchup painting of field welds, bolted connections, and abraded areas of shop paint are specified in Division 09 painting Sections.

END OF SECTION 055100

SECTION 05 52 00

ALUMINUM & GLASS BALCONY HANDRAILS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions, Division 01 - General Requirements, and other applicable specification sections in the Project Manual apply to the work specified in this Section.

1.2 SUMMARY

A. Install aluminum and glass handrails and privacy screens at balconies as indicated on drawings.

B. All glazing will be tempered laminated glass.

C. Scope: Provide design and engineering, labor, material, equipment, related services, and supervision required, including, but not limited to, manufacturing, fabrication, erection, and installation for aluminum /glass handrails as required for the complete performance of the work, and as shown on the Drawings and as herein specified.

D. Related Sections:
1. Section 03 30 00 - Concrete
2. Section 07 18 13 - Traffic Deck Coating.

1.3 REFERENCES

A. Aluminum Association, Inc. (AA):
1. AA SAS-30, "Specifications for Aluminum Structures."

B. American Architectural Manufacturers Association (AAMA):
1. AAMA 611, "Voluntary Specifications for Anodized Architectural Aluminum (Revised).”
2. AAMA 2604, "Voluntary Specification, Performance Requirements, and Test Procedures for High Performance Organic Coatings on Aluminum Extrusions and Panels."
3. AAMA Aluminum Curtain Wall Series No. 12, "Structural Properties of Glass."

C. American Iron and Steel Institute (AISI):
1. AISI SG-673, Part I, "Specification for the Design of Cold-Formed Steel Structural Members."

D. American Welding Society (AWS):
1. AWS D1.2, "Structural Welding Code - Aluminum" (copyrighted by AWS, ANSI approved).

E. ASTM (ASTM):
1. ASTM B 26/B 26M,”Standard Specification for Aluminum-Alloy Sand Castings.”

2. ASTM B 209/B 209M,"Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate."
3. ASTM B 210/B 210M, "Standard Specification for Aluminum and Aluminum-Alloy Drawn Seamless Tubes."
4. ASTM B 221/B 221M, "Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes."
5. ASTM B 247/B 247M, "Standard Specification for Aluminum and Aluminum-Alloy Die Forgings, Hand Forgings, and Rolled Ring Forgings."
6. ASTM B 429/B 429M, "Standard Specification for Aluminum-Alloy Extruded Structural Pipe and Tube."
7. ASTM C 1048, "Standard Specification for Heat-Treated Flat Glass - Kind HS, Kind FT Coated and Uncoated Glass."
8. ASTM C 1107, "Standard Specification for Packaged Dry, Hydraulic Cement Grout (Non-Shrink)."
9. ASTM E 488, "Standard Test Methods for Strength of Anchors in Concrete and Masonry Elements."
10. ASTM E 985, "Standard Specification for Permanent Metal Railing Systems and Rails for Buildings."

F. Code of Federal Regulation (CFR):
1. 16 CFR Part 1201, "Safety Standard for Architectural Glazing Material" (Consumer Products Safety Commission).

G. National Association of Architectural Metal Manufacturers (NAAMM):
1. NAAMM MFM, "Metal Finishes Manual."

H. South Coast Air Quality Management District (SCAQMD):
1. SCAQMD Rule #1168, "Adhesive and Sealant Applications," including most recent amendments.

1.4 PERFORMANCE REQUIREMENTS

A. General: Handrails shall withstand structural loading as determined by allowable design working stresses of materials based on the following standards.
1. Aluminum: AA SAS-30.
2. Cold-Formed Structural Steel: AISI SG-673, Part I.
3. Glass: Fully tempered glass in glass-supported handrails and railings require a design with a safety factor of three applied to the applicable modulus of rupture listed in "Mechanical Properties" in AAMA Aluminum Curtain Wall Series No. 12.

B. Structural Performance: Provide handrails capable of withstanding the following structural loads without exceeding allowable design working stress of materials for handrails, railings, anchors, and connections:
1. Top Rail of Guards: Shall withstand the following loads:
a. Concentrated load of 200 lbf (0.89 kN) applied at any point and in any direction.

b. Uniform load of 50 lbf-ft. (0.07 kN-m) applied horizontally and concurrently with uniform load of 100 lbf-ft. (0.14 kN-m) applied vertically downward.
c. Concentrated and uniform loads above need not be assumed to act concurrently.

2. Handrails Not Serving As Top Rails: Shall withstanding the following loads:
   a. Concentrated load of 200 lbf (0.89 kN) applied at any point and in any direction.
   b. Uniform load of 50 lbf-ft. (0.07 kN-m) applied in any direction.
   c. Concentrated and uniform loads above need not be assumed to act concurrently.
3. Guard Infill Area: Shall withstand the following loads:
   a. Concentrated horizontal load of 200 lbf (0.89 kN) applied to 1 square foot (0.09 m^2) at any point in system, including panels, intermediate rails, balusters, or other elements composing infill area. Loads need not be assumed to act concurrently with loads on top rails in determining stress on guard.

C. Thermal Movements: Handrails and railings shall allow for movements resulting from 120 deg F (49 deg C) changes in ambient and 180 deg F (82 deg C) surface temperatures. Base engineering calculation on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.

D. Corrosion Resistance: Separate incompatible materials to prevent galvanic corrosion.

1.5 SUBMITTALS

A. General: Submit under provisions of Section 01 33 00 - Submittal Procedures.

B. Product Data: Submit manufacturer's data sheets on each product to be used, including, but not limited to, the following:
1. Preparation instructions and recommendations.
2. Storage and handling requirements and recommendations.
3. Installation methods.

C. Product Data: Submit product data for manufacturers product lines of handrails and railings assembled from standard components, including, but not limited to, the following:
1. Grout, anchoring cements and paint products.

D. Shop Drawings: Submit shop drawings showing fabrication and installation of handrails and railings. Include plans, elevations, sections, details, and attachments to other work.

E. Samples:
1. Color Selection: Submit manufacturer's color charts showing the full range of colors available for products with factory-applied color finishes.
2. Finish Selection: Provide sections of railing or flat sheet metal which depict available mechanical surface finishes.
3. Verification Samples: For each type of exposed finish required, prepared on components indicated below and of same thickness and metal indicated for the work. If finishes involve normal color and texture variations, include sample sets showing the full range of variations expected.

a. 6 inch (152 mm) long sections of each different linear railing member, including handrails and top rails.

F. Quality Control Submittals:
1. Design Data: For installed handrails and railing systems indicated to comply with certain design loadings, include structural analysis data signed and sealed by the professional engineer who was responsible for their preparation.
2. Qualification Data: Submit documentation demonstrating capability and experience in performing installations of the same type and scope as specified by this Section. Include lists of completed projects with project names and addresses, names and addresses of architects and owners, and other information specified.
3. Product Test Reports: Submit documentation demonstrating compliance with requirements based on comprehensive testing of current products.
4. Certificates: Submit certification by the manufacturer that products supplied comply with local regulations controlling use of volatile organic compounds (VOC's).

G. Engage a single firm to assume undivided responsibility for fabrication and installation and total coordination of all components of ornamental handrail and railings. This firm must demonstrate not less than 10 years successful experience in fabrication and installation of work similar to the work of this project. The work of this section shall be performed by a Contractor, who is regularly engaged in the engineering, fabrication, finishing and installation, of similar work.

H. For installed handrails, railings and privacy screen indicated to comply with design loads, include structural analysis data with shop drawings signed and sealed by the qualified professional engineer registered in the State of Texas responsible for their preparation.

I. Wind Loads:

Basic Wind Speed: **110 mph**.
Importance Factor: 1.0.
Exposure Category: **B**.

J. NGBS Submittals: Submittals that are required to comply with requirements for NGBS certification include, but shall not be limited to, the following:
1. Recycled Content Materials: Provide product data and certification letter indicating percentages by weight of post-consumer and pre-consumer recycled content for products having recycled content. Include statement indicating costs for each product having recycled content.
2. Regional Materials: Provide product data for regional materials indicating location and distance from the Project of material manufacturer and point of extraction, harvest, or recovery for each raw material. Distance shall be within 500 miles (805 Km) of the Project Site. Include statement indicating cost for each regional material and, if applicable, the fraction by weight that is considered regional.
3. Low-Emitting Materials: Submit certification by the manufacturer confirming that products (i.e., adhesives, sealants, paints, coatings, etc.) meet or exceed the volatile organic compound (VOC) limits set by specific agencies or other requirements as outlined in LEED Green Building Rating System. VOC limits shall be clearly stated in the submittal.

1.6 QUALITY ASSURANCE

A. Qualifications:
   1. Manufacturer Qualifications: Manufacturer shall be a firm engaged in the manufacture of aluminum handrails and railings of types and sizes required, and whose products have been in satisfactory use in similar service for a minimum of 10 years.
   2. Installer Qualifications: Installer shall be a firm that shall have a minimum of five years of successful installation experience with projects utilizing aluminum handrails and railings similar in type and scope to that required for this Project.
   3. Welder Qualifications: Qualify welding processes and welding operators in accordance with AWS standard qualification procedures. Operators shall carry proof of qualification on their persons.

B. Regulatory Requirements: Comply with applicable requirements of the laws, codes, ordinances, and regulations of Federal, State, and local authorities having jurisdiction. Obtain necessary approvals from such authorities.

C. Welding Standards: Comply with applicable provisions of AWS D1.2.

D. Mock-Ups: Prior to installation of the work, fabricate and erect mock-ups for each type of finish and application required to verify selections made under sample submittals and to demonstrate aesthetic effects as well as qualities of materials and execution. Build mock-ups to comply with the following requirements, using materials indicated for final unit of work. Locate mock-ups on site in location and of size indicated or, if not indicated, as directed by the Architect. Demonstrate the proposed range of aesthetic effects and workmanship to be expected in the completed work. Obtain the Architect’s acceptance of mock-ups before start of final unit of work. Retain and maintain mock-ups during construction in undisturbed condition as a standard for judging completed unit of work.
   1. When directed, demolish and remove mock-ups from the Project site.
   2. Accepted mock-ups in undisturbed condition at time of Substantial Completion may become part of completed unit of work.

1.7 DELIVERY, STORAGE, AND HANDLING

A. Store products in manufacturer's unopened packaging until ready for installation.

B. Store and dispose of solvent-based materials, and materials used with solvent-based materials, in accordance with requirements of local authorities having jurisdiction.

1.8 PROJECT CONDITIONS

A. Environmental Requirements: Maintain environmental conditions (temperature, humidity, and ventilation) within limits recommended by manufacturer for optimum results. Do not install products under environmental conditions outside manufacturer's absolute limits.

1.9 WARRANTY

A. General: See Section 01 77 00 - Closeout Procedures.

B. Special Warranty: Provide manufacturer's standard form outlining the terms and conditions of their standard Limited Warranty:
   1. Surface Finish Warranty: 10 year warranty.
   2. Material Integrity Warranty: 10 year warranty.

C. Additional Owner Rights: The warranty shall not deprive the Owner of other rights the Owner may have under other provisions of the Contract Documents and shall be in addition to and run concurrent with other warranties made by the Contractor under requirements of the Contract Documents.

1.10 EXTRA MATERIALS

A. All supplemental materials not expressly specified in this section shall be approved by the Architect prior to installation.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Basis of Design: Items specified are to establish a standard of quality for design, function, materials, and appearance. Equivalent products by other manufacturers are acceptable. The Architect will be the sole judge of the basis of what is equivalent.

2.2 MATERIALS

A. NGBS Requirements:
   1. Recycled Content Materials: Provide building materials with recycled content such that post-consumer recycled content plus one-half of pre-consumer recycled content constitutes a minimum of 20 percent of the cost of materials used for the Project.

   2. Regional Materials: Provide a minimum of 10 percent (based on cost) and an additional 10 percent beyond Credit MR 5.1 (total of 20 percent, based on cost), of building materials that are regionally extracted, processed, and manufactured.

   3. Low-Emitting Materials: Use adhesives, sealants, paints, coatings, etc., that comply with the specified limits for VOC content when calculated according to SCAQMD Rule #1168.

B. Application/Scope of Work:

   1. Structural glass railings and privacy screens.

C. Handrail Basis of Design: Hansen Architectural Systems, Inc.; 5500 SE Alexander Street, Hillsboro, OR 97123; Toll Free Tel: 800-599-2965, Fax: 503-356-8478; Email: info@aluminumrailing.com Web: www.aluminumrailing.com. Aluminum "Series 350 Glass Railing System".

D. Privacy Screen Basis of Design: Hansen Architectural Systems, Inc.; 5500 SE Alexander Street, Hillsboro, OR 97123; Toll Free Tel: 800-599-2965, Fax: 503-356-8478; Email: info@aluminumrailing.com Web: www.aluminumrailing.com. Aluminum "Ladd Series Privacy Screen".

E. Metals: Provide metal free from pitting, seam marks, roller marks, stains, discolorations, and other imperfections where exposed to view on finished units.
   1. Aluminum: Provide alloy and temper recommended by aluminum producer and finisher for type of use and finish indicated, and with not less than strength and durability properties of alloy and temper designated below for each aluminum form required.
      a. Extruded Bar and Tube: ASTM B 221/B 221M, Alloy 6063-T5/T52.
      b. Extruded Structural Pipe and Tube: ASTM B 429/B 429M, Alloy 6063-T832.
      c. Drawn Seamless Tube: ASTM B 210/B 210M, Alloy 6063-T832.
      d. Plate and Sheet: ASTM B 209/B 209M, Alloy 6061-T6.
      e. Die and Hand Forgings: ASTM B 247/B 247M, Alloy 6061-T6.
      f. Castings: ASTM B 26/B 26M, Alloy A356-T6.
   2. Brackets, Flanges and Anchors: Provide cast or formed metal of same type of material and finish as supported rails, unless otherwise indicated.
      a. Provide cast brackets with flange tapped for concealed anchorage to threaded hanger bolt.
      b. Provide formed or cast brackets with predrilled hole for exposed bolt anchorage.
      c. Provide formed steel brackets with predrilled hole for bolted anchorage and with snap-on cover that matches rail finish and conceals bracket base and bolt head.
      d. Provide brackets with interlocking pieces that conceal anchorage. Locate set screws on bottom of bracket.

F. Railing Components:
   1. Extruded Aluminum Components: Provide manufacturer's standard extruded aluminum components as follows:
      a. Standard Post: 2.376 inches (60.35 mm) by 2.376 inches (60.35 mm) with radiused corner, 0.100 inch (2.54 mm) wall thickness.
      b. Bottom Rail: 1.6926 inches (42.99 mm) high by 1.676 inches (43.57 mm) high with a 0.765 inch (19.43 mm) wide pocket on the top and an open bottom.
      c. Picket: 0.750 inches (19.05 mm) by 0.750 inches (19.05 mm), 0.062 inch (1.57 mm) wall thickness.
      a. Top Rail: Circular cross section, radius as indicated on the Drawings or, if not indicated, as selected by the Architect from the manufacturer's standards with an open bottom, 0.0866 inch (2.20 mm) wall thickness.

G. Glass Products and Glazing Materials:
1. Glass: Provide fully tempered, uncoated, transparent flat glass meeting the requirements of ASTM C 1048, Type FT, Condition A, Type 1, Quality q3. Products shall comply with properties indicated for class, thickness, and manufacturing process that have been tested for surface and edge compression according to ASTM C 1048 and for impact strength according to 16 CFR Part 1201 for Category II materials. Heat soak all tempered glass.
   a. Use Dupont “SafetyGlass” which incorporates an “ionoplast" 60 mil interlayer between 2 layers of tempered glass. Provide clear interlayer for handrails; and white translucent interlayer for privacy screens.
   b. Thickness: Minimum 1/4 inch (6 mm) except where noted.
   c. Clear Glass: Class 1 (clear).
   d. Thickness: 1/4 inch (6 mm) except where noted.
   e. Manufacturing Process: By vertical (tong-held) or horizontal (roller-hearth) process, at manufacturer’s option. Horizontal process shall be performed tongless. Glass shall be free of tong marks and other visual distortions.
   f. Marking: Subject to compliance with requirements, provide glass permanently marked with certification label of Safety Glazing Certification Council or other agency acceptable to authorities having jurisdiction.
2. Glazing Cement and Accessories: Provide glazing cement and related accessories recommended or supplied by railing manufacturer for bonding glass to metal subrails.

H. Fasteners:
1. Handrail Anchors: Stainless steel. Select fasteners of type, grade and class required to produce connections suitable for anchoring handrails and railings to other types of construction indicated and capable of withstanding design loads.
2. Handrail and Railing Component Anchors: Use fasteners fabricated from same basic metal, unless otherwise indicated. Do not use metals that are corrosive or incompatible with materials joined.
   a. Provide concealed fasteners for interconnecting railing components and for attaching them to other work, unless exposed fasteners are unavoidable or are standard fastening method for handrail and railing indicated.
   b. Provide Phillips flat-head machine screws for exposed fasteners, unless otherwise indicated.
3. Post Installed Anchors: Provide anchors of type indicated below, fabricated from corrosion-resistant materials with capability to sustain, without failure, a load equal to six times the load imposed when installed in unit masonry and equal to four items the load imposed when installed in concrete, as determined by testing per ASTM E 488 conducted by a qualified independent testing agency.
   a. Expansion anchors. The Texas PE that performs/provides sealed calculations shall determine anchor type, and shall include type in submitted shop drawings. For bid purposes, use stainless steel “Hilti Kwik Bolt 3's” or equivalent, or adhesive anchors “Hilti HAS rods with HY-150 adhesive” or equivalent

2.3 FABRICATION

A. Assemble handrails and railings in shop to greatest extent possible to minimize filed splicing and assembly. Disassemble units only as necessary for shipping and handling limitations. Clearly mark units for reassembly and coordinated installation. Use connections that maintain structural value of joined pieces.

B. Form changes in direction of railing members as shown on the Drawings.

C. Fabricate handrails and railings by connecting members with railing manufacturer's standard concealed mechanical fasteners and fittings, unless otherwise indicated. Fabricate members and fittings to produce flush, smooth, rigid, hairline joints.

D. Provide manufacturer's standard wall brackets, flanges, miscellaneous fittings, and anchors to connect handrail and railing members to other construction.

E. Tempered glass shall be cut to final size and shape before heat treatment; provide for proper edge clearance and bite on glass. Provide thickness indicated on the Drawings, not less than required to support structural loads.

F. Provide inserts and other anchorage devices to connect handrails and railings to concrete or masonry. Fabricate anchorage devices capable of withstanding loads imposed by handrails and railings. Coordinate anchorage devices with supporting structure.

G. Shear and punch metals cleanly and accurately. Remove burrs from exposed cut edges.

H. Cut, reinforce, drill, and tap components as indicated on the Drawings to receive finish hardware, screws, and similar items.

I. Close exposed ends of railing members with prefabricated end fittings.

J. Provide mounted handrails wall returns at wall ends unless otherwise indicated. Close ends of returns, unless clearance between end of railing and wall is 1/4 inch (6 mm) or less.

2.4 FINISHES

A. General: Comply with NAAMM MFM for recommendations for applying and designating finishes.
   1. Appearance of Finished Work:
      a. Variations in appearance of abutting or adjacent units are acceptable if they are within one-half of the range of final samples. Noticeable variations in the same unit are not acceptable.
      b. Variations in appearance of other components are acceptable if they are within the range of final samples and are assembled or installed to minimize contrast.

B. Aluminum Finish: Finish designations prefixed by AA comply with the system established by the Aluminum Association for designating aluminum finishes.
   1. High-Performance Organic Coating Finish: Architect's selection from manufacturer's full range of available metallic colors.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Verification of Conditions: Examine areas and conditions under which the work is to be installed, and notify the Contractor in writing, with a copy to the Owner and the Architect, of any conditions detrimental to the proper and timely completion of the work. Do not proceed with the work until unsatisfactory conditions have been corrected.
   1. Examine substrates to receive anchors verifying that locations of concealed reinforcements have been clearly marked for the Installer. Locate reinforcements and mark locations if not already done.
   2. Beginning of the work shall indicate acceptance of the areas and conditions as satisfactory by the Installer.

3.2 PREPARATION

A. Coordinate setting drawings, diagrams, templates, instructions, and directions for installing anchors, such as sleeves, concrete inserts, anchor bolts, and miscellaneous items having integral anchors, that are to be embedded in concrete or masonry construction. Coordinate delivery of such items to the Project site.

3.3 INSTALLATION

A. General:
   1. Fitting: Fit exposed connections together to form tight, hairline joints.
   2. Cutting and Placement: Set handrails and railings accurately in location, alignment, and elevation measured from established lines and levels and free from rack.
      a. Do not weld, cut, or abrade coated or finished surfaces of railing components that are intended for field connection by mechanical or other means without further cutting or fitting.
      b. Align rails so variations from level or parallel alignment do not exceed 1/4 inch in 12 feet (1.6 mm per m).
      c. Provide manufacturer's proprietary system to evacuate entrapped water in hollow sections of railing members that are exposed to exterior or to moisture from condensation or other sources, in order to prevent water from entering the concrete slab. In lieu of the manufacturer's proprietary system, if acceptable to the Architect, provide another means to evacuate the entrapped water, i.e., a weephole and epoxy fill system ("drill-and-fill").

3. Corrosion Protection: Coat concealed surfaces of aluminum and copper alloys that will be in contact with grout, concrete, masonry, wood, or dissimilar metals, with a heavy coat of bituminous paint.
4. Adjusting: Adjust handrails and railings before anchoring to ensure alignment at abutting joint's space posts at interval indicated, but not less than required to achieve structural loads.
5. Fastening to In-Place Construction: Use anchorage devices and fasteners where necessary for securing handrails and railings and for properly transferring loads to in-place construction.

B. Non-Welded Railings Connections: Use mechanical joints for permanently connecting railing components. Use wood blocks and padding to prevent damage to railing members and fittings.

C. Installing Glass Panels in Glass Handrails and Railings: Install assembly to comply with railing manufacturer's written instructions. Attach base channel to building structure, then insert and connect factory-fabricated and factory-assembled glass panels.
1. Erect glass handrails and railings under direct supervision of manufacturer's authorized technical personnel.

3.4 ADJUSTING AND CLEANING

A. Touch-Up Painting: Immediately after erection, clean field welds, bolted connections, and abraded areas of shop paint, and appoint exposed areas with same material.

B. Cleaning: Restore finishes damaged during installation and construction period so no evidence remains of correction work. Return items that cannot be refinished in field to shop; make required alterations and refinish entire unit, or provide new units.

3.5 PROTECTION

A. Provide final protection and maintain conditions in a manner acceptable to the Installer, that shall ensure that the aluminum handrails and railings shall be without damage at time of Substantial Completion.

B. Protect finishes of handrails and railings from damage during construction period with temporary protective coverings approved by railing manufacturer. Remove protective coverings at the time of Substantial Completion.

END OF SECTION